

50 Hz



e-NSC Series

100, 125, 150, 200, 250, 300

HORIZONTAL CENTRIFUGAL ELECTRIC PUMPS
EQUIPPED WITH IE3 MOTORS

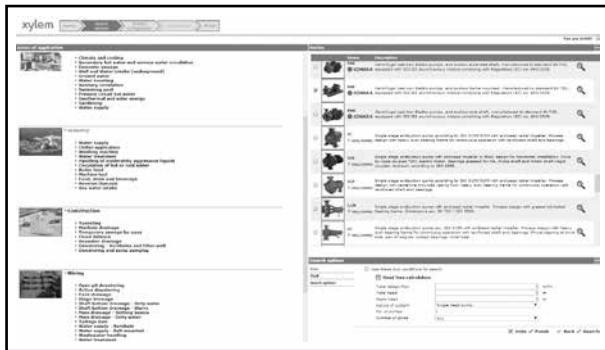
ErP 2009/125/EC

Xylect™

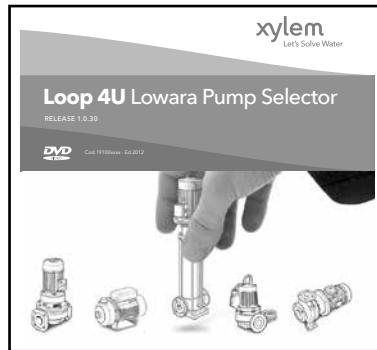
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On Mobile Apps



For more information, please, see page 89-90.

Ecodesign Directive (ErP)

Over last decade the European Commission with the 'Energy Efficiency Plan' pushed the European Parliament and the Council to adopt specific measures to the purpose of reducing energy consumption and further negative environmental impacts.

Through the Directives 2005/32/EC, energy-using products (EuP), and 2009/125/EC, energy-related products (ErP) a framework for **ecodesign** requirements was established.

The Commission Regulations (EC) No 640/2009 and (EU) No 4/2014 have implemented two directives with regard to ecodesign requirements for **three-phase 50 Hz electric motors** placed on the market and put into service inside EU zone as self-alone units or integrated in other products.

This regulation states that motors must have **efficiency level IE3** (or IE2 + Variable Speed Drive) from **1 January 2015 for 7,5 to 375 kW** rated powers and from **1 January 2017 for 0,75 to 375 kW** ones.

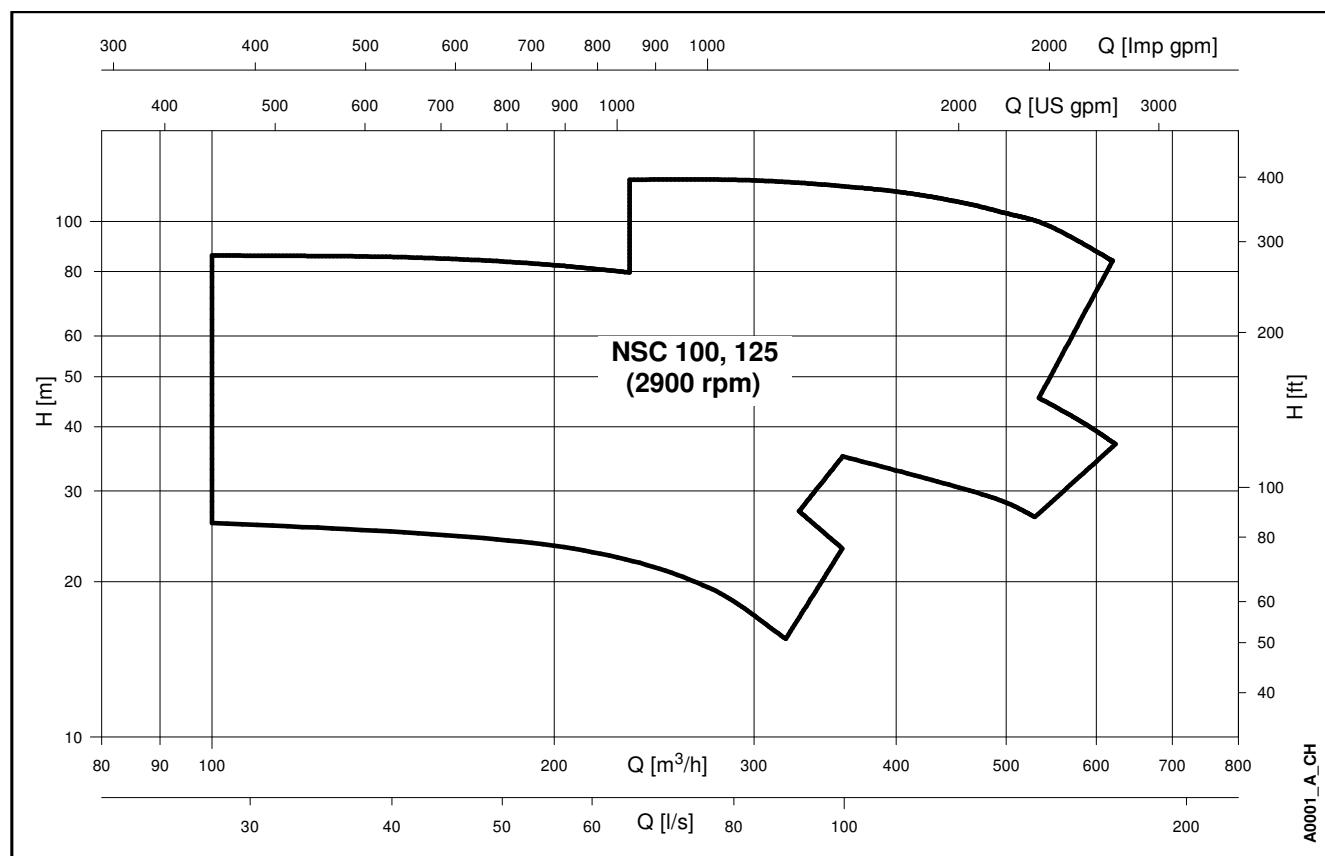
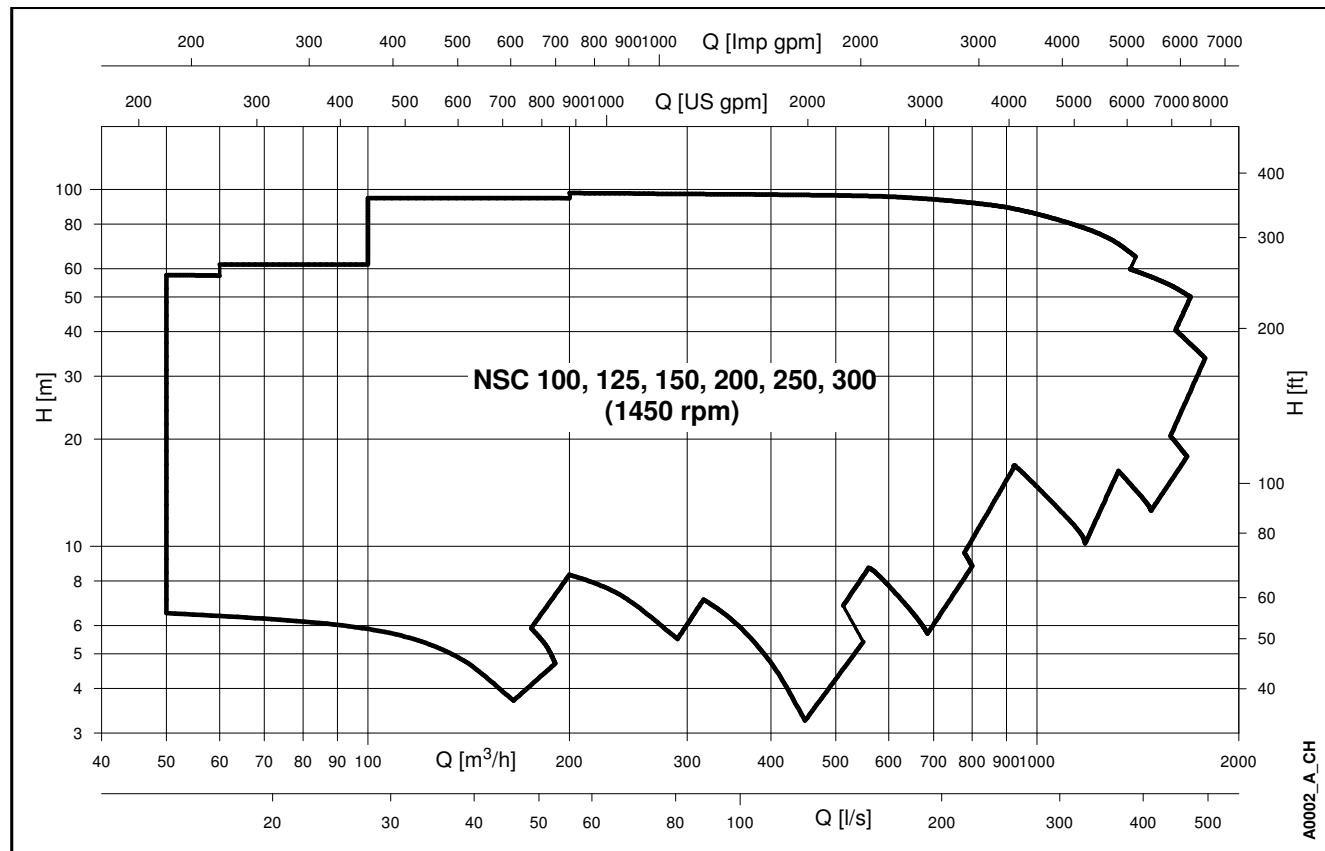
The Commission Regulation (EU) No 547/2012 has implemented two directives with regard to ecodesign requirements for some types of **clean water pumps** placed on the market and put into service inside EU zone as self-alone units or integrated in other products.

This regulation states that water pumps shall have **index MEI 0.4** as minimum from **1 January 2015**. That index comes from a dedicated formula which considers hydraulic efficiency values at 'best efficiency point' (BEP), 75 % of the flow at BEP (Part load – PL) and 110 % of the flow at BEP (Over load – OL).

The Lowara e-NSC series, for the models in the scope of the regulations above, is ErP compliant, having an index MEI equal or higher than 0,4 and IE3 motor efficiency.

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e-NSC SERIES
HYDRAULIC PERFORMANCE RANGE AT 50 Hz, 2 POLES

HYDRAULIC PERFORMANCE RANGE AT 50 Hz, 4 POLES


e-NSC SERIES

GENERAL INTRODUCTION

The new **Lowara e-NSC Series** is the result of the close collaboration between our customers and us; the new range has been redesigned and improved to meet the Commercial Building Services (CBS) requirements, in terms of performances and energy saving.

In addition the new **Lowara e-NSC Series** can be customized to meet the needs of the Industry, keeping the quality in the production and the continuous reliability and robustness in the operation.

Pump design

The new **Lowara e-NSC Series** is a centrifugal end-suction electro-pump, single stage, axial flanged suction port, radial flanged discharge and horizontal shaft.

The pumps have cast iron casing and impeller as standard but can be available on demand other materials like stainless steel or duplex.

The pumps are equipped with interchangeable mechanical seals, IE3 efficiency motors and a back pull-out design according to the following main construction:

Extended shaft

close-coupled by means of an adaptor bracket with an impeller keyed directly to the special motor shaft extension.



Frame mounted

flexible-coupled with bracket, support, flexing coupling (special version with spacer on demand), aligning and anchoring base.



Hydraulic specifications

- Maximum delivery: **640 m³/h** for 2 poles range.
1800 m³/h for 4 poles range.
- Maximum head: **115 m** for 2 poles range.
100 m for 4 poles range.
- Hydraulic performance compliant with ISO 9906:2012 – Grade 3B.
- Fluid temperature range:
standard version (EPDM gasket) **-20 to +140 °C**
version on request (FPM* gasket) **-10 to +140 °C**
- Maximum operating pressure:
standard version (cast iron casing)
16 bar @ 120 °C and 14,9 bar @ 140 °C
version on request (cast ductile iron casing)
16 bar @ 120 °C and 15,6 bar @ 140 °C
version on request (cast stainless steel casing)
16 bar @ 50 °C and 14,8 bar @ 140 °C
version on request (cast duplex casing)
16 bar @ 140 °C

* Fluoro-elastomer: FPM (old ISO), FKM (ASTM & new ISO).

List of the main Directives and technical norms:

- Machinery Directive MD 2006/42/EC, EN 809, EN 60204-1
- Electromagnetic Compatibility Directive EMCD 2004/108/EC, EN 61000-6-1, EN 61000-6-3
- Ecodesign requirements for energy-related products ErP 2009/125/EC
- Hydraulic efficiency compliant with Commission Regulation (EU) No 547/2012
- Motor efficiency compliant with Commission Regulation (EC) No 640/2009, Commission Regulation (EU) No 4/2014, EN 60034-30:2009, IEC 60034-30-1:2014
- Mechanical seals according to EN 12756
- Flanges according to EN 1092-2 (cast iron and cast ductile iron), EN 1092-1 (stainless steel and duplex)
- Connection dimensions according to EN 733 for models 100-200, 100-250, 100-315, 100-400, 125-250, 125-315, 125-400, 150-315, 150-400.

Stub shaft

Rigid-coupled with a bracket, an adaptor and a rigid coupling keyed to the standard motor shaft extension.



Bare shaft pump

version without driver suitable to be coupled with a standard electric motor.



Motor specifications

- Squirrel cage in short circuit enclosed construction with external ventilation (TEFC).
- 2-pole and 4-pole ranges.
- **IP55** protection degree as motor (EN 60034-5), IPX5 as electro-pump (EN 60529).
- Performances according to EN 60034-1.
- **IE3** efficiency level (three-phase 0,75 to 375 kW).
- **155 (F)** insulation class.
- Standard voltage:
3 x 380-415/660-690 V, 50 Hz
- Maximum ambient temperature: 40 °C.

Note

- Anti-clockwise rotation when facing pump's suction port.
- Pump does not include counter-flanges.

e-NSC SERIES**COMMERCIAL BUILDING SERVICES (CBS)****APPLICATIONS & BENEFITS****Applications**

The **Lowara e-NSC** Series is suitable for many different applications demanding variable duty points, reliable and efficient products and cost saving operation.

The Lowara e-NSC Series can be used for the following CBS applications:

• HVAC

- Liquid transfer in heating systems.
- Liquid transfer in air-conditioning systems.
- Liquid transfer in ventilation systems.

• Water Supply

- Pressure boosting in commercial buildings.
- Irrigation systems.
- Water transfer for green houses.

• Fire Fighting**Benefits**

The Lowara e-NSC Series permit to achieve the following benefits.

- **Performances:** the e-NSC pumps are ErP 2015 compliant, equipped with IE3 motors and with the right hydraulic coverage for CBS applications. The standard full cast iron version with PN16, 140 °C maximum fluid temperature and EPDM elastomer is exactly what the CBS Market needs.
- **Reliability:** the high quality in production, the robust construction and operation, the interchangeable mechanical seals and wear rings guarantee a continuous operation without faults and a shorter down time for maintenance.
- **Versatility:** beside the standard offer, the Lowara e-NSC series is available in many different configurations for casing, impeller and elastomer materials, motor configurations. That helps in addressing a wide range of applications.
- **Total cost ownership:** the best hydraulic and electric efficiency, the HYDROVAR-equipped versions, the easy and quick maintenance, permit to reduce the operation and maintenance cost and to save energy when the pump is working.
- **Pre-post sales support:** we are continuously working close to our customers to help them in selecting the right pump for the specific application. An user-friendly selection software improved with many selection tools is available on the website, on DVD or on Apps for mobile phones. Experienced engineers are fully dedicated to big projects for Municipality.

e-NSC SERIES INDUSTRY APPLICATIONS & BENEFITS

Applications

The e-NSC series and the different available configurations and standard options have been designed for a wide range of applications in industry from process cooling and heating, to washing and cleaning, thru heat recovery, water transport, water boosting and water treatment.

The e-NSC series can be installed in machines where compactness and high performances are a must or within industrial processes where the user looks for a robust and reliable design for the handling of many different liquids.

Benefits

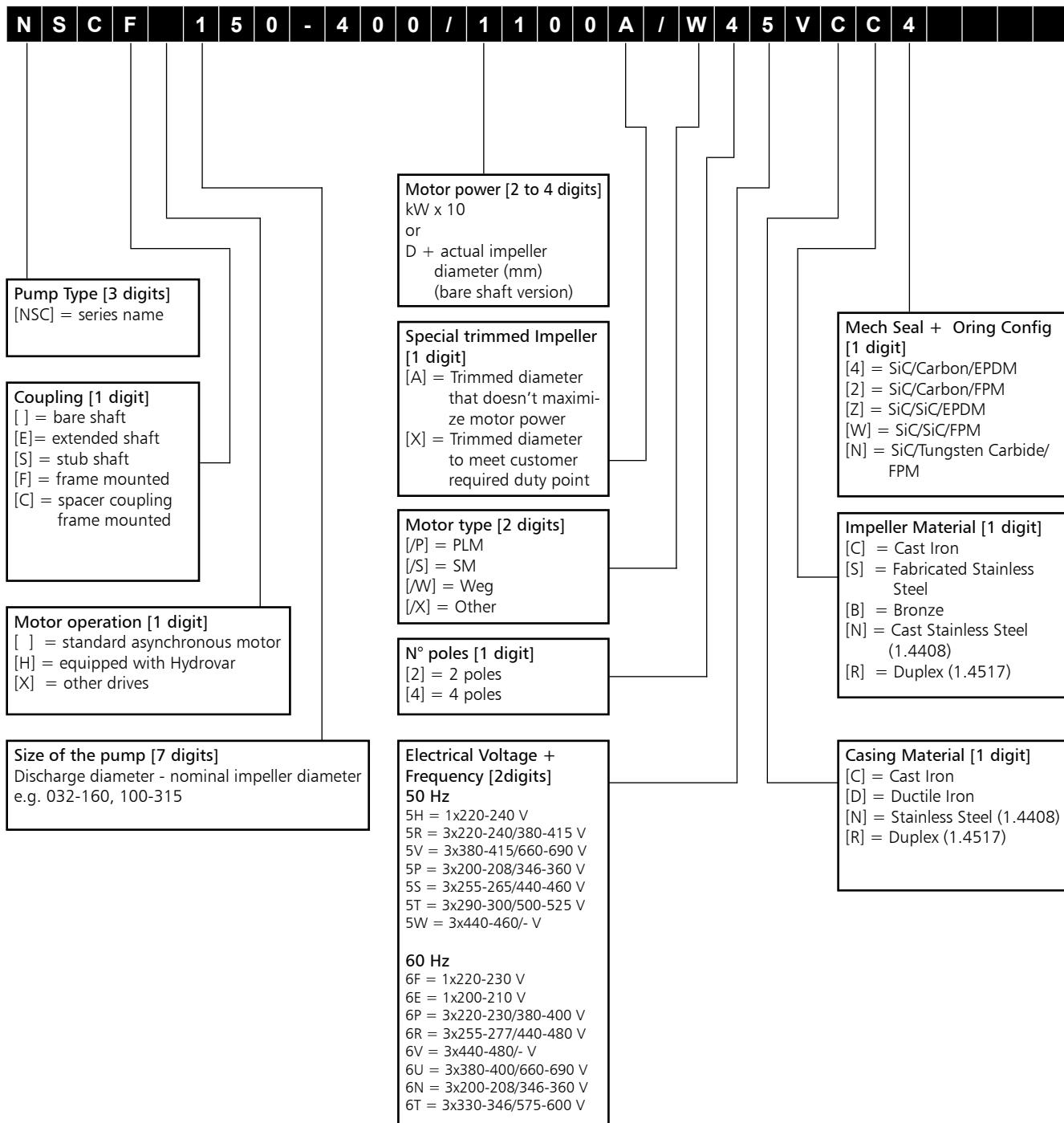
- **Efficiency:** new designed high efficiency hydraulics, IE3 motors and the option with variable speed by the HYDROVAR drive set the basis for very low operation costs.
- **Reliability:** various mechanical seal materials and options are available to optimize the configuration. The e-NSC is also designed for easy maintenance and all service points are easy reachable to reduce down-time.
- **Know How:** the perfect configuration for an application can be made with the selection tool by all users or by consulting our industrial experienced employees.
- **A global platform:** the e-NSC series are assembled in different factories across the world to make the e-NSC always closer to our customer. Beyond our commitment to reduce the carbon footprint of e-NSC, this global platform secures the availability of the same design with the same quality processes everywhere.



Features

- Sizes DN100, 125, 150, 200, 250, 300.
- Wide performance range up to 115 m head and 1800 m³/h flow.
- Nominal pressure 16 bar.
- Wide range of temperatures for pumped liquids: -20°C to +140°C.
- Wide range of materials for many different kinds of pumped liquid.
- Wide range of voltages.
- High performance IE3 motors.
- Variable speed by optional HYDROVAR drive.

e-NSC SERIES IDENTIFICATION CODE



EXAMPLES

NSCS 100-250/900/W25RCC4

End-suction, electric pump with stub shaft coupling, DN 100 nominal discharge port, 250 mm nominal impeller diameter, 90 kW rated motor power, WEG IE3 model, 2-pole, 50 Hz 220-240/380-415 V, cast iron casing, cast iron impeller, Silicon carbide/Carbon/EPDM mechanical seal.

NSCF 150-400/1100A/W45VCC4

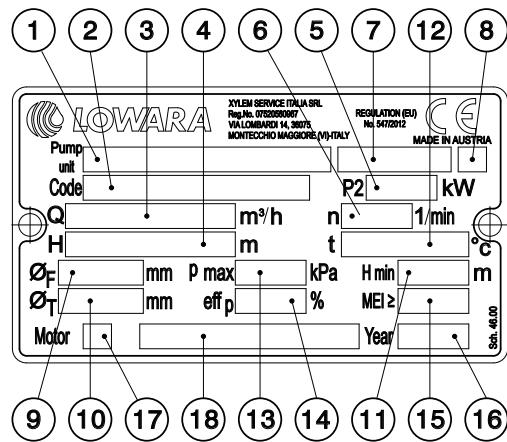
End-suction, electric pump with frame mounted coupling, DN 150 nominal discharge port, 400 mm nominal impeller diameter, 110 kW rated motor power, trimmed impeller, WEG IE3 model, 4-pole, 50 Hz 380-415/660-690 V, cast iron casing, cast iron impeller, Silicon carbide/Carbon/EPDM mechanical seal.

NSC 150-400/D423CCZ

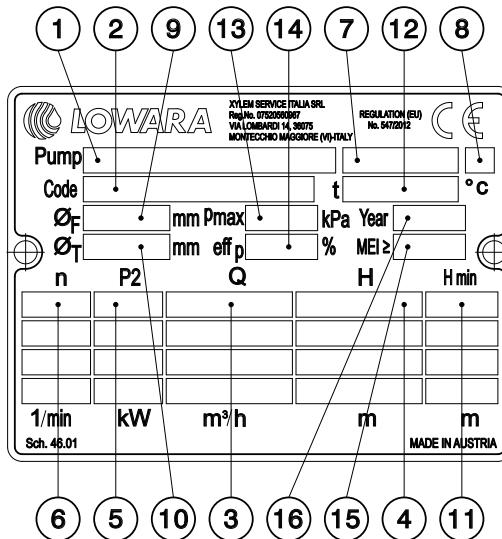
End-suction, bare shaft pump, DN 150 nominal discharge port, 400 mm nominal impeller diameter, 423 mm actual impeller diameter, cast iron casing, cast iron impeller, Silicon carbide/ Silicon carbide/EPDM mechanical seal.

e-NSC SERIES RATING PLATE

ELECTRIC PUMP



PUMP ONLY (NSC)



LEGEND

- 1 - Pump / electric pump unit type
- 2 - Pump code / electric pump unit code
- 3 - Flow range
- 4 - Head range
- 5 - Nominal or maximum pump power
- 6 - Speed
- 7 - Serial number or order number
- 8 - Order position number
- 9 - Full impeller diameter (only filled in for trimmed impellers)
- 10 - Trimmed impeller diameter (only filled in for trimmed impellers)
- 11 - Minimum head
- 12 - Maximum operating liquid temperature
- 13 - Maximum operating pressure
- 14 - Hydraulic efficiency in best efficiency point
- 15 - Minimum efficiency index MEI (Regulation (EU) No 547/2012)
- 16 - Year of production
- 17 - Motor single or three phase indication
- 18 - Motor type indication

Note for electric pump unit: refer to motor data plate for electrical data.

e-NSC SERIES
LIST OF MODELS AT 50 Hz, 2 POLES

SIZE NSC	kW	VERSION			
		NSCE	NSCS	NSCF	NSCC
100-160/150	15	-	•	•	•
100-160/185	18,5	-	•	•	•
100-160/220	22	-	•	•	•
100-160/300	30	-	•	•	•
100-200/300	30	-	-	•	•
100-200/370	37	-	•	•	•
100-200/450	45	-	•	•	•
100-200/550	55	-	•	•	•
100-250/450	45	-	-	•	•
100-250/550	55	-	-	•	•
100-250/750	75	-	•	•	•
100-250/900	90	-	•	•	•
125-200/450	45	-	•	•	•
125-200/550	55	-	•	•	•
125-200/750	75	-	•	•	•
125-200/900	90	-	•	•	•
125-315/1100	110	-	-	•	•
125-315/1320	132	-	-	•	•
125-315/1600	160	-	-	•	•
125-315/2000	200	-	-	•	•

• = Available

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LEGEND
NSCE : Extended shaft.

NSCS : Stub shaft.

NSCF : Frame mounted.

NSCC : Frame mounted with spacer coupling.

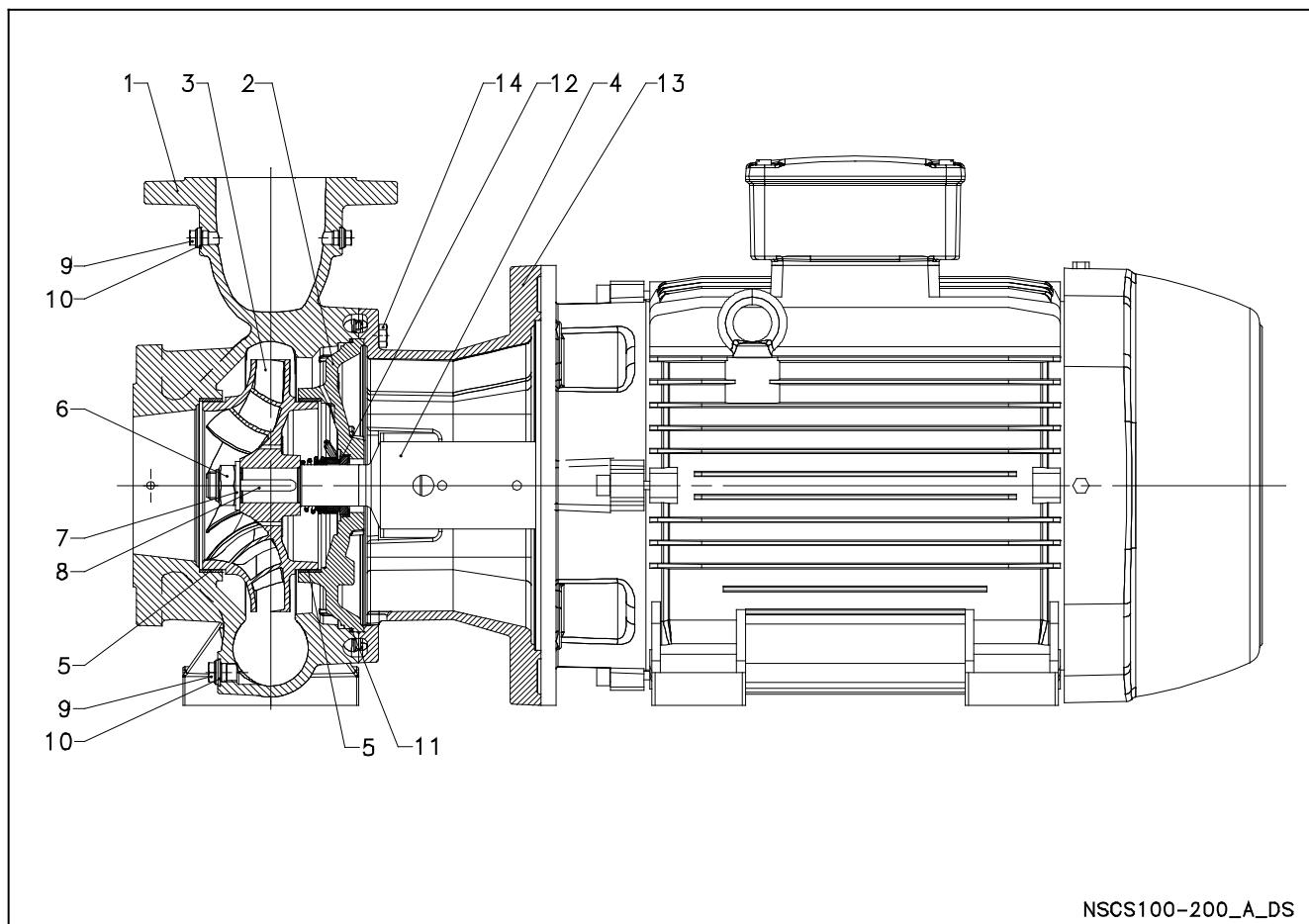
e-NSC SERIES
LIST OF MODELS AT 50 Hz, 4 POLES

SIZE NSC	kW	VERSION			
		NSCE	NSCS	NSCF	NSCC
100-160/22A	2,2	-	●	●	●
100-160/22	2,2	-	●	●	●
100-160/30	3	-	●	●	●
100-160/40	4	-	●	●	●
100-200/40	4	-	-	●	●
100-200/55	5,5	-	●	●	●
100-200/75	7,5	-	●	●	●
100-250/55	5,5	-	-	●	●
100-250/75	7,5	-	●	●	●
100-250/110	11	-	●	●	●
100-315/110	11	-	●	●	●
100-315/150	15	-	●	●	●
100-315/185	18,5	-	●	●	●
100-315/220	22	-	●	●	●
100-315/300	30	-	●	●	●
100-400/300	30	-	●	●	●
100-400/370	37	-	●	●	●
100-400/450	45	-	●	●	●
125-200/55	5,5	-	●	●	●
125-200/75	7,5	-	●	●	●
125-200/110	11	-	●	●	●
125-250/75	7,5	-	-	●	●
125-250/110	11	-	●	●	●
125-250/150	15	-	●	●	●
125-315/185	18,5	-	●	●	●
125-315/220	22	-	●	●	●
125-315/300	30	-	●	●	●
125-315/370	37	-	●	●	●
125-400/370	37	-	●	●	●
125-400/450	45	-	●	●	●
125-400/550	55	-	●	●	●
125-400/750	75	-	●	●	●
150-200/110A	11	-	●	●	●
150-200/110	11	-	●	●	●
150-200/150A	15	-	●	●	●
150-200/150	15	-	●	●	●
150-250/150	15	-	●	●	●
150-250/185	18,5	-	●	●	●
150-250/220	22	-	●	●	●
150-250/300	30	-	●	●	●
150-315/300	30	-	●	●	●
150-315/370	37	-	●	●	●
150-315/450	45	-	●	●	●
150-400/450	45	-	-	●	●
150-400/550	55	-	●	●	●
150-400/750	75	-	●	●	●
150-400/900	90	-	●	●	●
150-400/1100	110	-	-	●	●
150-500/900	90	-	-	●	●
150-500/1100	110	-	-	●	●
150-500/1320	132	-	-	●	●
150-500/1600	160	-	-	●	●
150-500/2000	200	-	-	●	●

● = Available

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SIZE NSC	kW	VERSION			
		NSCE	NSCS	NSCF	NSCC
200-250/185	18,5	-	●	●	●
200-250/220	22	-	●	●	●
200-250/300A	30	-	●	●	●
200-250/300	30	-	●	●	●
200-315/300	30	-	-	●	●
200-315/370	37	-	●	●	●
200-315/450	45	-	●	●	●
200-315/550	55	-	●	●	●
200-315/750	75	-	-	●	●
200-400/750A	75	-	-	●	●
200-400/750	75	-	-	●	●
200-400/900	90	-	-	●	●
200-400/1100	110	-	-	●	●
200-400/1320	132	-	-	●	●
200-500/1320	132	-	-	●	●
200-500/1600	160	-	-	●	●
200-500/2000	200	-	-	●	●
200-500/2500	250	-	-	●	●
200-500/3150	315	-	-	●	●
250-315/370	37	-	●	●	●
250-315/450	45	-	●	●	●
250-315/550	55	-	●	●	●
250-315/750	75	-	●	●	●
250-400/750	75	-	-	●	●
250-400/900	90	-	-	●	●
250-400/1100	110	-	-	●	●
250-400/1320	132	-	-	●	●
250-400/1600	160	-	-	●	●
250-400/2000	200	-	-	●	●
250-500/1600	160	-	-	●	●
250-500/2000	200	-	-	●	●
250-500/2500	250	-	-	●	●
250-500/3150	315	-	-	●	●
250-500/3550	355	-	-	●	●
300-350/750A	75	-	-	●	●
300-350/750	75	-	-	●	●
300-350/900	90	-	-	●	●
300-350/1100	110	-	-	●	●
300-400/1100	110	-	-	●	●
300-400/1320	132	-	-	●	●
300-400/1600	160	-	-	●	●
300-400/2000	200	-	-	●	●
300-400/2500	250	-	-	●	●
300-450/1600	160	-	-	●	●
300-450/2000	200	-	-	●	●
300-450/2500	250	-	-	●	●
300-450/3150	315	-	-	●	●

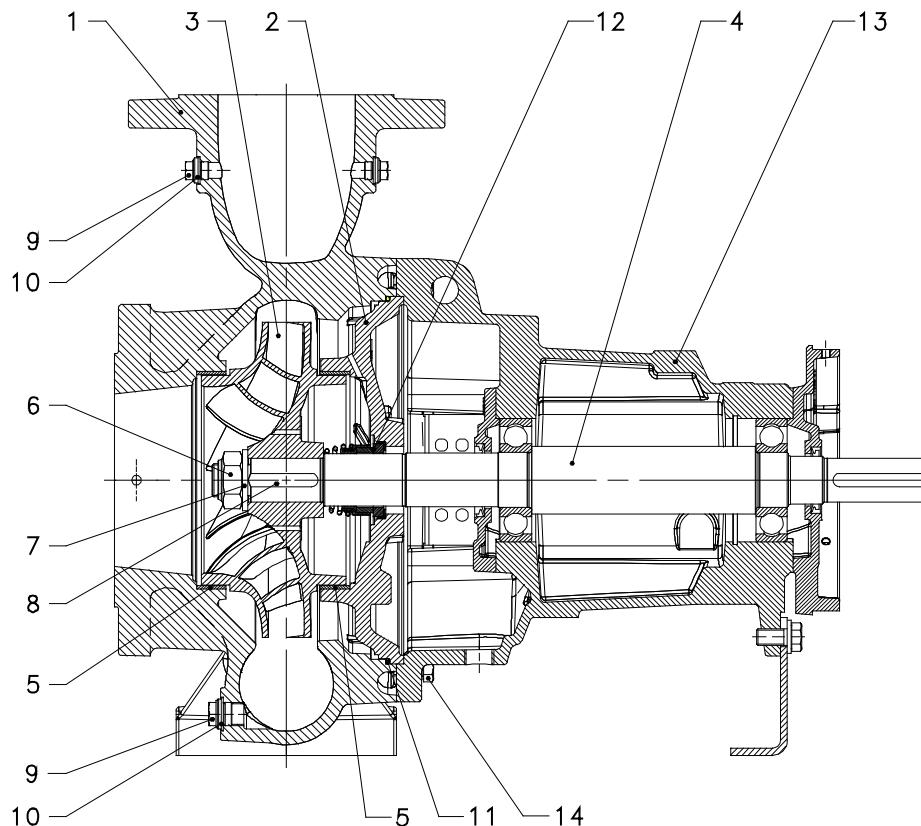
NSCS SERIES
ELECTRIC PUMP CROSS-SECTION AND MAIN COMPONENTS


REF. N.	PART	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Volute casing	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
	Volute casing (200-250, 200-315, 250/315)	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
2	Casing cover	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
	Casing cover (200-250, 200-315, 250/315)	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
3	Impeller	Cast iron	EN 1561 - GJL-200 (JL1030)	ASTM Class 30
	Impeller	Bronze	EN 1982 - CuSn10-C (CC480K)	UNS C90700
4	Stub shaft	Stainless steel	EN 10088 - X17CrNi16-2 (1.4057)	AISI 431
5	Wear ring	Stainless steel	EN 10088 - X5CrNi18-10 (1.4301)	AISI 304
6	Impeller nut	Stainless steel	A4 (~ 1.4401)	
7	Impeller washer	Stainless steel	A4 (~ 1.4401)	
8	Impeller key	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
9	Plug	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
10	Gasket	Asbestos-free synthetic fiber AFM 34		
11	O-Ring	EPDM (standard version)		
12	Mechanical seal	Carbon / Silicon carbide / EPDM (standard version)		
13	Motor adapter	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
14	Volute - casing fastening screws	Carbon steel		

Nscls100-200-en_a_tm

NSC, NSCF, NSCC SERIES
PUMP CROSS-SECTION AND MAIN COMPONENTS

PUMP SIZE
100-160
100-200
100-250
100-315
100-400
125-200
125-250
125-315
125-400
150-200
150-250
150-315
150-400
200-250
200-315
250-315



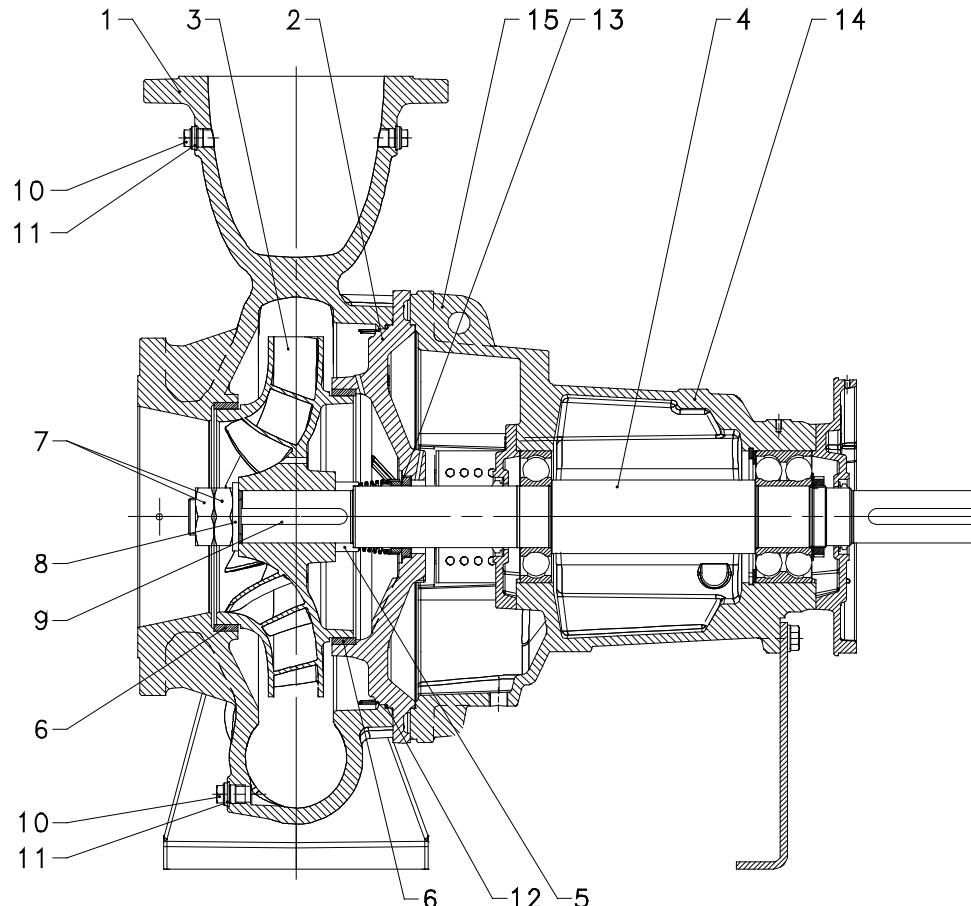
NSC100-200_A_DS

REF. N.	PART	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Volute casing	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
	Volute casing (200-250, 200-315, 250/315)	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
2	Casing cover	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
	Casing cover (200-250, 200-315, 250/315)	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
3	Impeller	Cast iron	EN 1561 - GJL-200 (JL1030)	ASTM Class 30
	Impeller	Bronze	EN 1982 - CuSn10-C (CC480K)	UNS C90700
4	Shaft	Stainless steel	EN 10088 - X17CrNi16-2 (1.4057)	AISI 431
5	Wear ring	Stainless steel	EN 10088 - X5CrNi18-10 (1.4301)	AISI 304
6	Impeller nut	Stainless steel	A4 (~ 1.4401)	
7	Impeller washer	Stainless steel	A4 (~ 1.4401)	
8	Impeller key	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
9	Plug	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
10	Gasket	Asbestos-free synthetic fiber AFM 34		
11	O-Ring	EPDM (standard version)		
12	Mechanical seal	Carbon / Silicon carbide / EPDM (standard version)		
13	Bearing bracket	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
14	Volute - casing fastening screws	Carbon steel		

Nsc100-200-en_a_tm

NSC, NSCF, NSCC SERIES
PUMP CROSS-SECTION AND MAIN COMPONENTS

PUMP SIZE
150-500
200-400
200-500
250-400
250-500
300-350
300-400
300-450



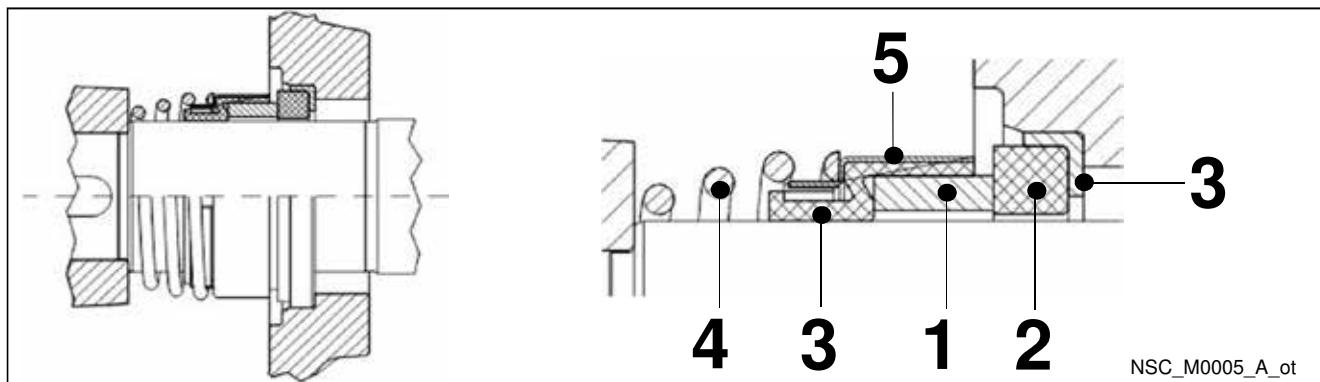
NSC200-400_A_DS

REF. N.	PART	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Volute casing	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
2	Casing cover	Cast ductile iron	EN 1563 - EN-GJS400-15 (EN-JS1030)	ASTM A536 40-60-18
3	Impeller	Cast iron	EN 1561 - GJL-200 (JL1030)	ASTM Class 30
	Impeller	Bronze	EN 1982 - CuSn10-C (CC480K)	UNS C90700
4	Shaft	Stainless steel	EN 10088 - X17CrNi16-2 (1.4057)	AISI 431
5	Spacer ring	Stainless steel	EN 10088 - X17CrNi16-2 (1.4057)	AISI 431
6	Wear ring	Stainless steel	EN 10088 - X5CrNi18-10 (1.4301)	AISI 304
7	Impeller nut	Stainless steel	A4 (~ 1.4401)	
8	Impeller washer	Stainless steel	A4 (~ 1.4401)	
9	Impeller key	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
10	Plug	Stainless steel	EN 10088 - X6CrNiMo17-12-2 (1.4571)	AISI 316Ti
11	Gasket	Asbestos-free synthetic fiber AFM 34		
12	O-Ring	EPDM (standard version)		
13	Mechanical seal	Carbon / Silicon carbide / EPDM (standard version)		
14	Bearing bracket	Cast iron	EN 1561 - GJL-250 (JL1040)	ASTM Class 35
15	Volute - casing fastening screws	Carbon steel		

Nsc200-400-en_a_tm

e-NSC SERIES MECHANICAL SEALS

Mechanical seal with mounting dimensions according to EN 12756 and ISO 3069.



LIST OF MATERIALS

POSITION 1 - 2	POSITION 3	POSITION 4 - 5
B : Resin impregnated carbon	E : EPDM	G : AISI 316
Q ₁ : Silicon carbide	V : FKM*	

* Fluoro-elastomer: FPM (old ISO), FKM (ASTM & new ISO)

Nsc_ten-mec-en_a_tm

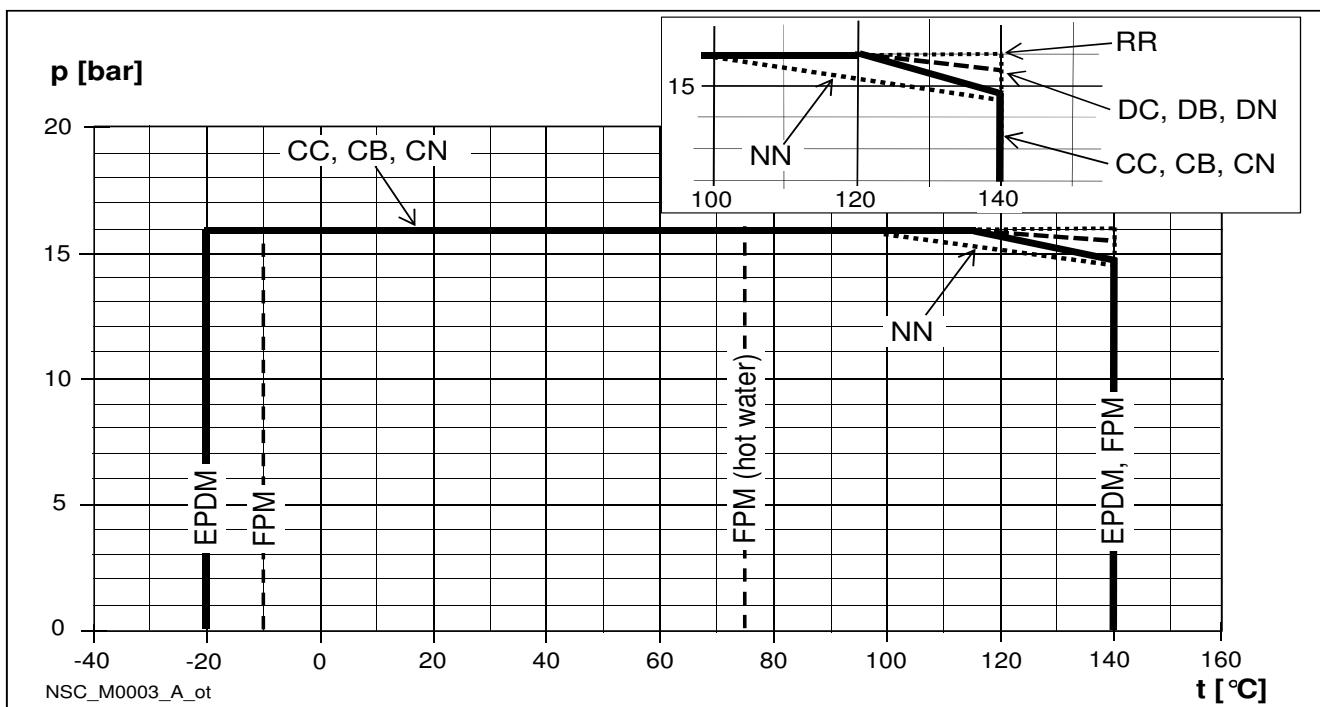
TYPE OF SEAL

TYPE	POSITION					TEMPERATURE °C
	1 ROTATING ASSEMBLY	2 FIXED ASSEMBLY	3 ELASTOMERS	4 SPRINGS	5 OTHER COMPONENTS	
STANDARD MECHANICAL SEAL						
B Q ₁ E G G	B	Q ₁	E	G	G	-20 ... +140
OTHER TYPES OF MECHANICAL SEAL						
B Q ₁ V G G	B	Q ₁	V	G	G	-10 ... +140 *)
Q ₁ Q ₁ V G G	Q ₁	Q ₁	V	G	G	-10 ... +140 *)
Q ₁ Q ₁ E G G	Q ₁	Q ₁	E	G	G	-20 ... +140

*) for hot water: +75 °C

Nsc_tipi-ten-mec-en_a_tc

PRESSURE/TEMPERATURE APPLICATION LIMITS FOR COMPLETE PUMP



**e-NSC SERIES
MOTORS**

Over last decade the European Commission with the 'Energy Efficiency Plan' pushed the European Parliament and the Council to adopt specific measures to the purpose of reducing energy consumption and further negative environmental impacts.

Through the Directives 2005/32/EC, energy-using products (EuP), and 2009/125/EC, energy-related products (ErP) a framework for ecodesign requirements was established.

The Commission Regulations (EC) No 640/2009 and (EU) No 4/2014 have implemented two directives with regard to ecodesign requirements for electric motors placed on the market and put into service inside EU zone as self-alone units or integrated in other products.

The various types considered include **three-phase 50 Hz surface motors** with power outputs ranging **from 0,75 to 375 kW included**.

Regulations also establish the following deadlines.

from	kW	minimum level of efficiency (IE)
16 June 2011	0,75 ÷ 375	IE2
27 July 2014	0,75 ÷ 375	new exclusion criteria
1 January 2015	< 7,5	IE2
	7,5 ÷ 375	IE3
		IE2 fitted with variable speed drive
1 January 2017	0,75 ÷ 375	IE3
		IE2 fitted with variable speed drive

- Squirrel cage in short circuit enclosed construction with external ventilation (TEFC).
- Rated power 15 to 200 kW for 2-pole range and 2,2 to 355 kW for 4-pole range.
- Standard voltage:
3 x 380-415/660-690 V, 50 Hz
- **IP55** protection degree.
- **155 (F)** insulation class.
- **Standard** three-phase surface motors $\geq 0,75$ kW supplied as **IE3**.
- IE efficiency level according to EN 60034-30:2009 and IEC 60034-30-1:2014 ($\geq 0,75$ kW).
- Electrical performances according to EN 60034-1.
- Cable gland with metric according to EN 50262.
- **PTC included** (one per phase, 155°C).
- Overload protection to be provided by the user.
- Maximum ambient temperature: 40 °C.

NSCS SERIES
THREE-PHASE MOTORS AT 50 Hz, 2 POLES

P _N kW	Efficiency η _N %										IE 3 from 06/2011	Year of manufacture		
	Δ 380 V Y 660 V			Δ 400 V Y 690 V			Δ 415 V							
	4/4	3/4	2/4	4/4	3/4	2/4	4/4	3/4	2/4					
15	92,6	92,5	91,8	92,9	92,5	91,5	93,0	92,4	91,2					
18,5	93,0	92,9	92,4	93,2	92,9	92,0	93,3	92,8	91,6					
22	93,4	93,2	92,7	93,7	93,3	92,5	93,8	93,3	92,3					
30	94,0	94,0	93,1	94,1	94,0	92,8	94,2	93,9	92,6					
37	94,4	94,0	93,5	94,6	94,0	93,3	94,7	93,9	93,1					
45	94,8	94,9	94,6	95,1	95,1	94,6	95,3	95,2	94,5					
55	95,1	95,0	94,9	95,4	95,3	94,9	95,5	95,3	94,8					
75	95,4	95,2	94,6	95,6	95,3	94,5	95,7	95,3	94,4					
90	95,6	95,5	94,9	95,8	95,6	94,8	95,9	95,6	94,7					

P _N kW	Manufacturer		IEC SIZE	Construction Design	N. of Poles	f _N Hz	Data for 400 V / 50 Hz Voltage								
	WEG Equipamentos Eleticos S.A. Reg. No. 07.175.725/0010-50 Jaragua do Sul - SC (Brazil)														
	Model						cosφ	I _s / I _N	T _N Nm	T _s /T _N	T _m /T _n				
15	W22 160M2-B35	15kW	B35	2	50	0,86	8,00	48,60	2,60	3,30					
18,5	W22 160L2-B35	18,5kW					8,40	59,90	2,80	3,60					
22	W22 180M2-B35	22kW					8,00	71,10	2,50	3,30					
30	W22 200L2-B35	30kW					7,30	96,60	2,60	2,90					
37	W22 200L2-B35	37kW					7,30	119,2	2,60	2,90					
45	W22 225S/M2-B35	45kW					8,00	144,7	2,70	3,20					
55	W22 250S/M2-B35	55kW					7,90	177,1	2,80	2,90					
75	W22280S/M2-B35	75kW					7,60	240,3	2,30	2,90					
90	W22 280S/M2-B35	90kW					7,40	288,4	2,20	2,80					

P _N kW	Voltage U _N V					n _N min ⁻¹	See note	Operating conditions **				
	Δ		Y									
	380 V	400 V	415 V	660 V	690 V							
	I _N (A)							Altitude Above Sea Level (m)	T. amb min/max °C	ATEX		
15	28,00	27,10	26,70	16,10	15,70	2945 ÷ 2955						
18,5	34,30	33,30	32,80	19,70	19,30	2945 ÷ 2955						
22	40,70	39,00	37,90	23,40	22,60	2950 ÷ 2960						
30	55,10	53,50	52,70	31,70	31,00	2960 ÷ 2970						
37	67,70	65,60	64,70	39,00	38,00	2960 ÷ 2970						
45	80,10	77,60	74,60	46,10	45,00	2965 ÷ 2970						
55	97,60	93,50	91,00	56,20	54,20	2960 ÷ 2965						
75	131,0	126,0	121,0	75,40	73,00	2975 ÷ 2980						
90	159,0	151,0	145,0	91,50	87,50	2975 ÷ 2980						

** Operating conditions to be referred to motor only. About electric pump, refer to limits in user's manual.

Nscs-mott90-2p50-en_a_te

Note: Observe the regulations and codes locally in force regarding sorted waste disposal.

MOTOR NOISE

The tables below show the mean sound pressure levels (L_p) measured at 1 meter's distance in a free field according to the A curve (ISO 1680 standard).

The noise values are measured with idling 50 Hz motor with a tolerance of 3 dB (A).

NSCS MOTORS 2 POLES 50 Hz

POWER kW	MOTOR TYPE IEC SIZE	NOISE L _{pA} dB
15	160	67
18,5	160	67
22	180	67
30	200	69
37	200	69
45	225	74
55	250	74
75	280	77
90	280	77

NSCF-NSCC MOTORS 2 POLES 50 Hz

POWER kW	MOTOR TYPE IEC SIZE	NOISE L _{pA} dB
15	160	67
18,5	160	67
22	180	67
30	200	69
37	200	69
45	225	74
55	250	74
75	280	77
90	280	77
110	315	77
132	315	77
160	315	77
200	315	80

NSCS MOTORS 4 POLES 50 Hz

POWER kW	MOTOR TYPE IEC SIZE	NOISE L _{pA} dB
2,2	100	53
3	100	53
4	112	56
5,5	132	56
7,5	132	56
11	160	61
15	160	61
18,5	180	61
22	180	61
30	200	63
37	225	63
45	225	63
55	250	64
75	280	69
90	280	69

NSCF-NSCC MOTORS 4 POLES 50 Hz

POWER kW	MOTOR TYPE IEC SIZE	NOISE L _{pA} dB
2,2	100	53
3	100	53
4	112	56
5,5	132	56
7,5	132	56
11	160	61
15	160	61
18,5	180	61
22	180	61
30	200	63
37	225	63
45	225	63
55	250	64
75	280	69
90	280	69
110	315	71
132	315	71
160	315	71
200	315	73
250	315	73
280	355	74
315	355	74
355	355	74

Nscs-Nscf_mott-en_a_tr

**e-NSC SERIES
PUMPS**

Over last decade the European Commission with the 'Energy Efficiency Plan' pushed the European Parliament and the Council to adopt specific measures to the purpose of reducing energy consumption and further negative environmental impacts. Through the Directives 2005/32/EC, energy-using products (EuP), and 2009/125/EC, energy-related products (ErP) a framework for ecodesign requirements was established.

The **Commission Regulation (EU) No 547/2012** has implemented two directives with regard to ecodesign requirements for **some types of clean water pumps** placed on the market and put into service inside EU zone as self-alone units or integrated in other products.

For end-suction close-coupled pumps (ESCC for the Regulation) and end-suction own-bearing pumps (ESOB for the Regulation) the efficiency assessment refers to:

- just the pump and not the pump and motor assembly (electric or combustion);
- pumps with just one impeller;
- pumps with a nominal pressure PN not higher than 16 bar (1600 kPa);
- pumps with a minimum nominal flow not less than 6 m³/h;
- pumps with a maximum nominal power at the shaft not higher than 150 kW;
- pumps designed to operate at a speed of 2900 min⁻¹ (for electric pumps this means 50 Hz 2-pole electric motors) and with a head not greater than 140 metres;
- pumps designed to operate at a speed of 1450 min⁻¹ (for electric pumps this means 50 Hz 4-pole electric motors) and with a head not greater than 90 metres;
- use with clean water at a temperature ranging from -10°C to 120°C (the test is performed with cold water at a temperature not higher than 40°C).

According to the definitions established in the Regulation NSCE and NSCS versions correspond to the "end-suction close-coupled pump" while NSC, NSCF and NSCC versions correspond to the "end-suction own bearing pump".

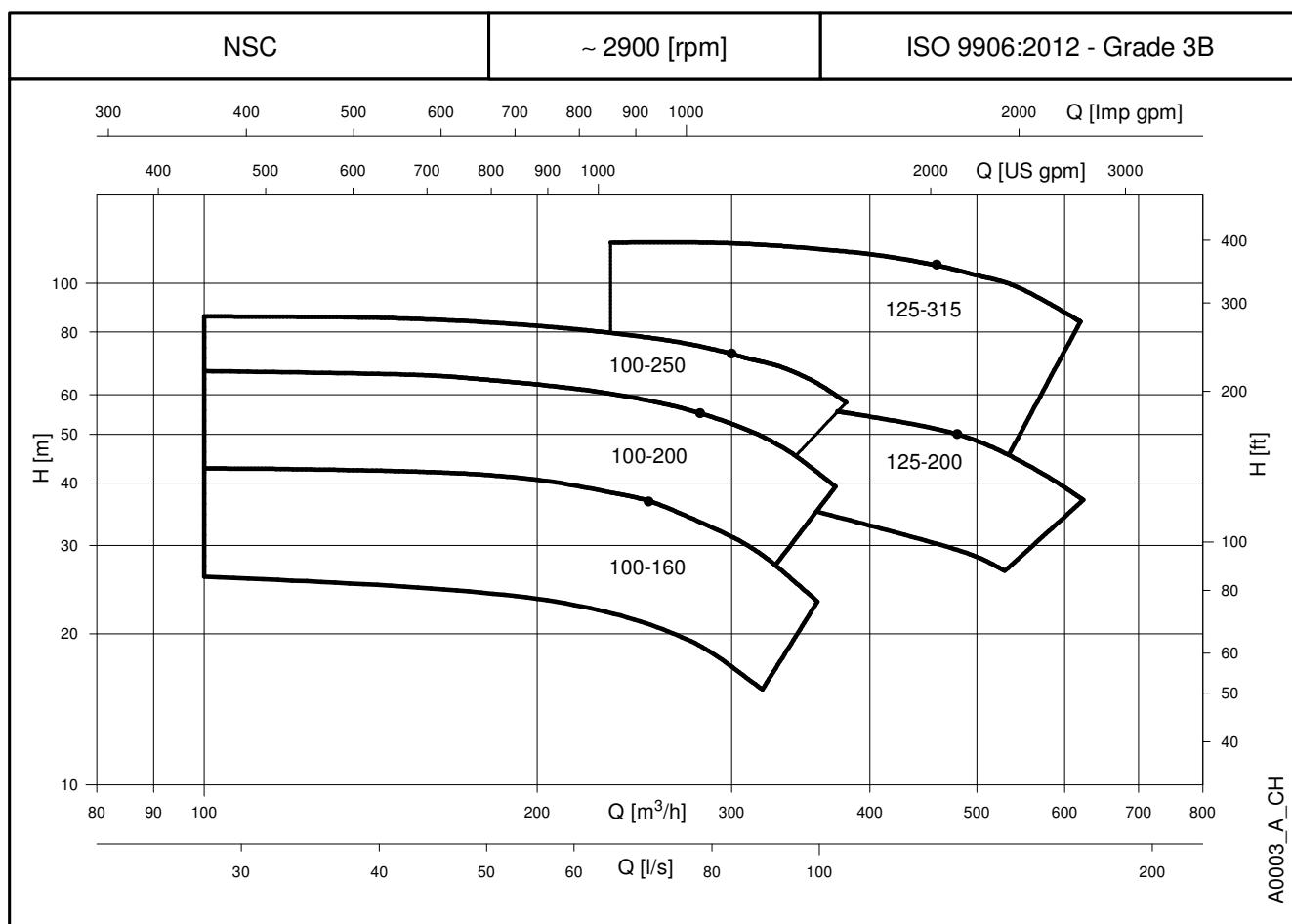
This regulation states that water pumps shall have a minimum index MEI coming from a dedicated formula which considers hydraulic efficiency values at 'best efficiency point' (BEP), 75 % of the flow at BEP (Part load – PL) and 110 % of the flow at BEP (Over load – OL).

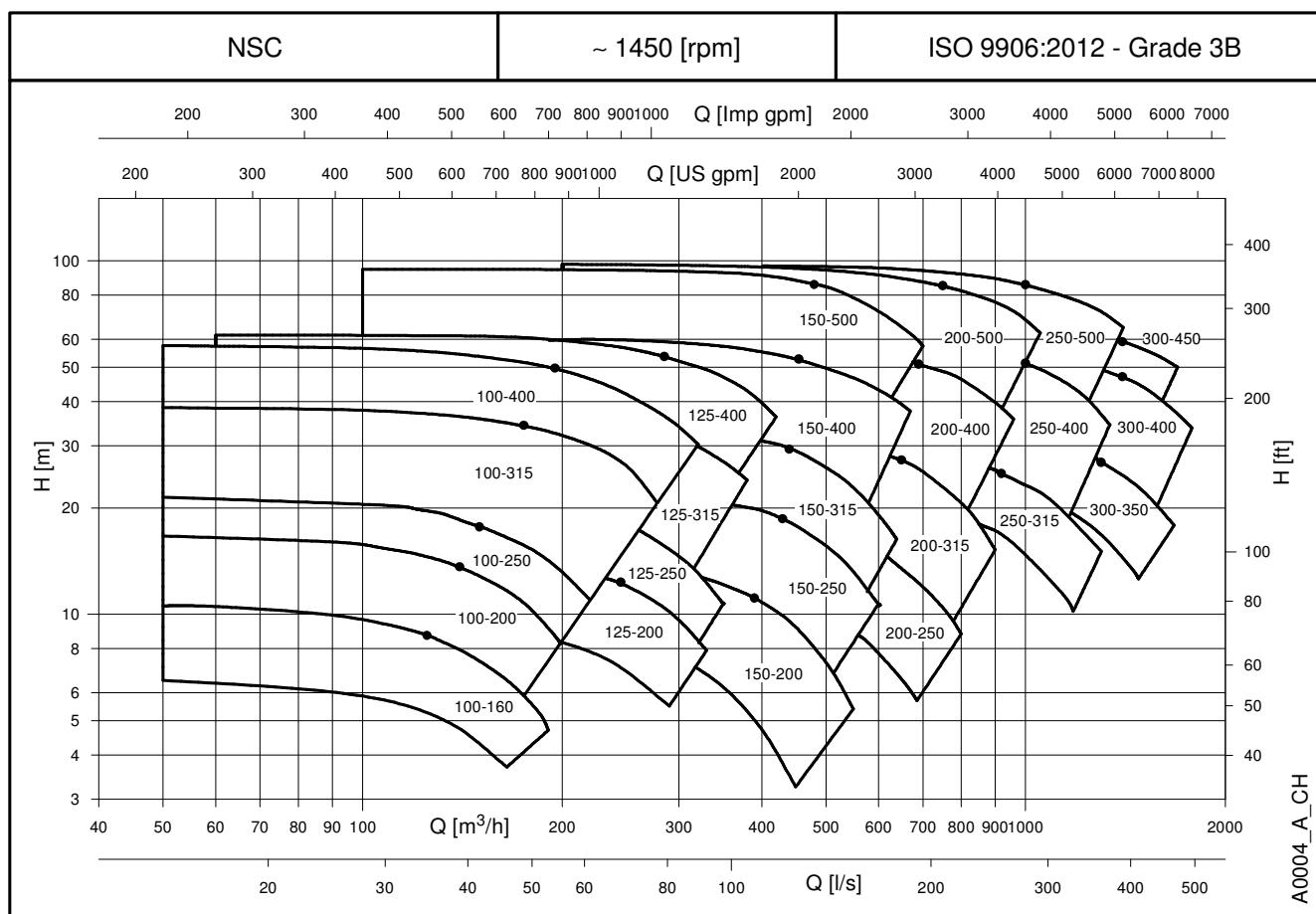
The Regulation also establishes the following deadlines.

from	minimum efficiency index (MEI)
1st January 2013	MEI ≥ 0,1
1st January 2015	MEI ≥ 0,4

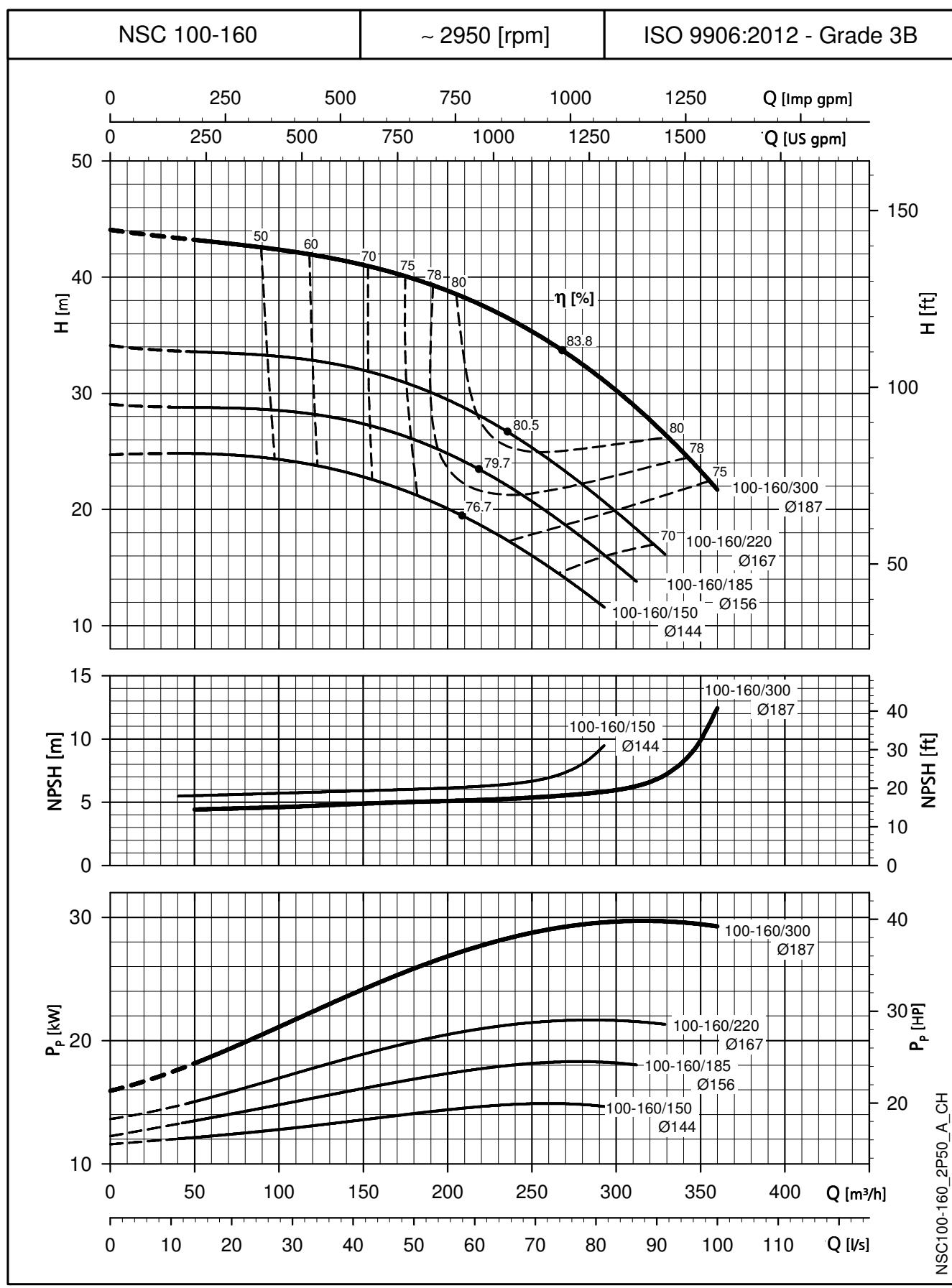
Regulation (EU) n. 547/2012 – Annex II – point 2 (Product information requirements)

- 1) Minimum efficiency index: see MEI values in specific tables on following page.
- 2) "The benchmark for most efficient water pumps is MEI ≥ 0,70".
- 3) Year of manufacture: from May 2014.
- 4) Manufacturer: Xylem Service Italia Srl - Reg. No 07520560967 - Montecchio Maggiore, Vicenza, Italy.
- 5) Product type: see the PUMP TYPE column in the tables in the *Hydraulic performance* section.
- 6) Hydraulic pump efficiency with trimmed impeller: see η_p and $\bar{\Omega}_T$ columns in the tables in the *Hydraulic performance* section.
- 7) Pump performance curves, including the performance curve: see the *Operating Characteristics* graphs in the following pages.
- 8) "The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. The trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter".
- 9) "The operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable speed drive that matches the pump duty to the system".
- 10) Information relevant for disassembly, recycling or disposal at end-of-life: observe the current laws and by-laws governing sorted waste disposal. Consult the product operating manual.
- 11) "Designed for use below – 10 °C only": note not applicable to these products.
- 12) "Designed for use above 120 °C only": note not applicable to these products.
- 13) Specific instructions for pumps as per points 11 and 12: not applicable to these products.
- 14) "Information on benchmark efficiency is available at": www.europump.org (Ecodesign section).
- 15) The benchmark efficiency graphs with MEI = 0.7 and MEI = 0.4 are available at www.europump.org/efficiencycharts (refer to "ESCC 1450 rpm", "ESCC 2900 rpm", "ESOB 1450 rpm", "ESOB 2900 rpm").

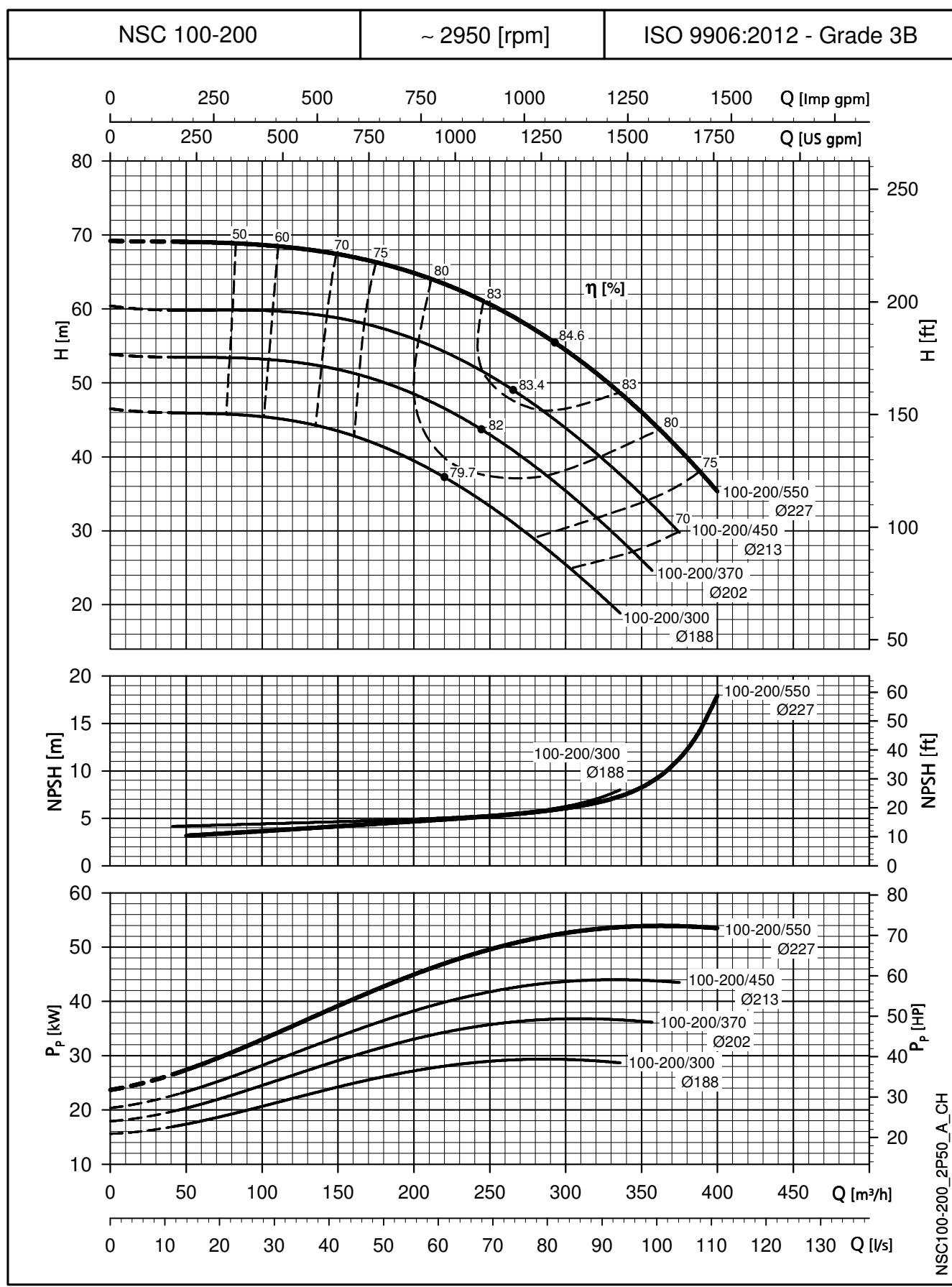
e-NSC SERIES
HYDRAULIC PERFORMANCE RANGE AT 50 Hz, 2 POLES


e-NSC SERIES
HYDRAULIC PERFORMANCE RANGE AT 50 Hz, 4 POLES


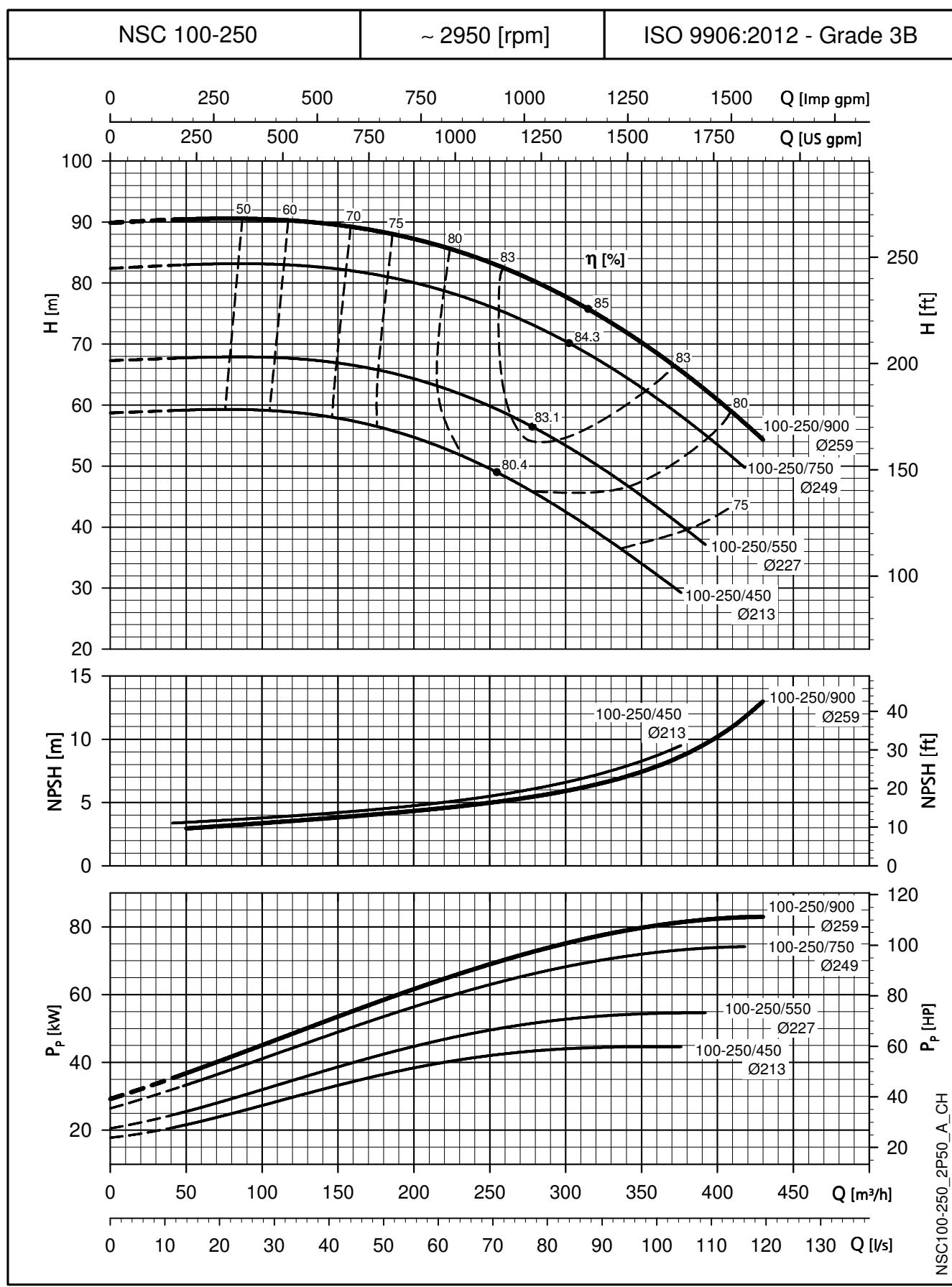
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES


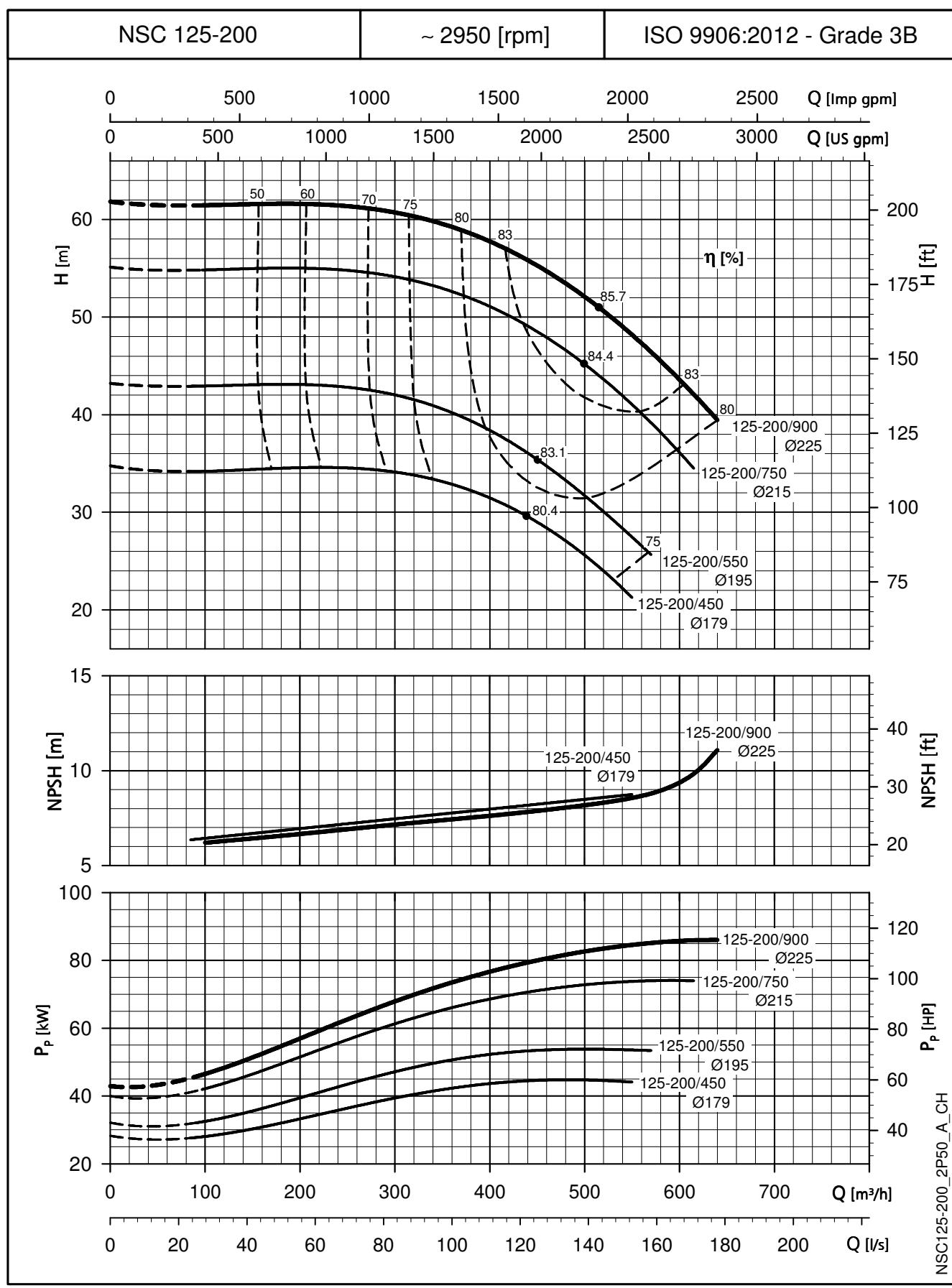
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES


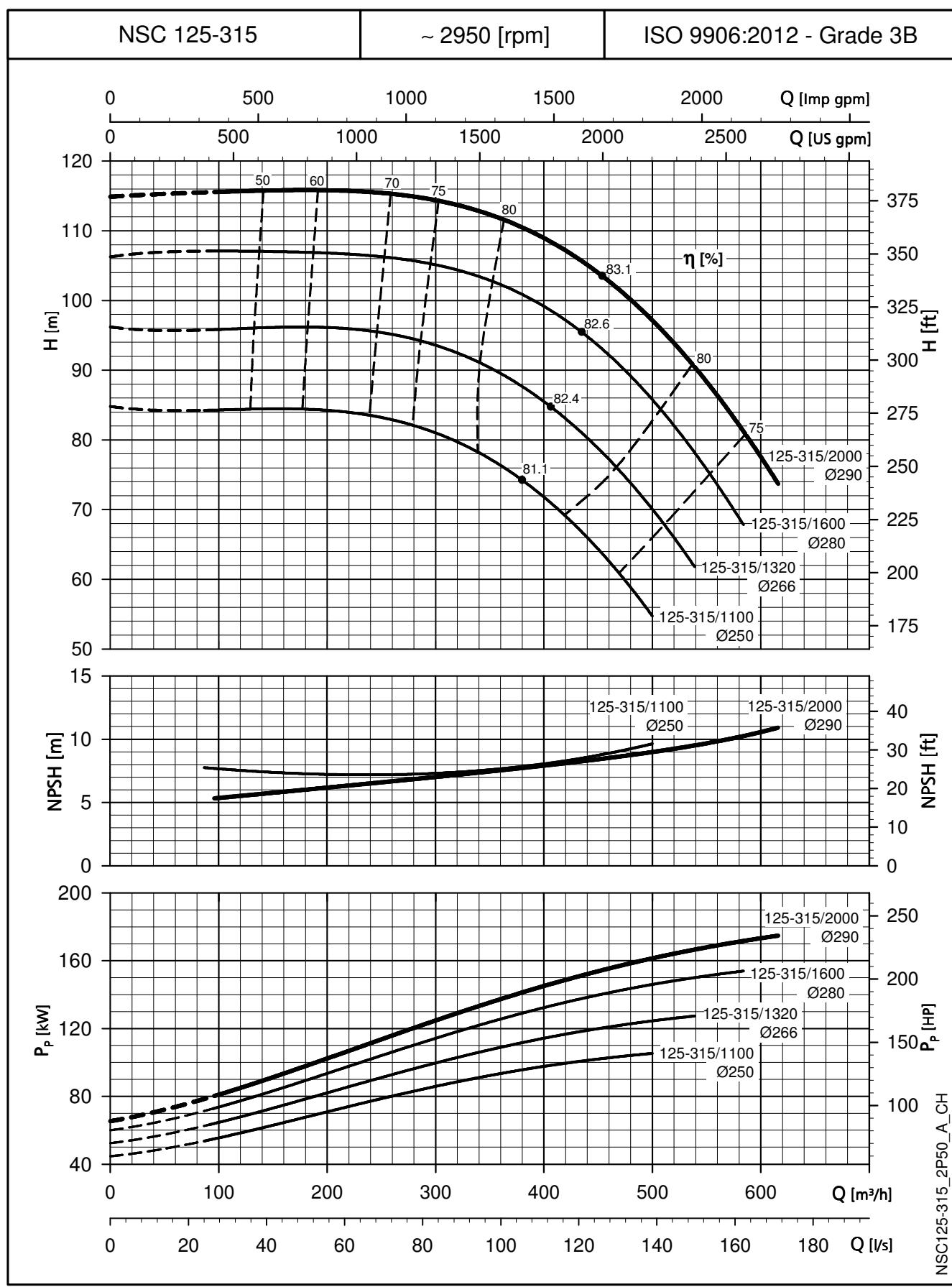
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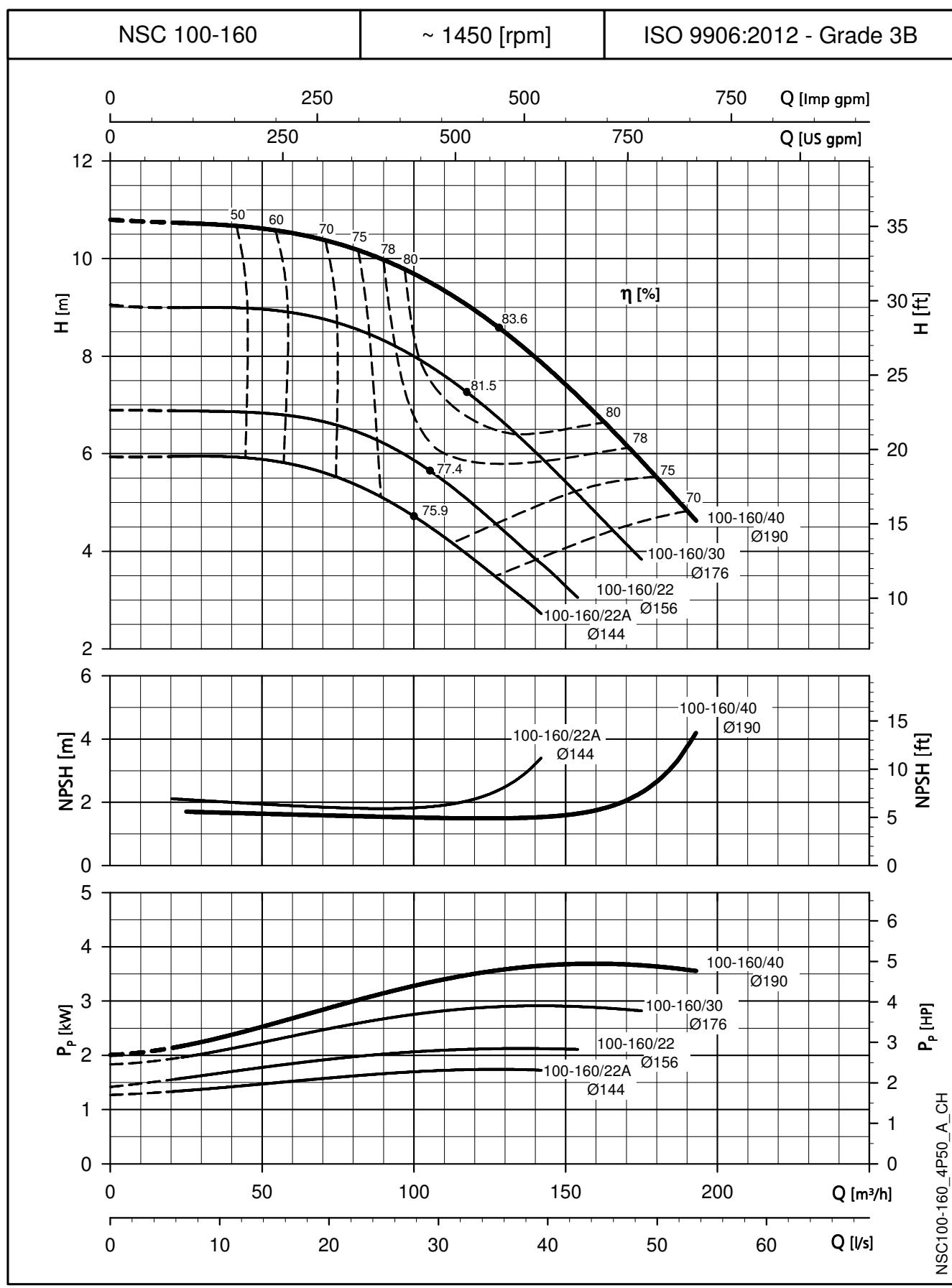
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES


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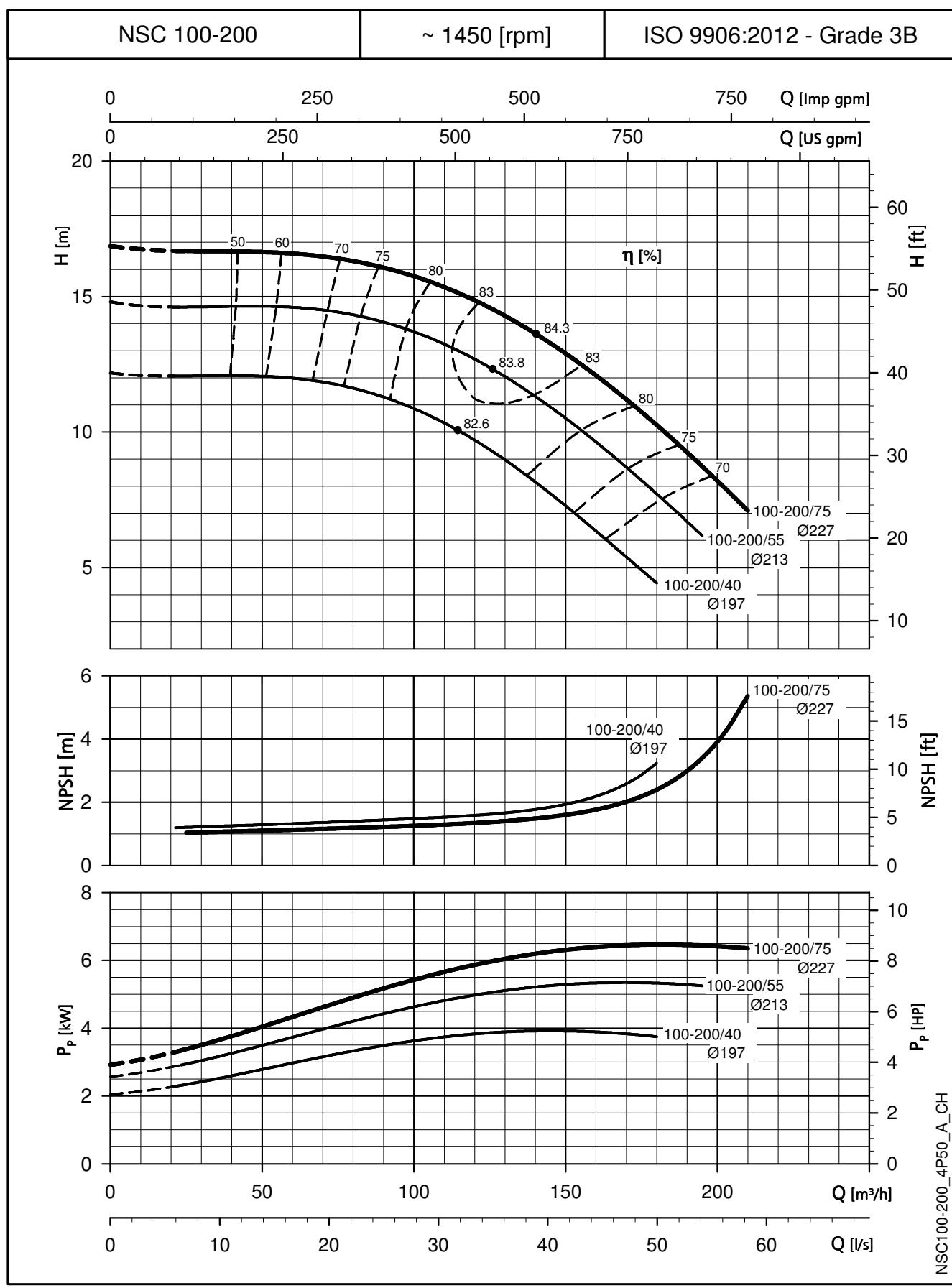
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES


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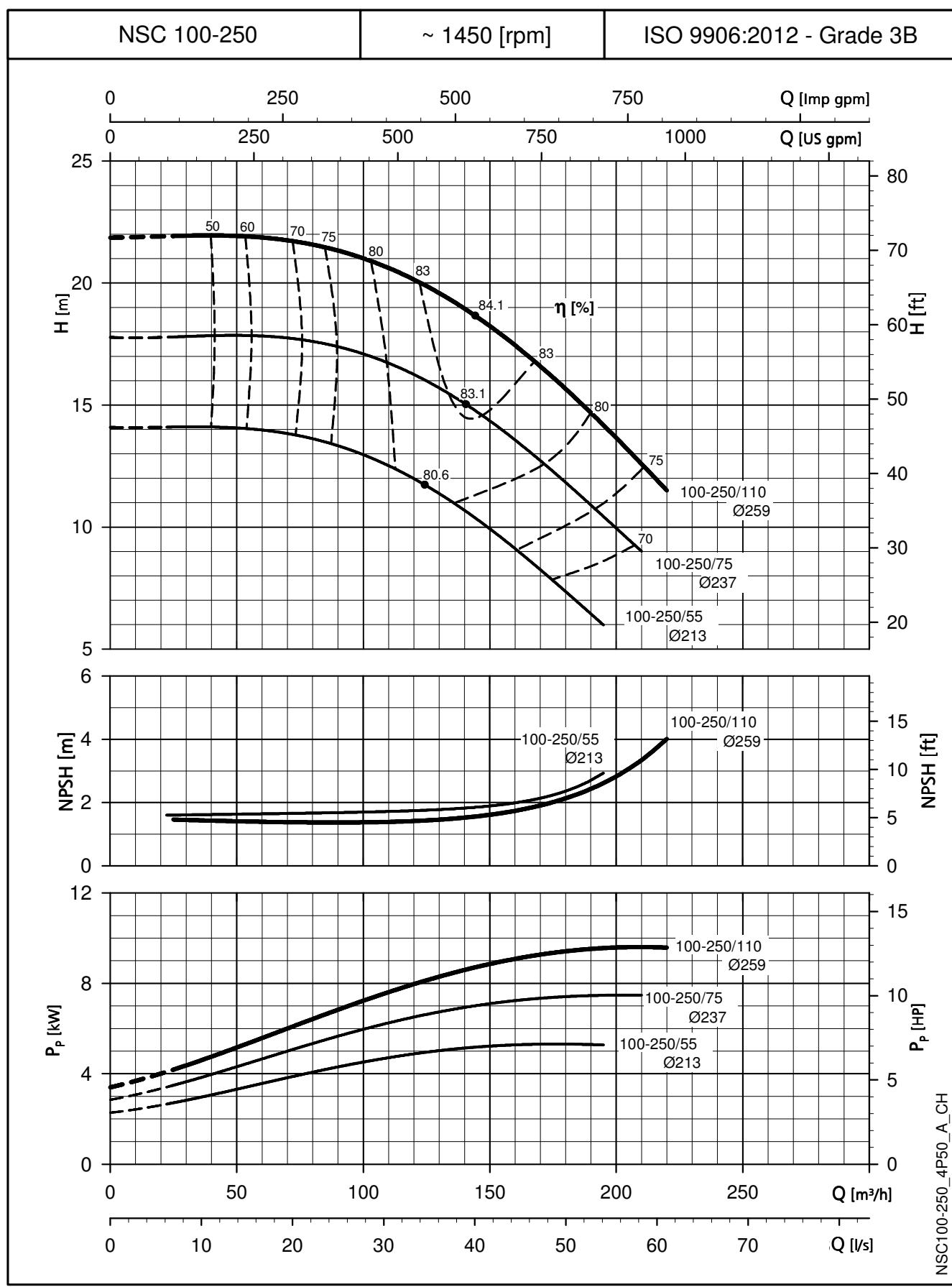
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES


e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


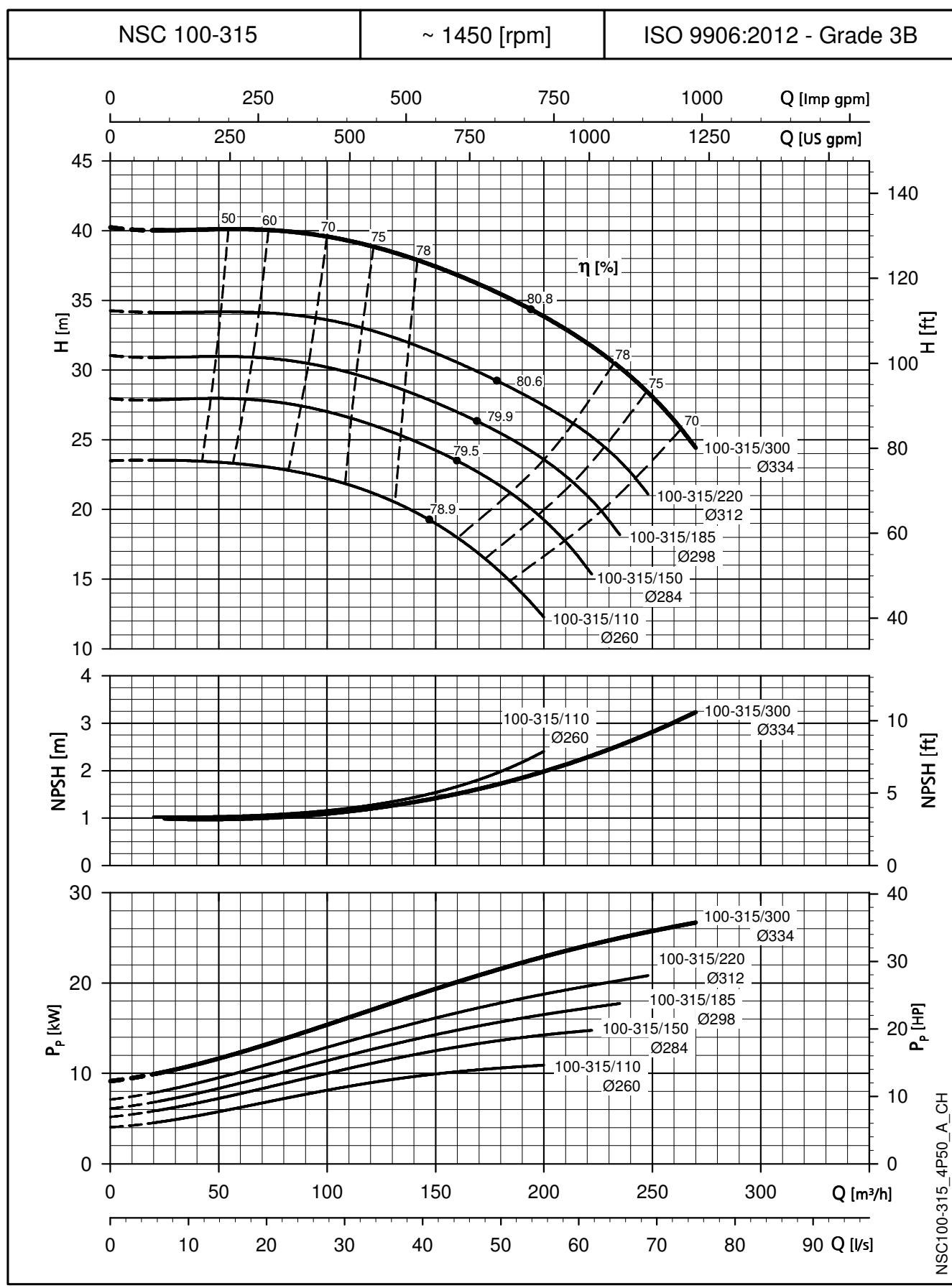
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


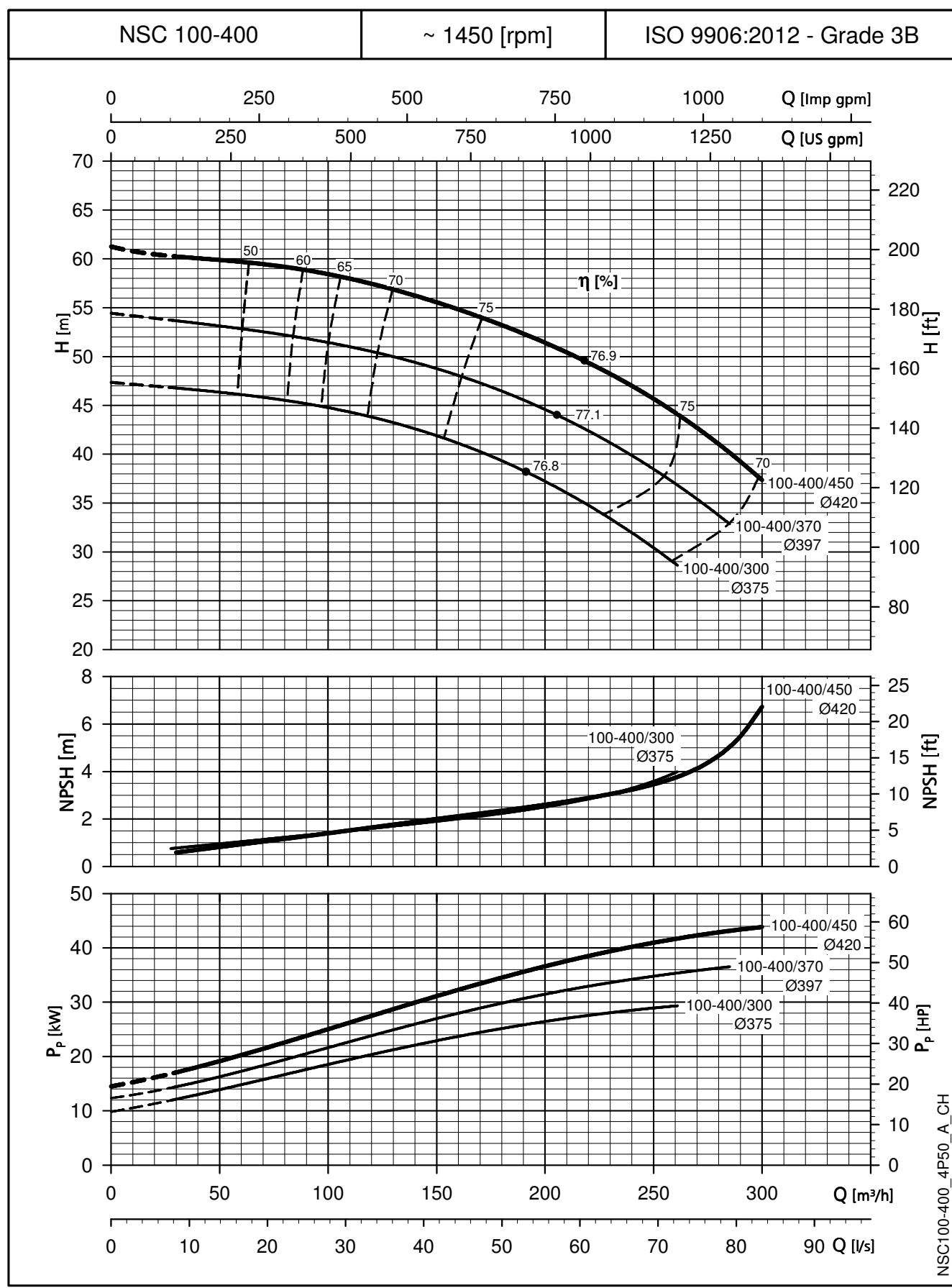
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


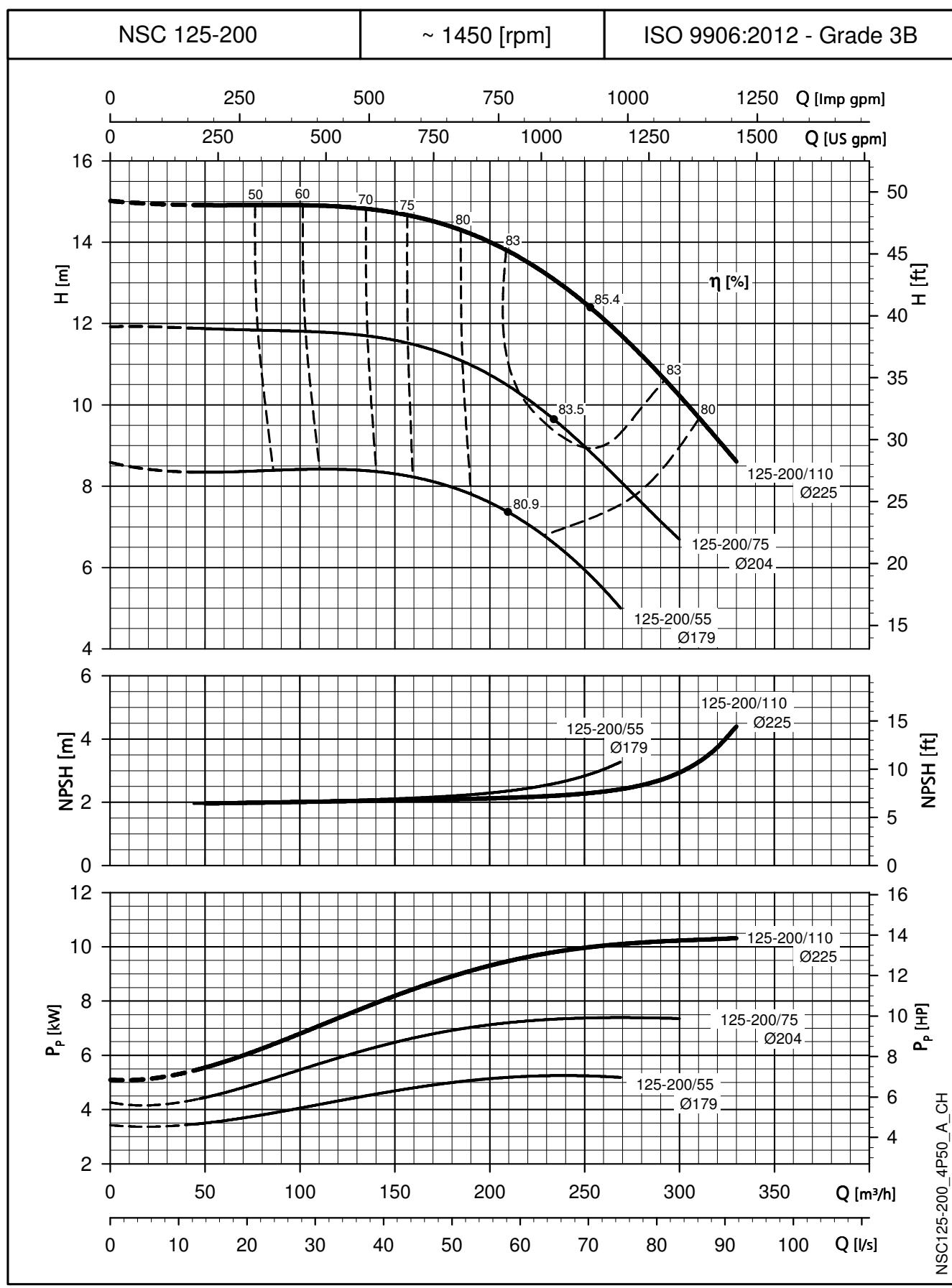
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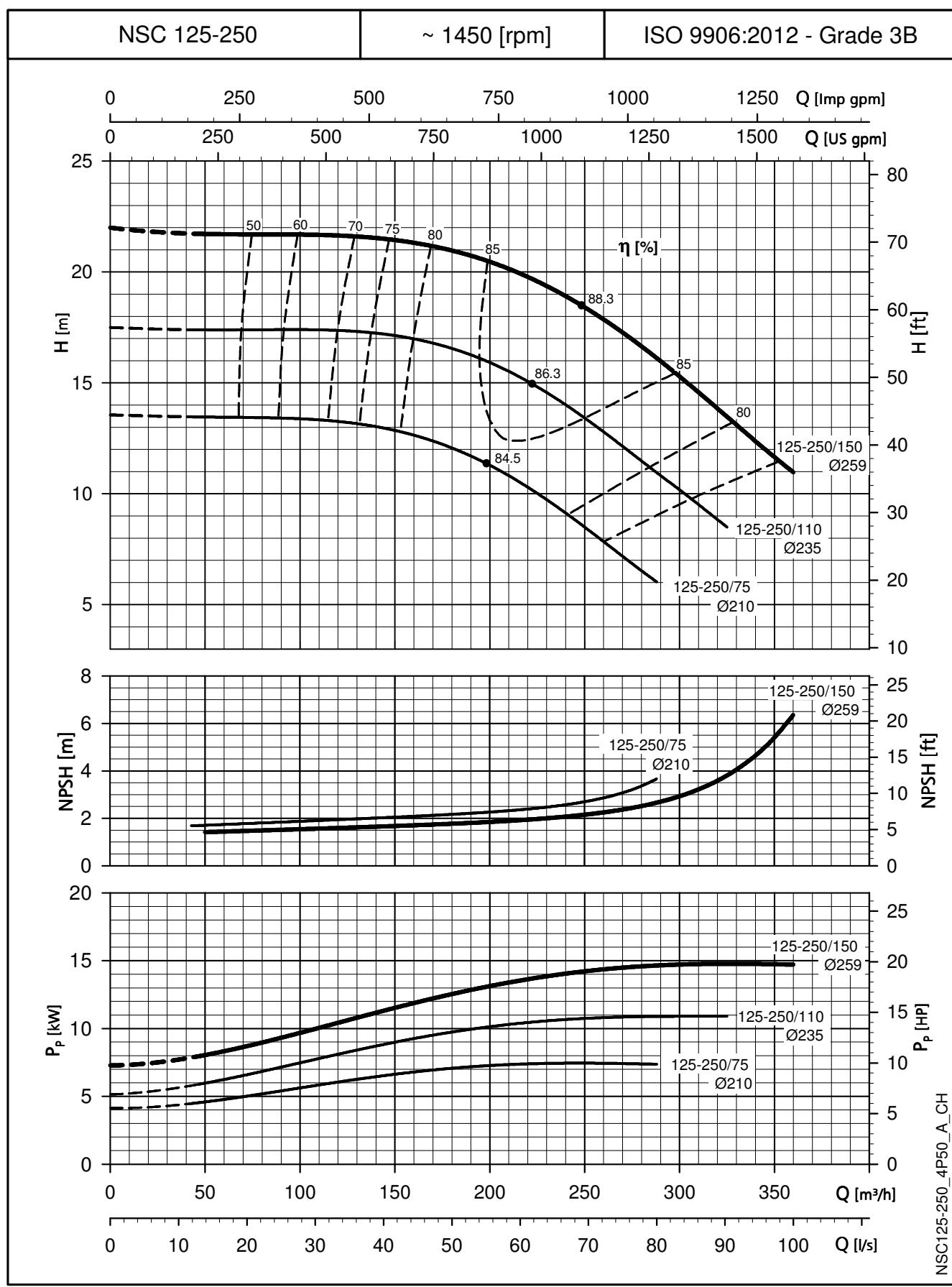
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


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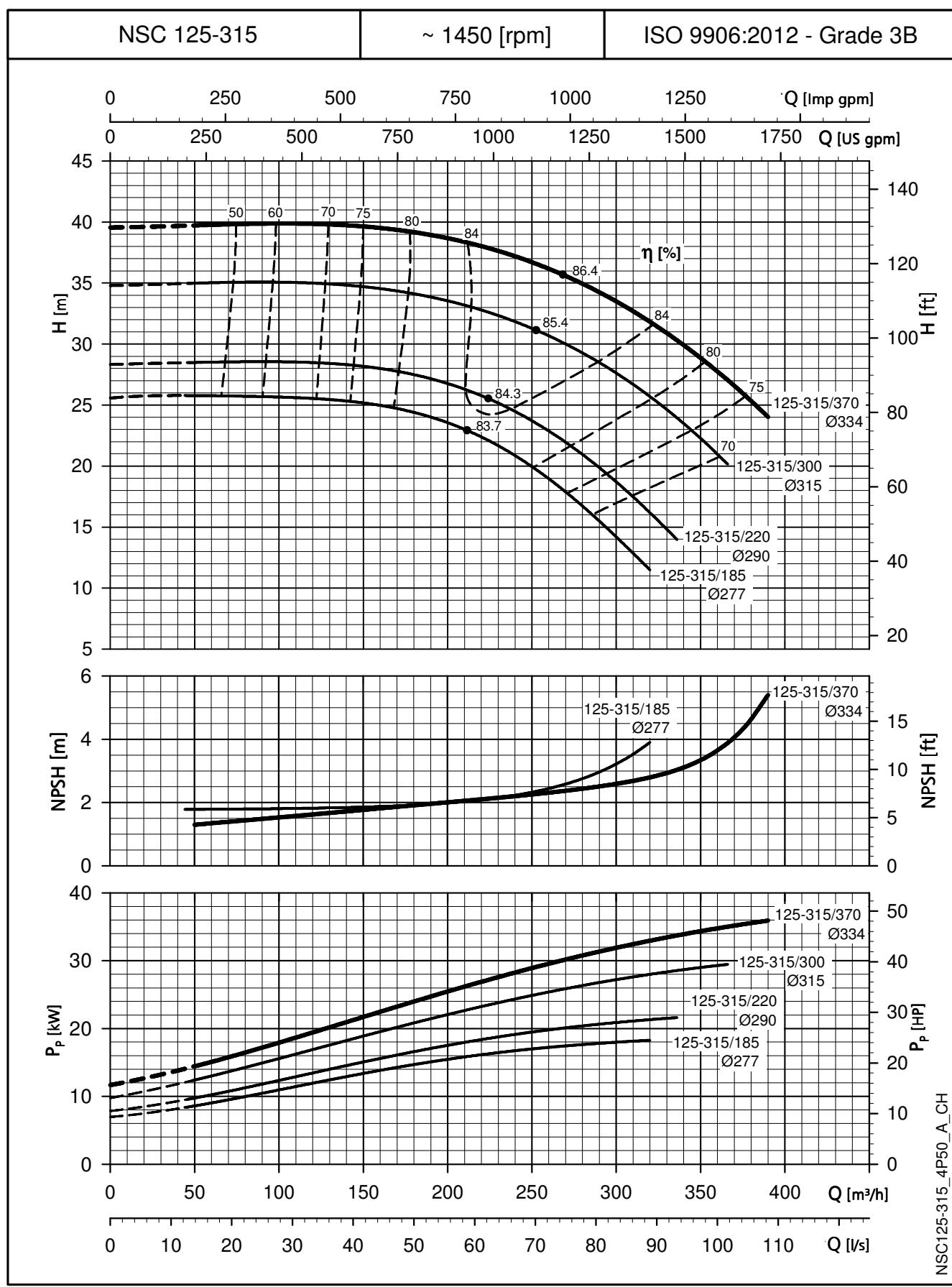
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


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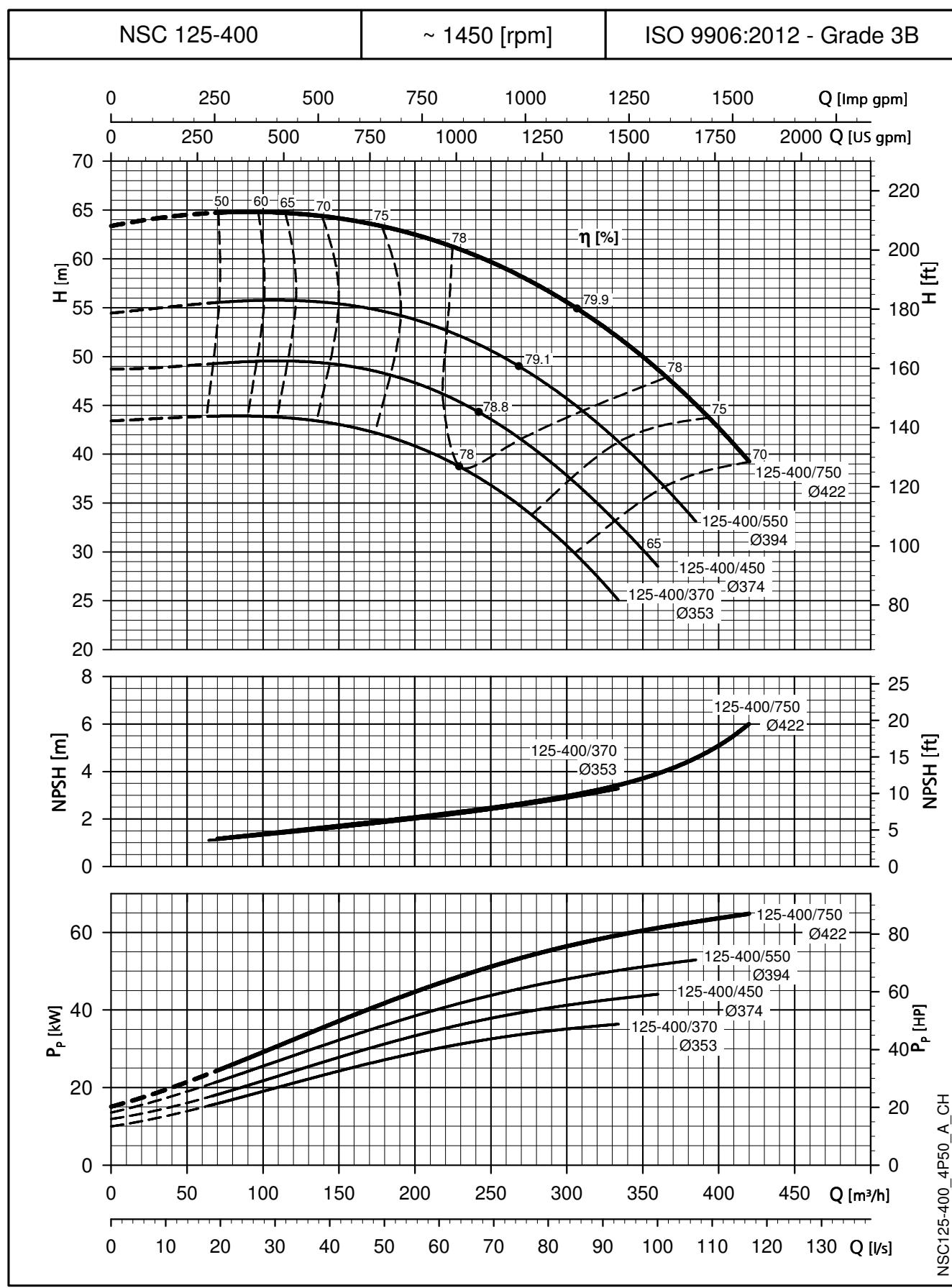
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


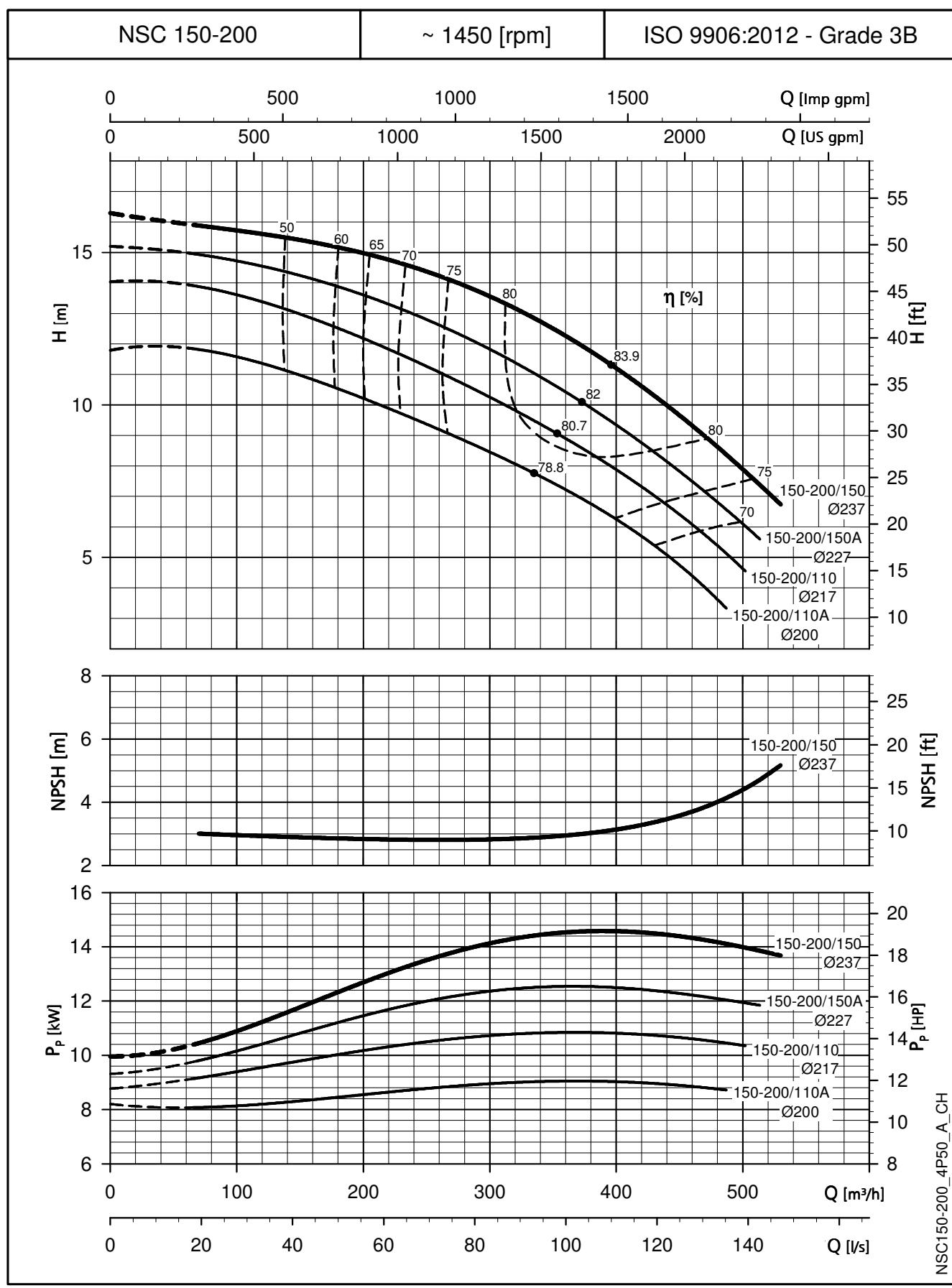
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


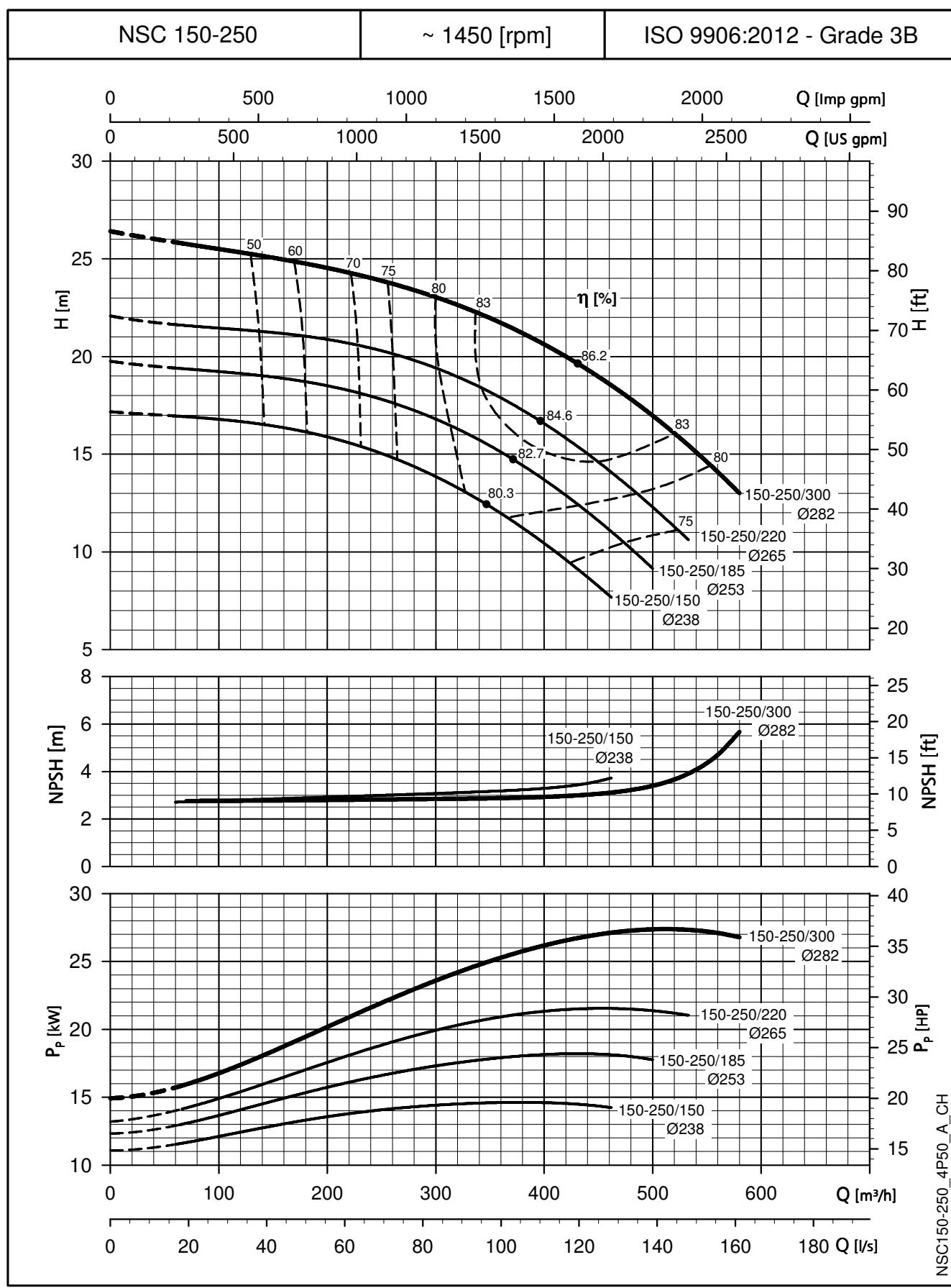
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


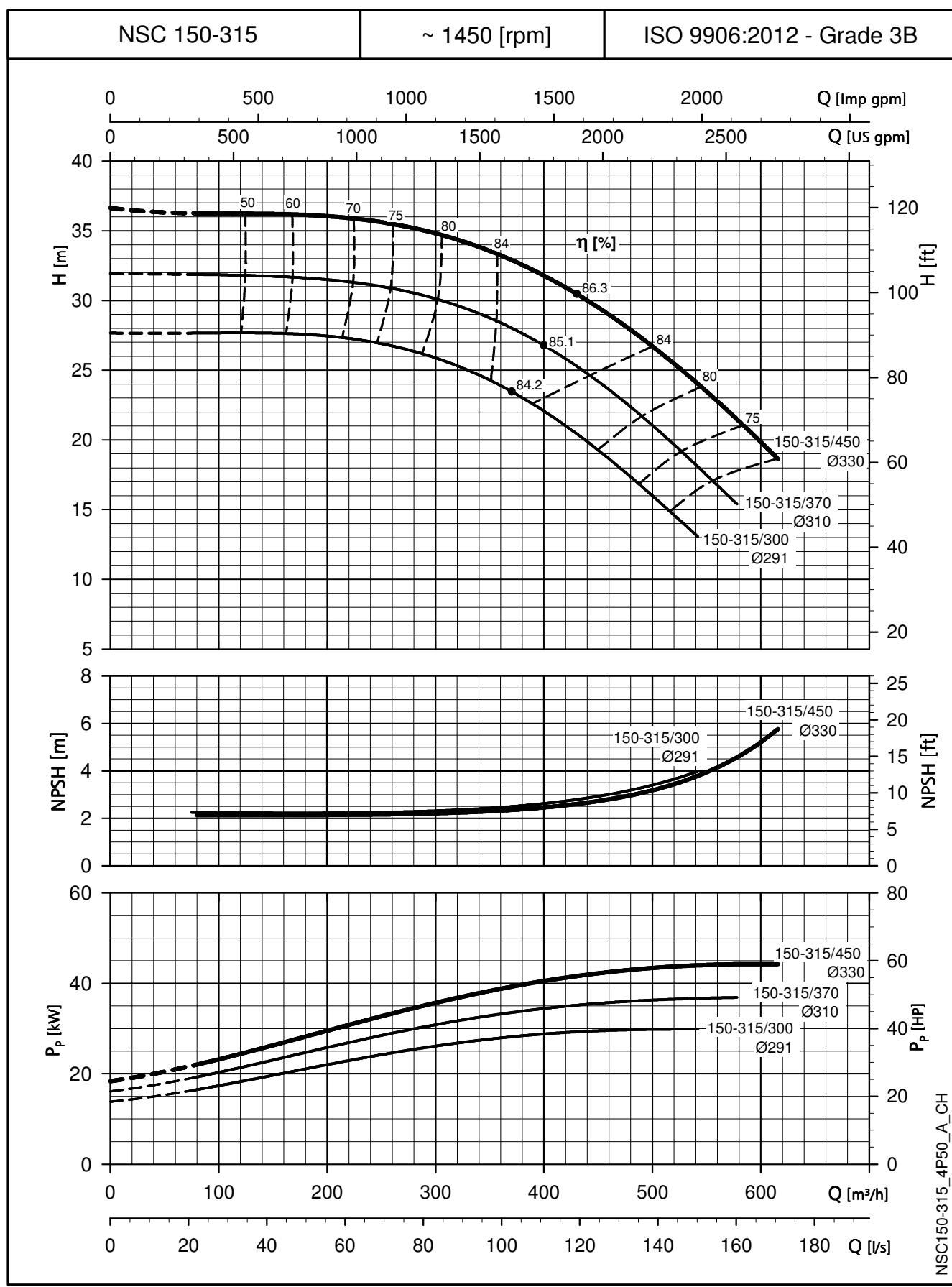
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


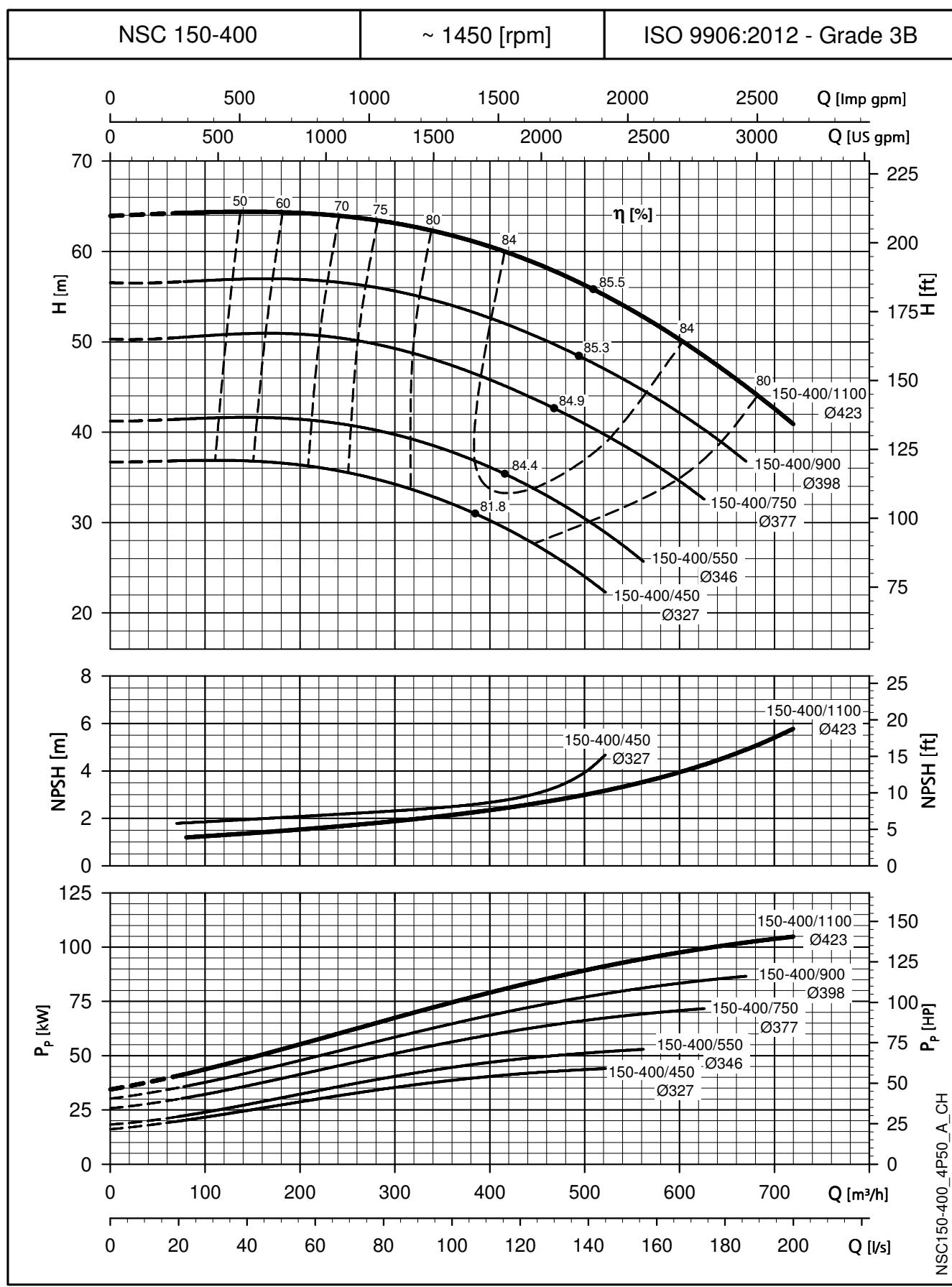
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


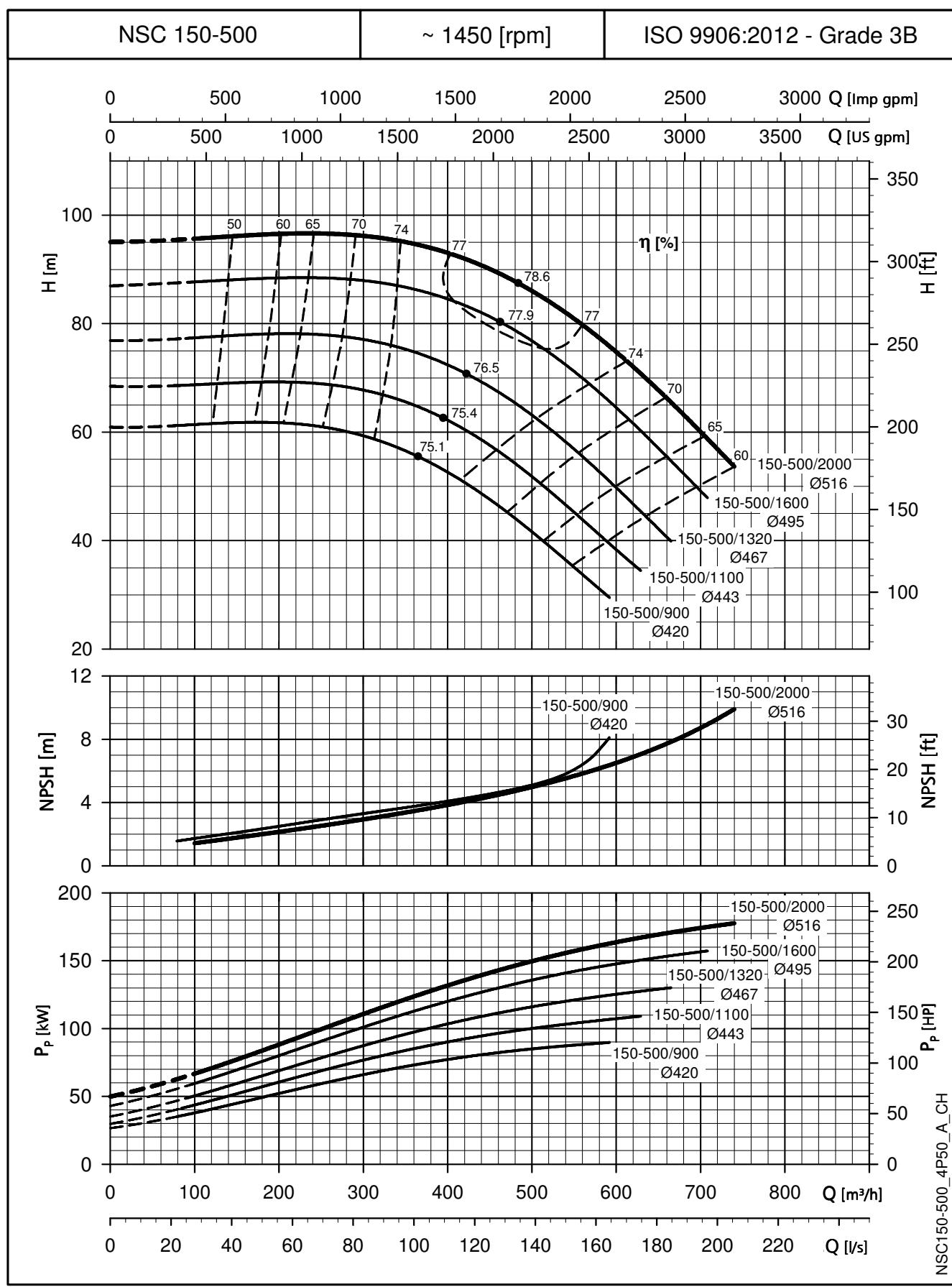
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0$ Kg/dm³ and kinematic viscosity $v = 1$ mm²/sec.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


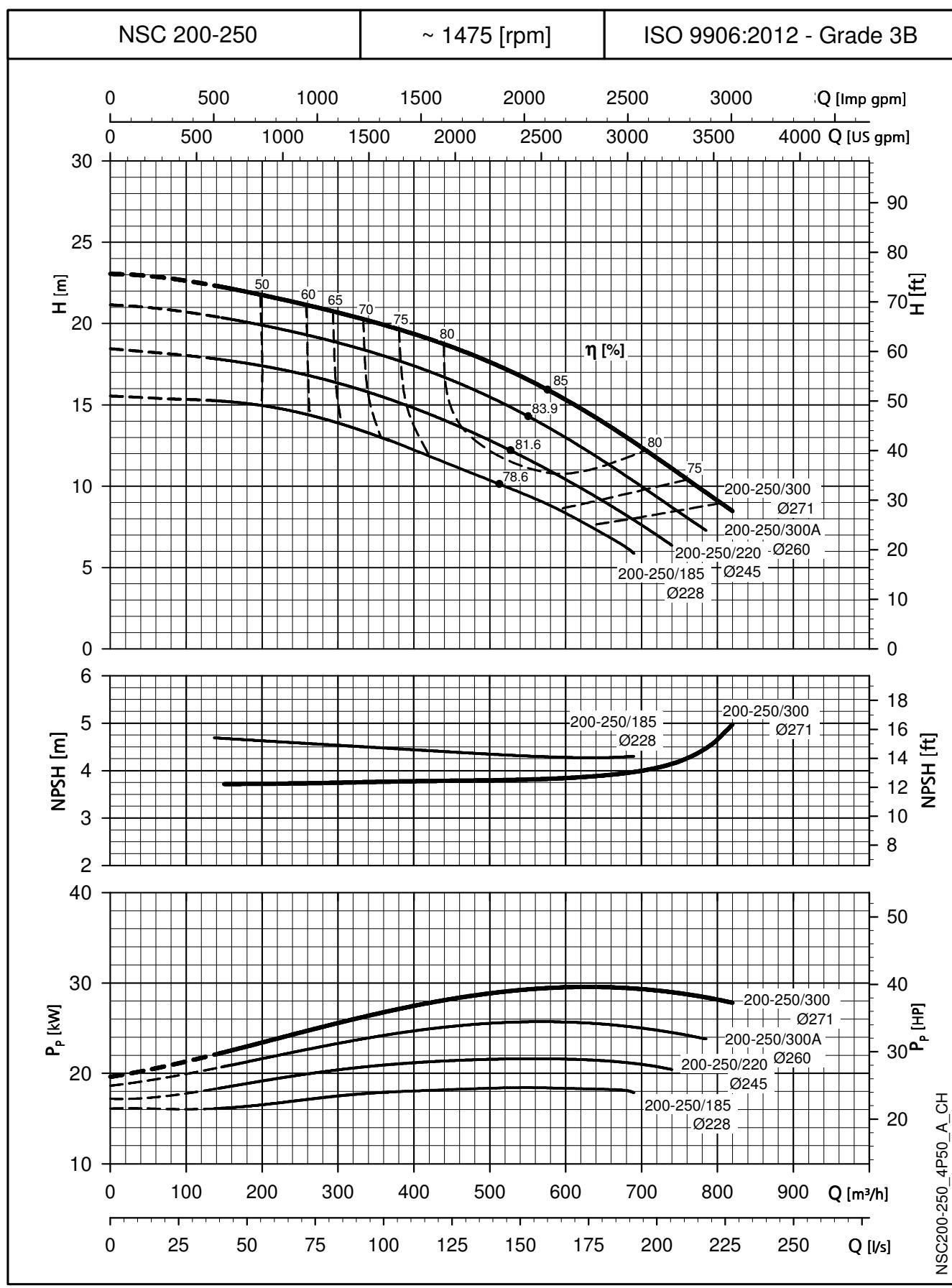
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


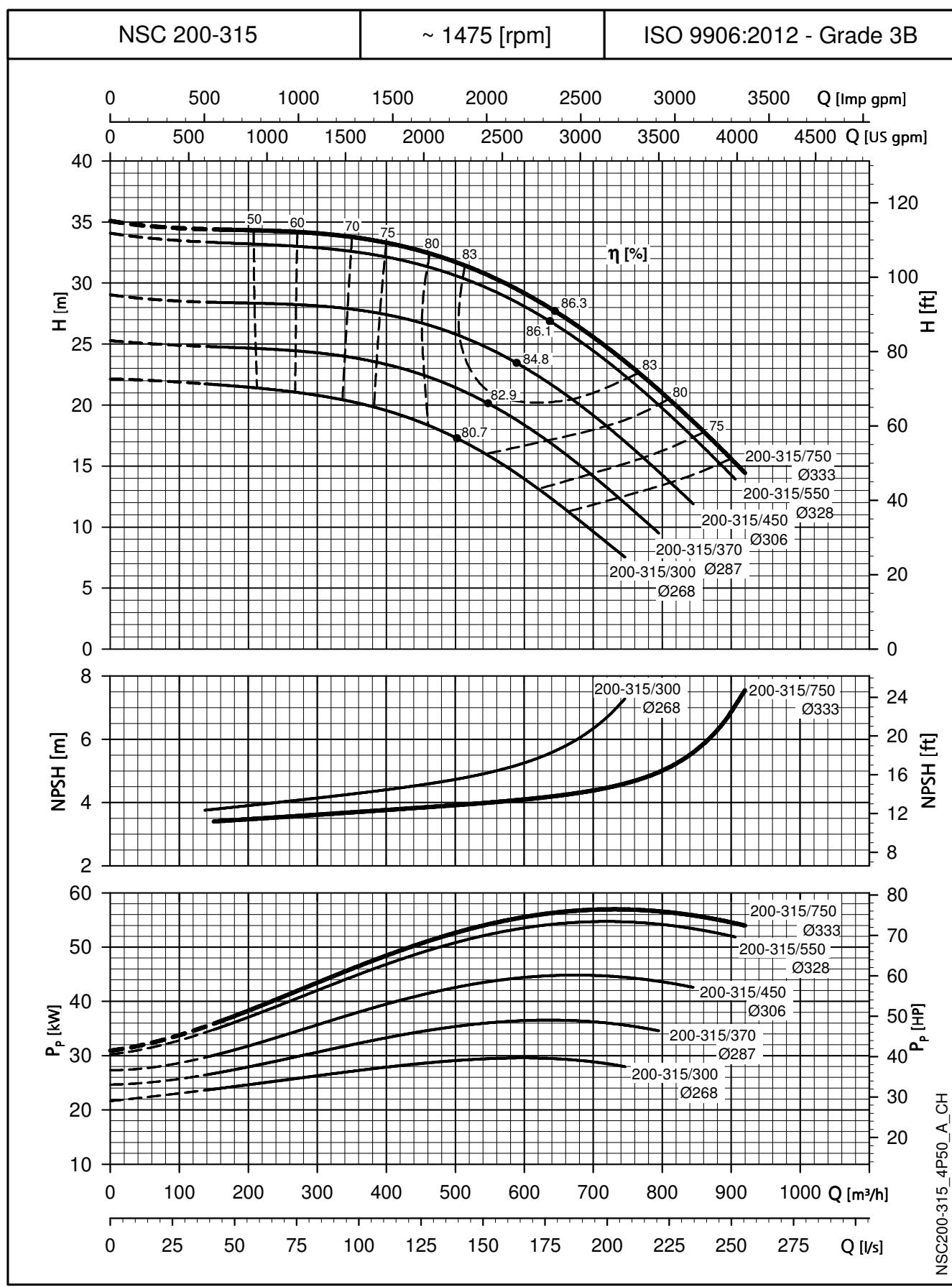
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These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


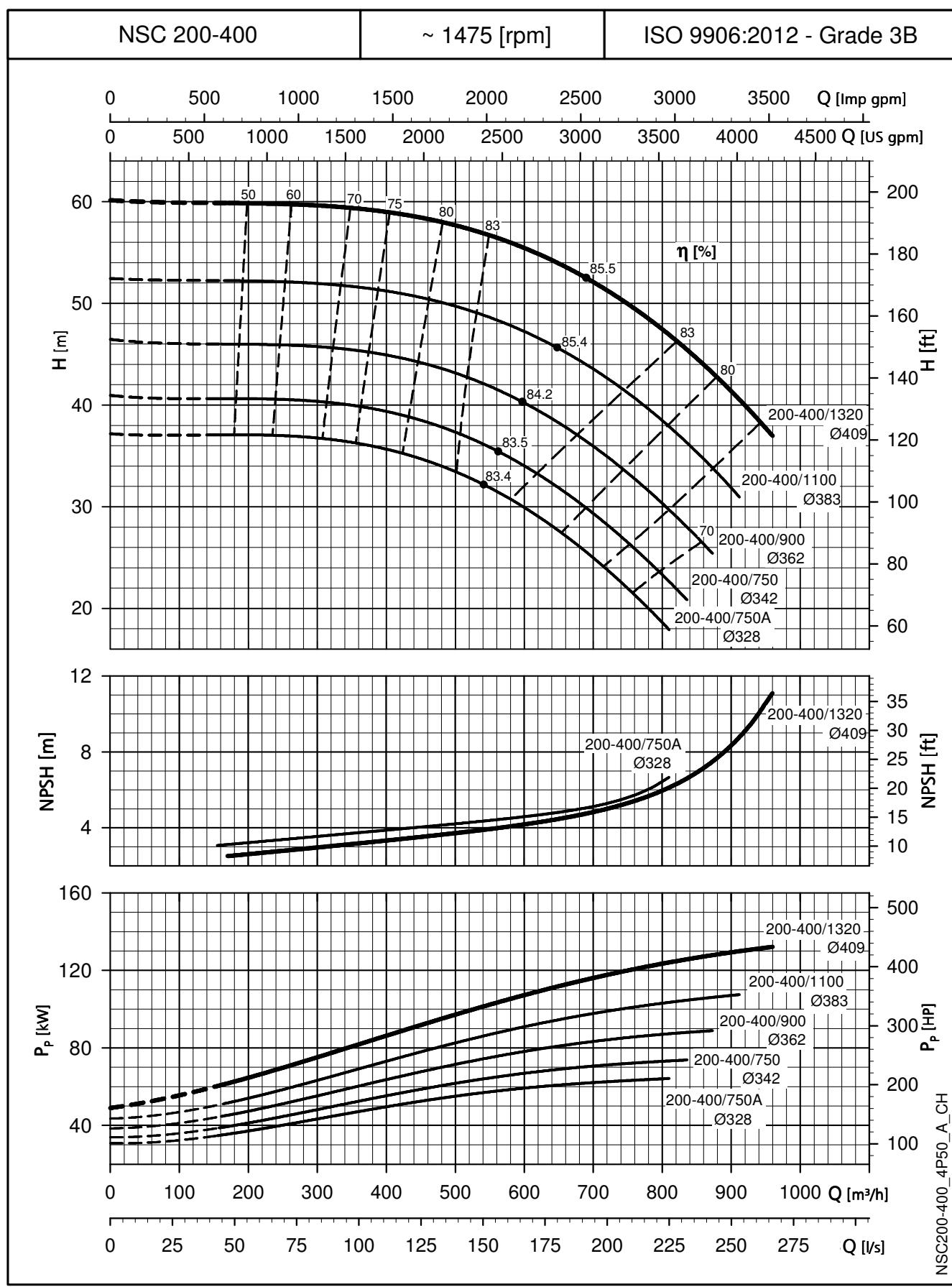
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


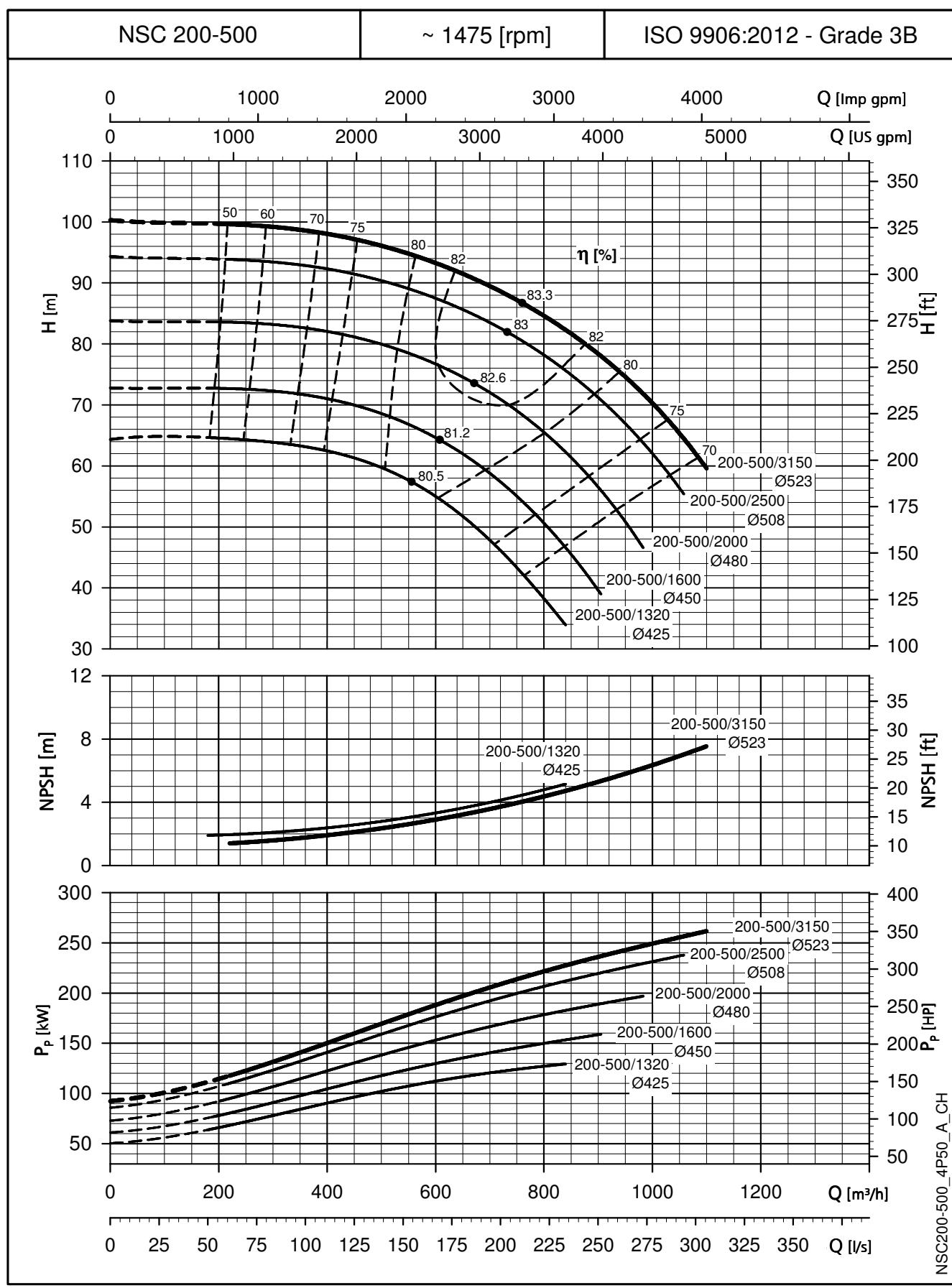
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0$ Kg/dm³ and kinematic viscosity $v = 1$ mm²/sec.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


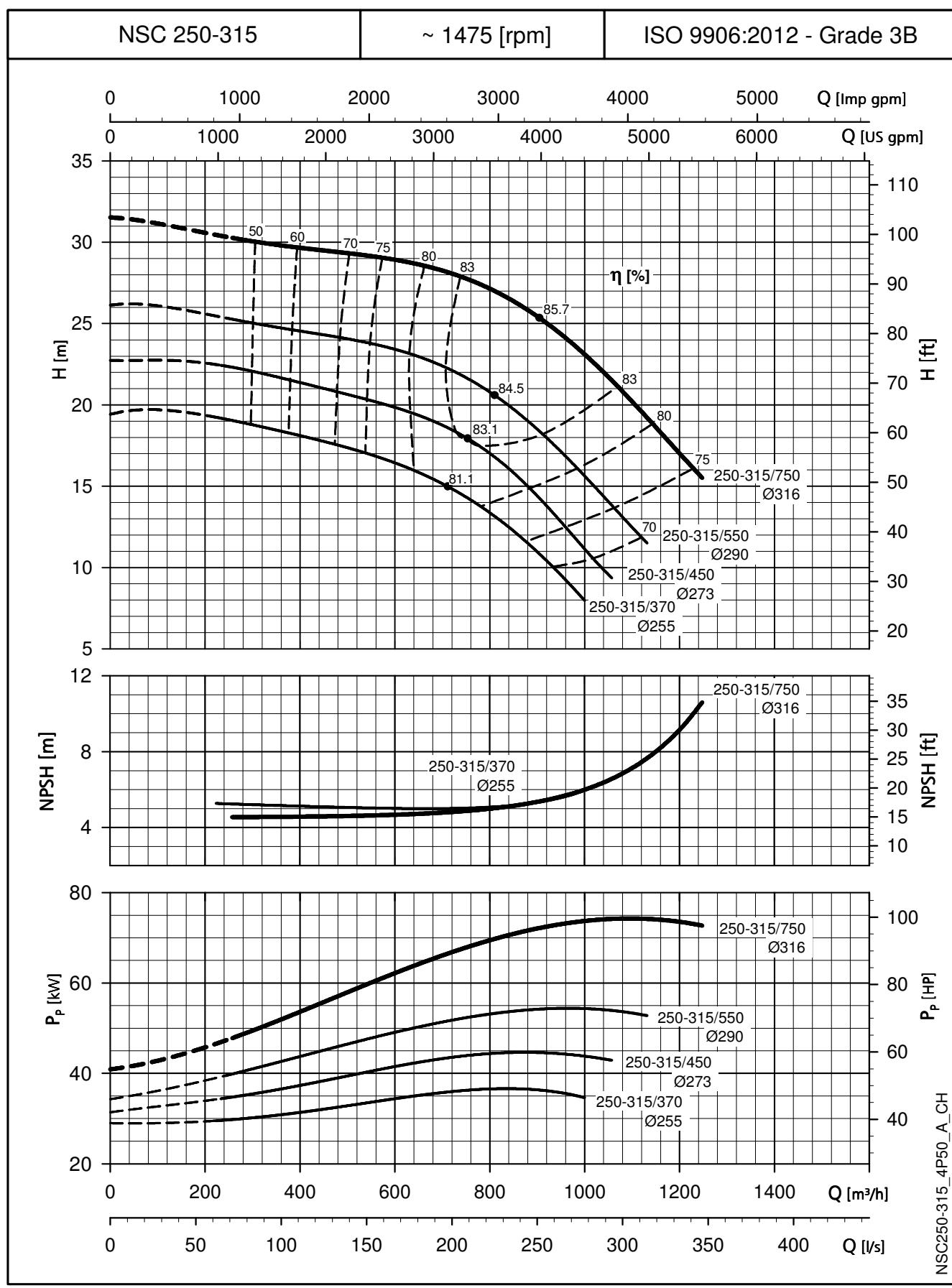
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


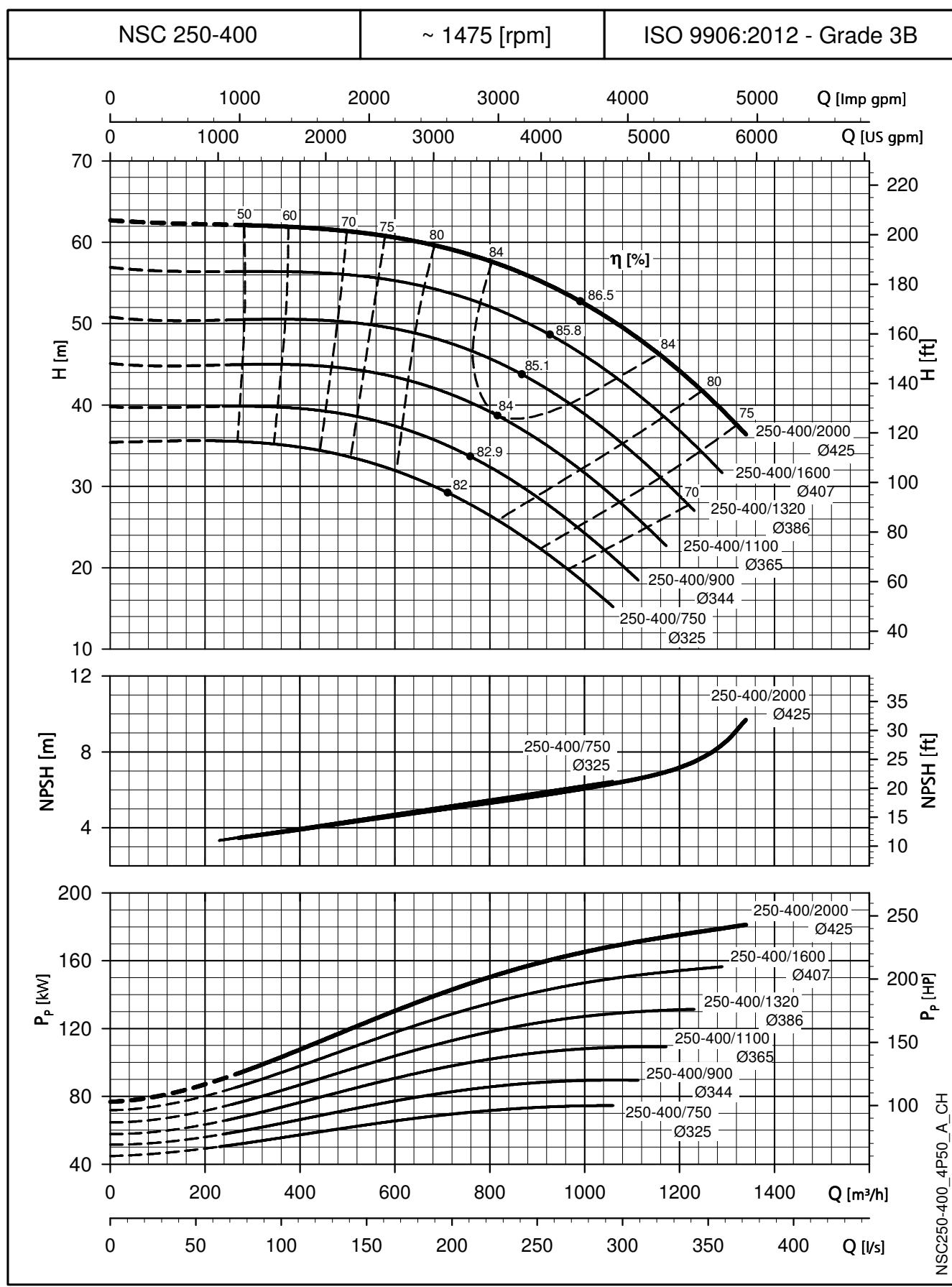
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


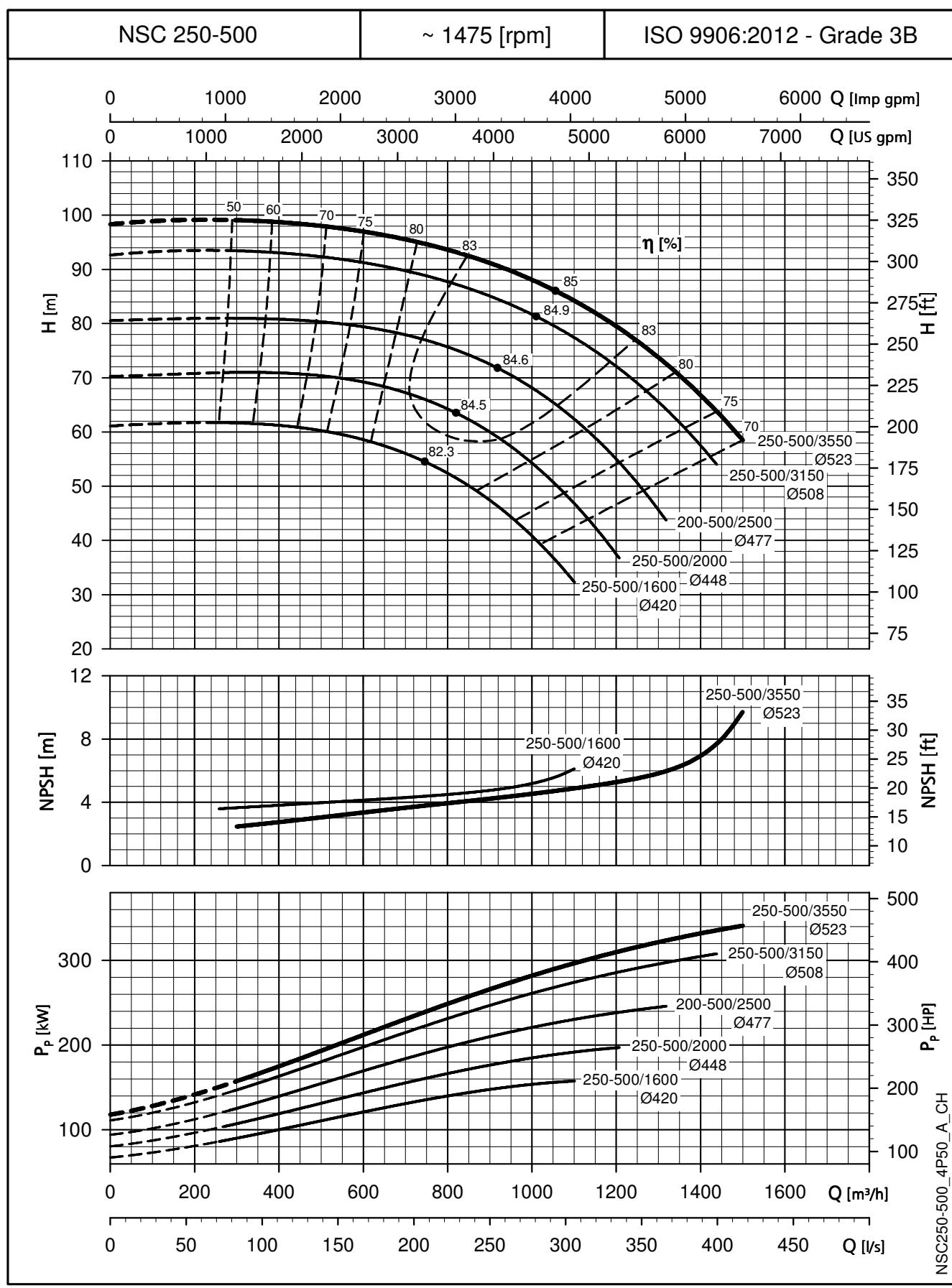
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e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


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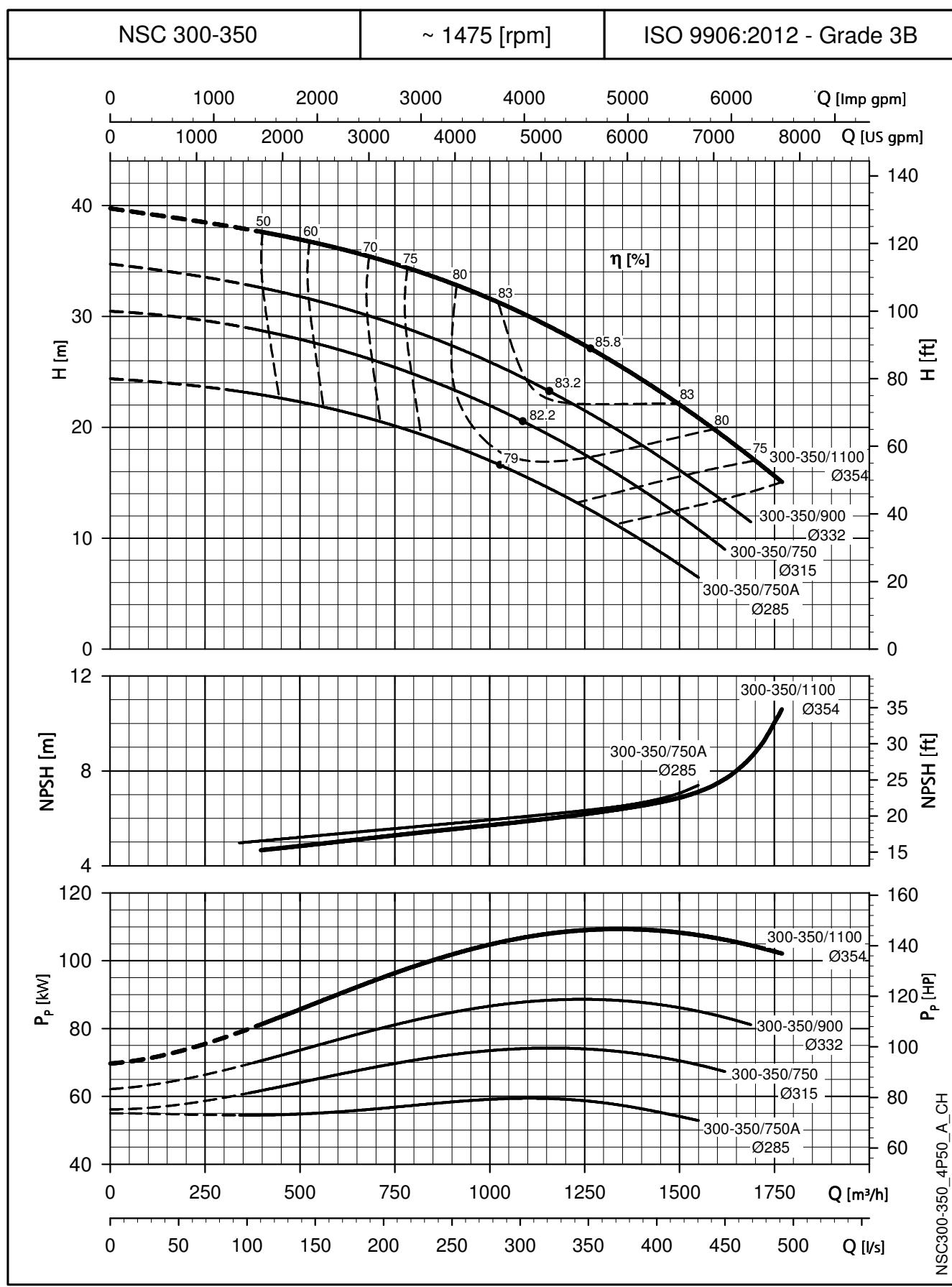
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

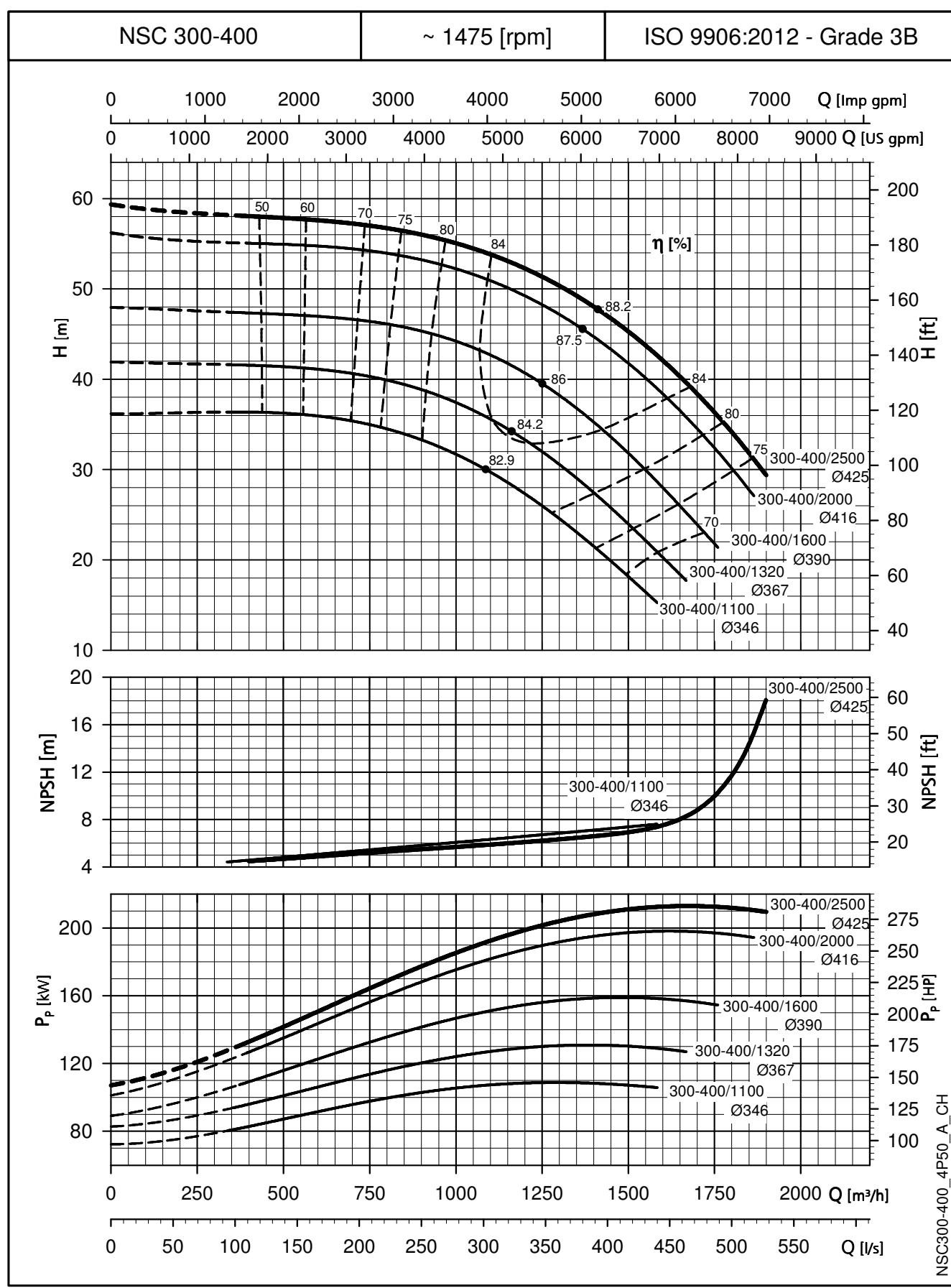
e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


NSC250-500_4P50_A_CH

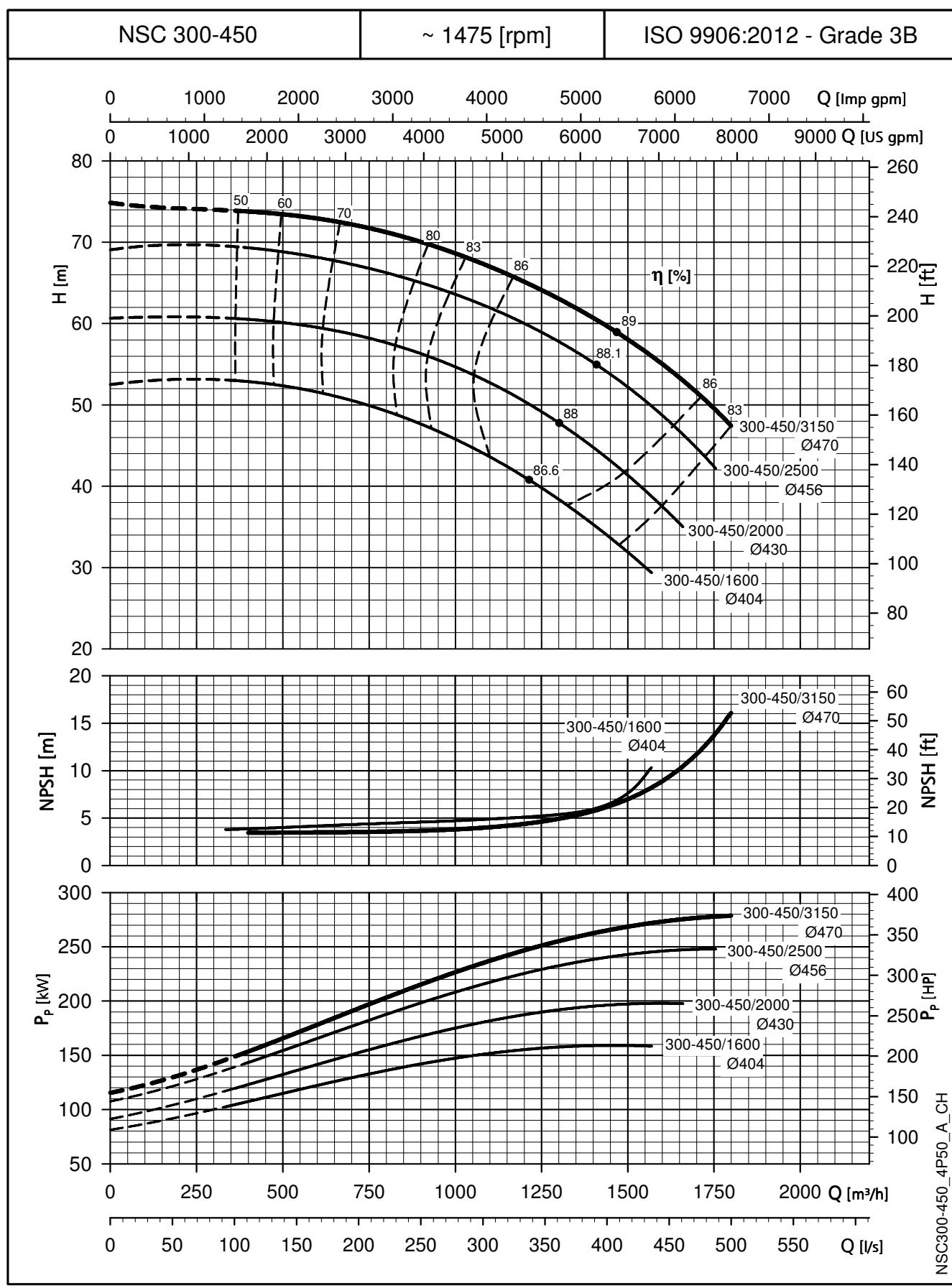
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0$ Kg/dm³ and kinematic viscosity $v = 1$ mm²/sec.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


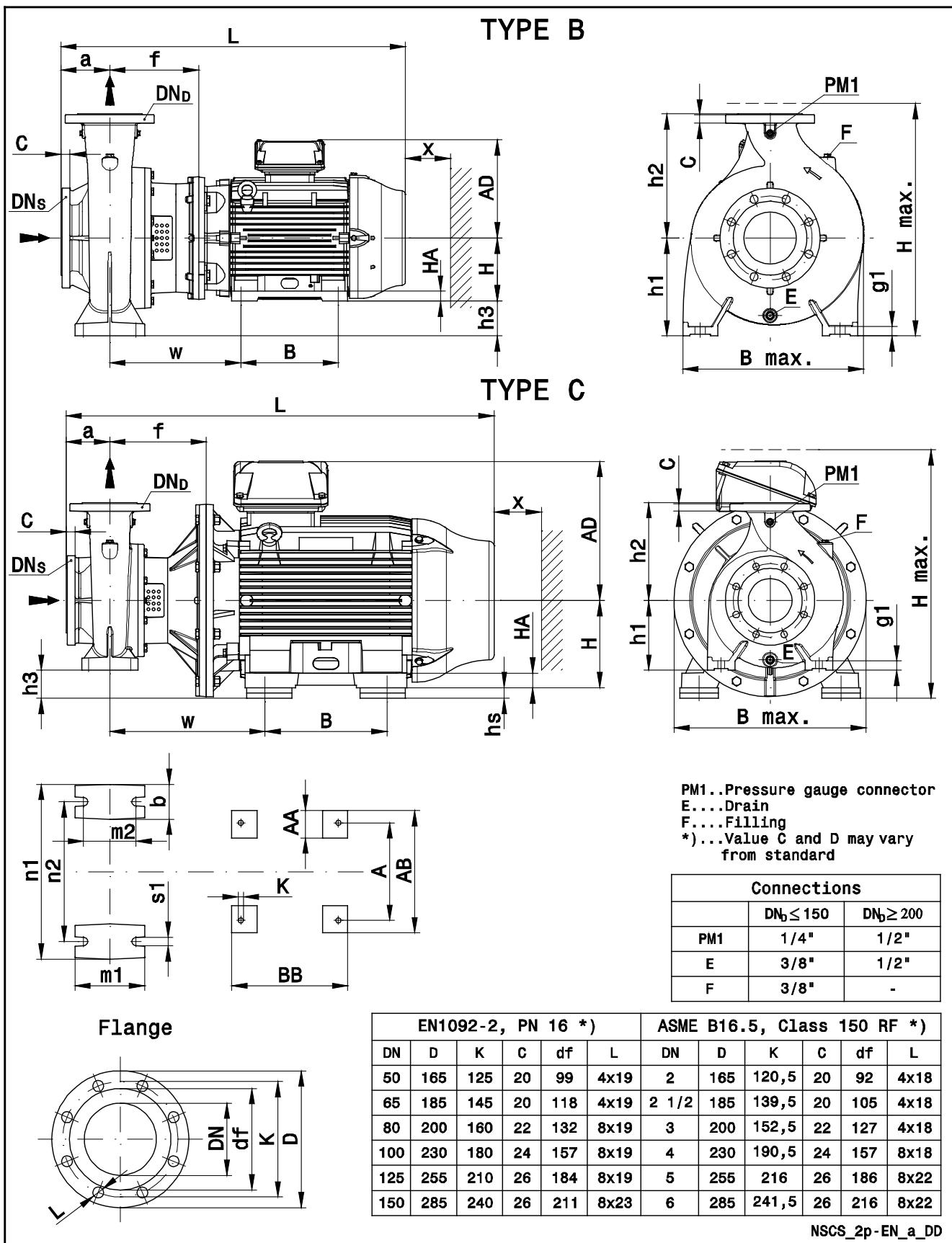
The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.

e-NSC SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 4 POLES


The NPSH values are laboratory values; for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1,0 \text{ Kg/dm}^3$ and kinematic viscosity $v = 1 \text{ mm}^2/\text{sec}$.



DIMENSIONS AND WEIGHTS

NSCS SERIES
DIMENSIONS AND WEIGHTS AT 50 Hz, 2 POLES




a xylem brand

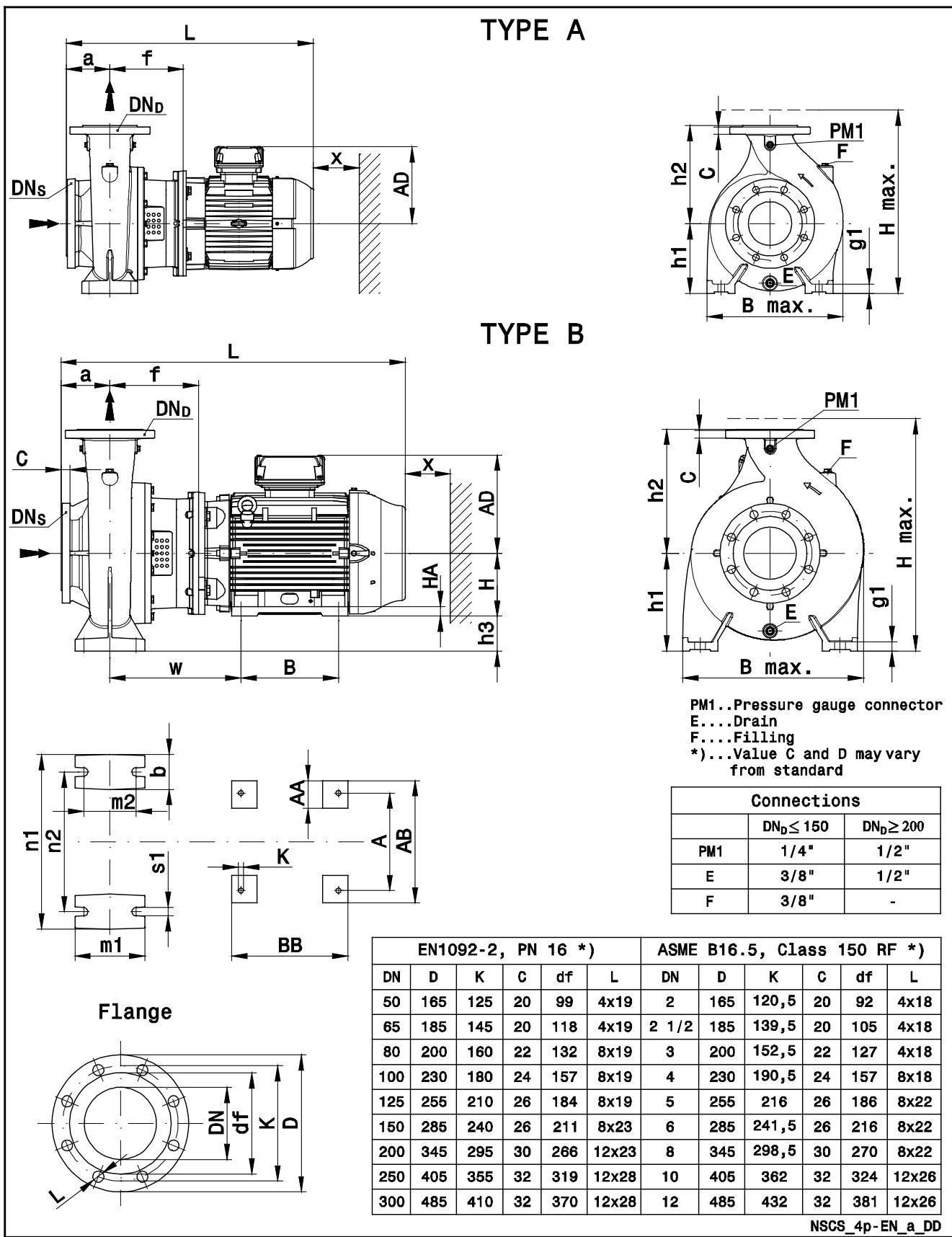
NSCS SERIES

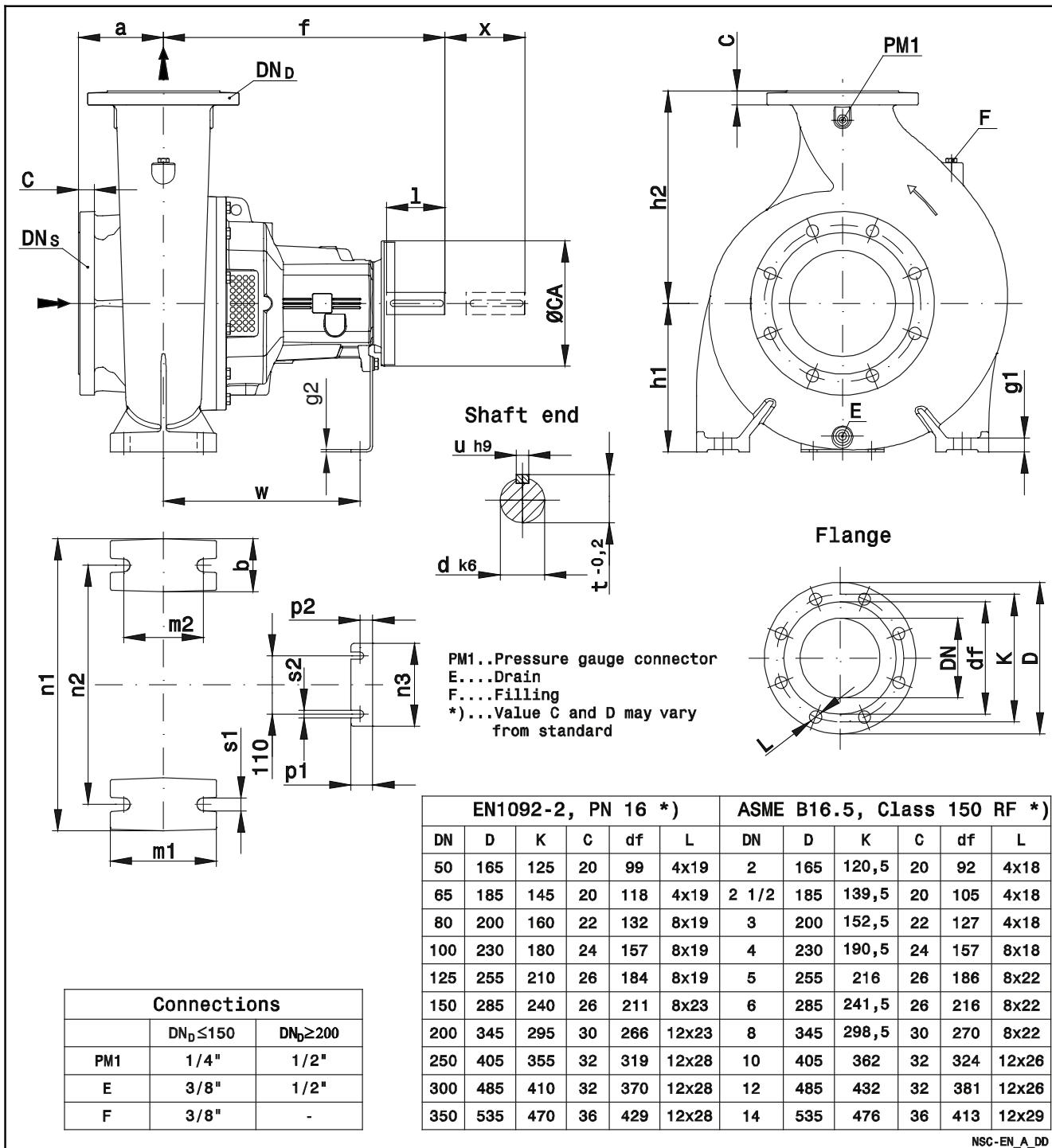
DIMENSIONS AND WEIGHTS AT 50 Hz, 2 POLES

PUMP TYPE NSCS	TYPE	DIMENSIONS (mm)																				WEIGHT (kg)									
		Pump										Motor																			
		DNS	DND	a	f	x	w	h1	h2	g1	h3	hs	n1	n2	m1	m2	s1	b	A	AA	AB	AD	B	BB	H	HA	K	B _{max}	H _{max}	L	G
100-160/150/W	B	125	100	125	240	140	348	200	280	26	40	-	360	280	160	120	19	80	254	64	308	264	210	254	160	22	15	388	480	853	195
100-160/185/W	B	125	100	125	240	140	348	200	280	26	40	-	360	280	160	120	19	80	254	64	308	264	254	298	160	22	15	388	480	897	199
100-160/220/W	B	125	100	125	240	140	361	200	280	26	20	-	360	280	160	120	19	80	279	78	350	279	241	294	180	28	15	388	480	919	256
100-160/300/W	B	125	100	125	246	140	379	200	280	26	0	-	360	280	160	120	19	80	318	82	385	317	305	370	200	30	19	400	517	1028	329
100-200/370/W	B	125	100	125	246	140	379	200	280	26	0	-	360	280	160	120	19	80	318	82	385	317	305	370	200	30	19	400	517	1028	348
100-200/450/W	C	125	100	125	246	140	395	200	280	26	25	-	360	280	160	120	19	80	356	80	436	408	311	412	225	34	19	450	633	1117	504
100-200/550/W	C	125	100	125	276	140	444	200	280	26	80	30	360	280	160	120	19	80	406	100	506	408	349	467	250	43	24	550	688	1226	586
100-250/750/W	C	125	100	140	276	140	466	225	280	26	55	-	400	315	160	120	19	80	457	100	557	442	368	517	280	42	24	550	722	1347	839
100-250/900/W	C	125	100	140	276	140	466	225	280	26	55	-	400	315	160	120	19	80	457	100	557	442	419	517	280	42	24	550	722	1347	874
125-200/450/W	B	150	125	140	246	140	395	250	315	26	25	-	400	315	160	120	19	80	356	80	436	408	311	412	225	34	19	468	658	1132	531
125-200/550/W	C	150	125	140	276	140	444	250	315	26	30	30	400	315	160	120	19	80	406	100	506	408	349	467	250	43	24	550	688	1241	612
125-200/750/W	C	150	125	140	276	140	466	250	315	26	30	-	400	315	160	120	19	80	457	100	557	442	368	517	280	42	24	550	722	1347	855
125-200/900/W	C	150	125	140	276	140	466	250	315	26	30	-	400	315	160	120	19	80	457	100	557	442	419	517	280	42	24	550	722	1347	890

NOTE: Pumps with flanges according to EN 1092-2 as standard; available ASME B16.5 version on request.

Nscs-2p50-en_a_td

NSCS SERIES
DIMENSIONS AND WEIGHTS AT 50 Hz, 4 POLES


**NSC SERIES (BARE SHAFT)
DIMENSIONS AND WEIGHTS**


NSC..H

(e-NSC WITH HYDROVAR)

NSC..H SERIES (e-NSC WITH HYDROVAR)

Background and context

In all areas of application, such as building services, industry, agriculture and air-handling, the demand for intelligent pumping systems is constantly growing. There are many advantages: reduced cost for pump life cycle, lower environmental impact, longer lifetime of pipes and unions. That's why Lowara has developed the NSC..H: an intelligent pumping system which assures high level performance with energy consumption tailored to demand.

Benefits of NSC with HYDROVAR

Saving: NSC..H transforms NSC pumps into variable speed intelligent pumping systems. Thanks to the HYDROVAR system, the speed of each pump varies so as to maintain a constant flow or pressure or differential pressure. The pump only receives the energy required, thus allowing considerable savings, especially for those systems in which demands varies during the day.

Easy installation and space-saving: NSC..H saves time and space during installation. Installed directly on the motor (up to 22 kW), which cools it down, and does not require a further control panel, only fuses on the supply line (will depend upon any local electrical installation regulations). The wall-mounted HYDROVAR version is available for higher power outputs (up to 45 kW).

Standard motors: NSC..H models are fitted with three-phase standard TEFC motors with insulation class 155 (F).

Special features / benefits

- **There is no need for additional pressure sensors:**

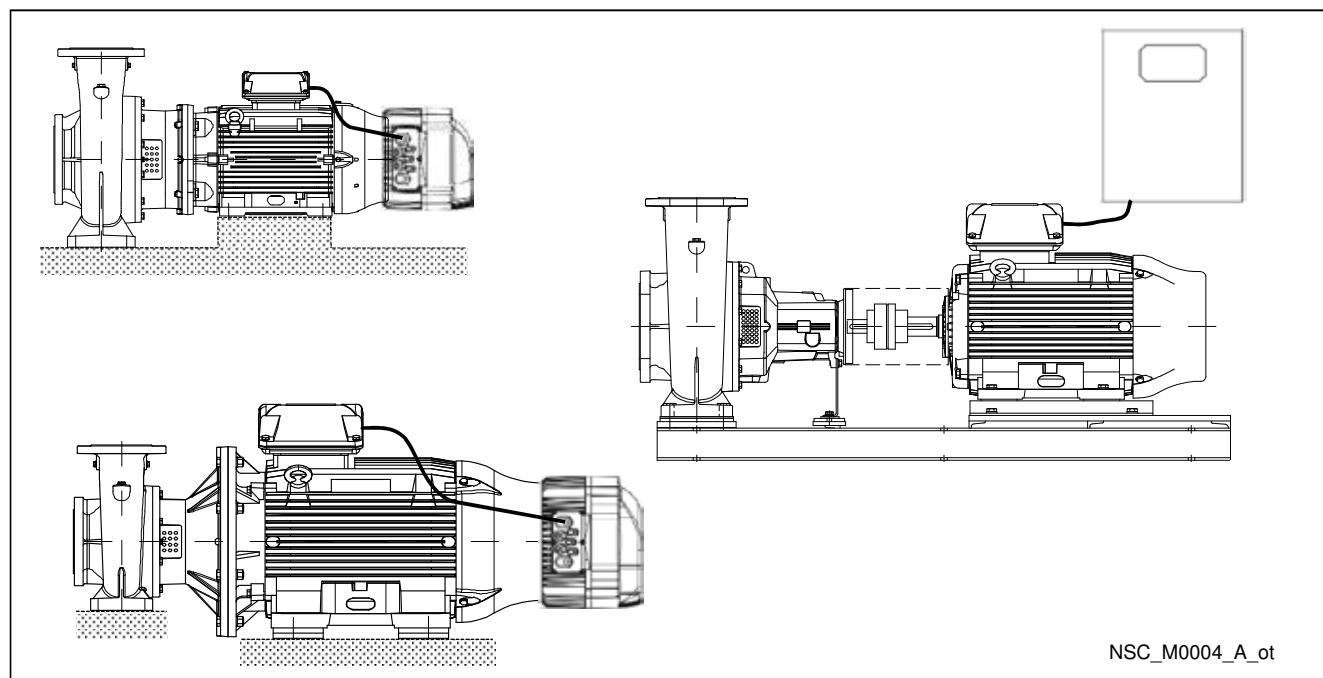
NSC..H are fitted with a pressure transmitter or differential pressure transmitters, depending on the application.

- **There is no need for special pumps or motors.**

- **There is no need for bypass or safety systems:**

with HYDROVAR the pump immediately switches off when demand drops to zero or when it exceeds maximum pump capacity. This makes it unnecessary to install additional safety devices.

- **Anti-condensation device:** all units are fitted with anti-condensation devices which switch on when the pump is in standby in order to prevent condensation forming in the unit.



NSC..H SERIES

(e-NSC WITH HYDROVAR)

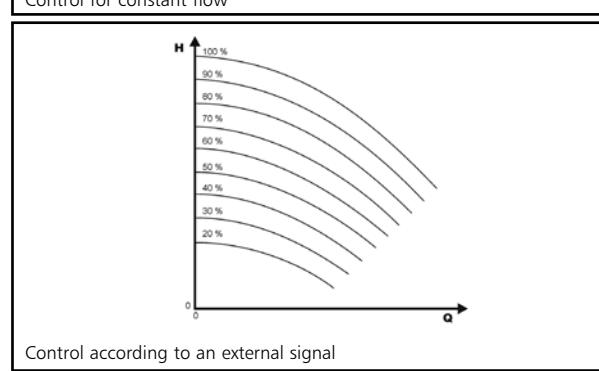
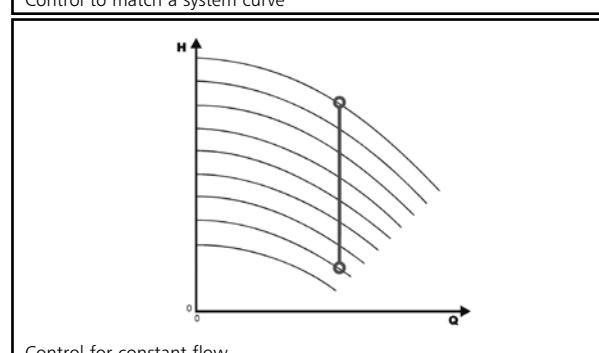
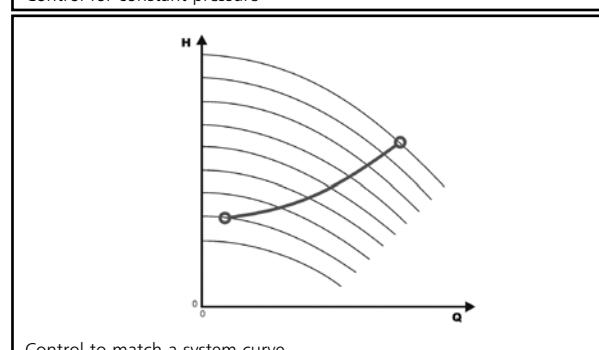
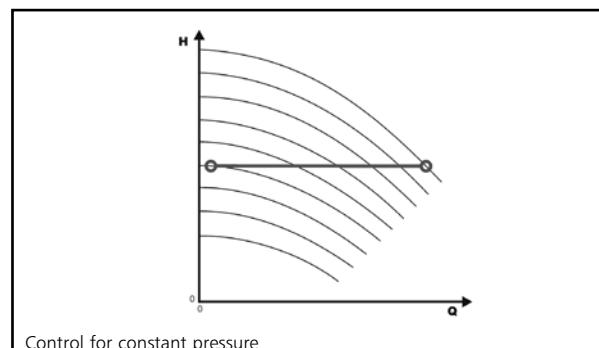
The basic function of the HYDROVAR device is to control the pump to meet the system demands.

HYDROVAR performs these functions by:

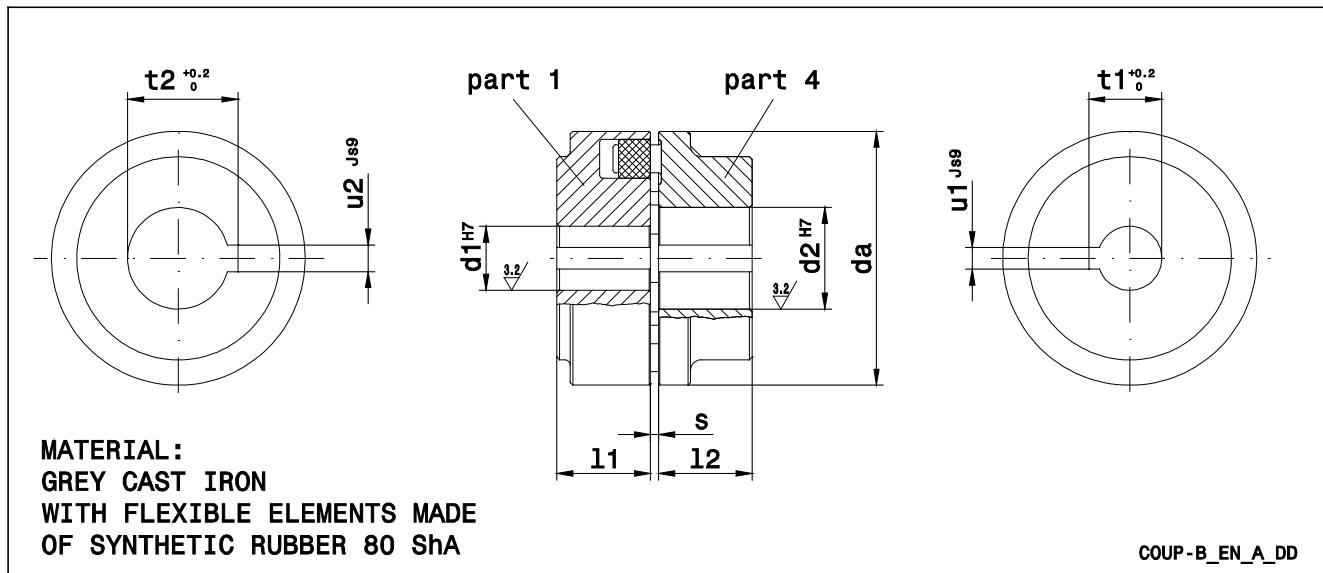
- 1) Measuring the system pressure or flow via a transmitter mounted on the pump's delivery side.
- 2) Calculating the motor speed to maintain the correct flow or pressure.
- 3) Sending out a signal to the pump to start the motor, increase speed, decrease speed or stop.
- 4) In the case of multiple pump installations, HYDROVAR will automatically provide for the cyclic changeover of the pumps' starting sequence.

In addition to these basic functions, HYDROVAR can do things only by the most advanced computerised control systems, such as:

- Stop the pump(s) at zero demand.
- Stop the pump(s) in case of water failure on the suction side (protection against dry running).
- Stop the pump if the required delivery exceeds the pump's capacity (protection against cavitation caused by excessive demand), or automatically switch on the next pump in a multiple series.
- Protect the pump and motor from overvoltage, undervoltage, overload and earth fault.
- Vary the pump speed acceleration and deceleration time.
- Compensate for increased flow resistance at high flow rates.
- Conduct automatic test starts at set intervals.
- Monitor the converter and motor operating hours.
- Display all functions on an LCD in different languages (Italian, English, French, German, Spanish, Portuguese, Dutch).
- Send a signal to a remote control system which is proportional to the pressure and frequency.
- Communicate with another HYDROVAR or control system via an RS 485 interface.

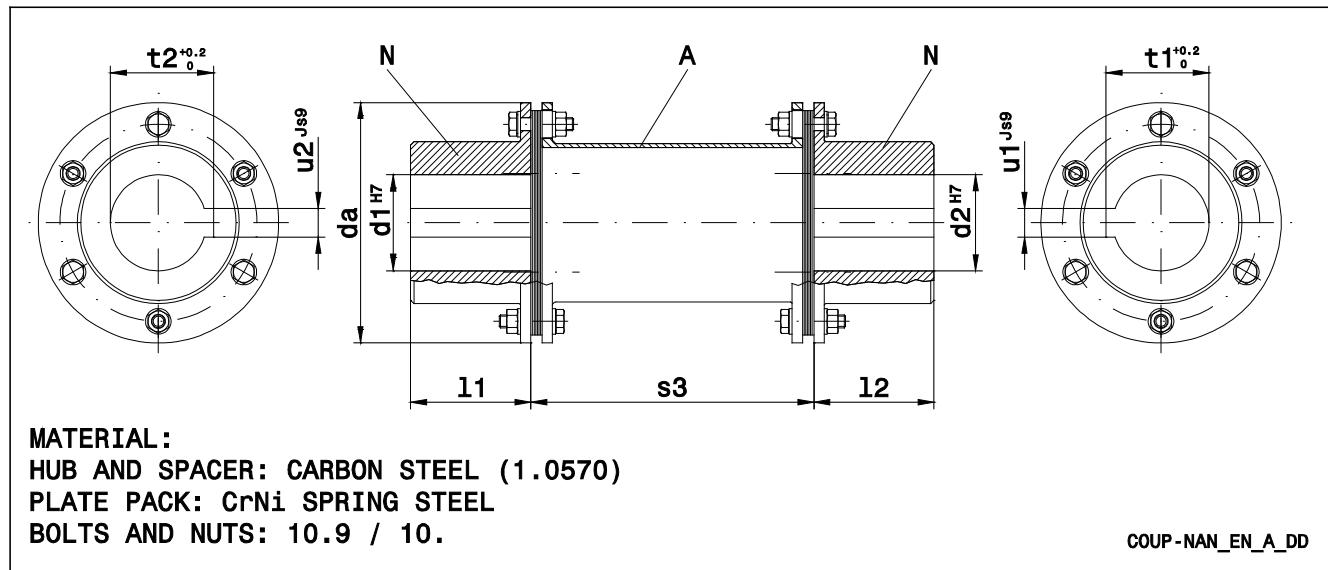


ACCESSORIES

FLEXIBLE COUPLING DIMENSIONS


REF.	DENOMINATION	d _a	DIMENSIONS (mm)								
			PART 1				PART 4				
SIZE x d ₁ x d ₂		d _a	d ₁ ^{H7}	l ₁	u ₁ ^{js9}	t ₁ 0 ^{+0.2}	s	d ₂ ^{H7}	l ₂	u ₂ ^{js9}	t ₂ 0 ^{+0.2}
B68A	B 68 x 24 x 14	68	24	20	8	27,3	2÷4	14	20	5	16,3
B68B	B 68 x 24 x 19	68	24	20	8	27,3	2÷4	19	20	6	21,8
B68C	B 68 x 24 x 24	68	24	20	8	27,3	2÷4	24	20	8	27,3
B80A	B 80 x 24 x 28	80	24	30	8	27,3	2÷4	28	30	8	31,3
B95A	B 95 x 24 x 38	95	24	35	8	27,3	2÷4	38	35	10	41,3
B95B	B 95 x 24 x 42	95	24	35	8	27,3	2÷4	42	35	12	45,3
B95C	B 95 x 32 x 28	95	32	35	10	35,3	2÷4	28	35	8	31,3
B95D	B 95 x 32 x 38	9	32	35	10	35,3	2÷4	38	35	10	41,3
B95E	B 95 x 32 x 42	95	32	35	10	35,3	2÷4	42	35	12	45,3
B95F	B 95 x 42 x 42	95	42	35	12	45,3	2÷4	42	35	12	45,3
B110A	B 110 x 24 x 48	110	24	40	8	27,3	2÷4	48	40	14	51,8
B110B	B 110 x 32 x 48	110	32	40	10	35,3	2÷4	48	40	14	51,8
B110C	B 110 x 42 x 42	110	42	40	12	45,3	2÷4	42	40	12	45,3
B110D	B 110 x 42 x 48	110	42	40	12	45,3	2÷4	48	40	14	51,8
B125A	B 125 x 32 x 48	125	32	50	10	35,3	2÷4	48	50	14	51,8
B125B	B 125 x 32 x 55	125	32	50	10	35,3	2÷4	55	50	16	59,3
B125C	B 125 x 42 x 55	125	42	50	12	45,3	2÷4	55	50	16	59,3
B140A	B 140 x 32 x 60	140	32	55	10	35,3	2÷4	60	55	18	64,4
B140B	B 140 x 42 x 60	140	42	55	12	45,3	2÷4	60	55	18	64,4
B160A	B 160 x 32 x 65	160	32	60	10	35,3	2÷6	65	60	18	69,4
B160B	B 160 x 42 x 65	160	42	60	12	45,3	2÷6	65	60	18	69,4
B160C	B 160 x 60 x 65	160	60	60	18	64,4	2÷6	65	60	18	69,4
B180A	B 180 x 42 x 65	180	42	70	12	45,3	2÷6	65	60	18	69,4
B180B	B 180 x 42 x 75	180	42	70	12	45,3	2÷6	75	70	20	79,9
B180C	B 180 x 60 x 75	180	60	70	18	64,4	2÷6	75	70	20	79,9
B200A	B 200 x 60 x 80	200	60	80	18	64,4	2÷6	80	80	22	85,4
B225A	B 225 x 60 x 80	225	60	90	18	64,4	2÷6	80	90	22	85,4
B250A	B 250 x 60 x 100	250	60	100	18	64,4	3÷8	100	100	28	106,4

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SPACER COUPLING DIMENSIONS


REF.	DENOMINATION SIZE x l x d ₁ x d ₂	DIMENSIONS (mm)									
		da	s ₃	PUMP-SIDE HALF COUPLING				MOTOR-SIDE HALF COUPLING			
				d ₁ ^{H7}	l ₁	u ₁ ^{s9}	t ₁ ₀ ^{+0.2}	d ₂ ^{H7}	l ₂	u ₂ ^{s9}	t ₂ ₀ ^{+0.2}
N150A	NAN 150-6 x 300 x 60 x 75	150	300	60	75	18	64,4	75	75	20	79,9
N176A	NAN 176-6 x 300 x 60 x 80	176	300	60	85	18	64,4	80	85	22	85,4
N185A	NAN 185-6 x 300 x 60 x 80	185	300	60	90	18	64,4	80	90	22	85,4
N212A	NAN 212-6 x 300 x 60 x 100	212	300	60	100	18	64,4	100	100	28	106,4

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NOTE: other accessories soon available.

REPORTS AND DECLARATIONS

REPORTS AND DECLARATIONS

i) Test reports

- a) **Factory Test Report** (Lowara identity code: 1A)
(not available for all pump types; contact Customer Service in advance)
 - Test report compiled at the end of the assembly line, including flow-head performance test (ISO 9906:2012 – Grade 3B) and tightness test.
- b) **Audit Test Report** (Lowara identity code: 1B)
 - Test report for electric pumps compiled in the test room, comprising flow-head-pump input-pump efficiency performance test (ISO 9906:2012 – Grade 3B)
- c) **NPSH Test Report** (Lowara identity code: 1A / CTF-NP)
(unavailable for submerged or submergible pumps)
 - Test report for electric pumps compiled in the test room, comprising flow-NPSH performance test (ISO 9906:2012 – Grade 3B)
- d) **Noise Test Report** (Lowara identity code: 1A / CTF-RM)
(unavailable for submerged pumps)
 - Report indicating sound pressure and power measurements (EN ISO 20361, EN ISO 11203, EN ISO 4871) using the
 - intensimetric (EN ISO 9614-1, EN ISO 9614-2), or
 - phonometric method.
- e) **Vibration Test Report**
(unavailable for submerged or submergible pumps)
 - Report indicating vibration measurements (ISO 10816-1)

ii) Declaration of product conformity with the technical requirements indicated in the order

- a) **EN 10204:2004 - type 2.1** (Lowara identity code: CTF-21)
 - does not include test results on supplied or similar products.
- b) **EN 10204:2004 - type 2.2** (Lowara identity code: CTF-22)
 - includes test results (materials certificates) on similar products.
- c) **EN 10204:2004 - type 3.1** (Lowara identity code: 1A / CTF-31 or 1B / CTF-31)
 - includes test report (*Factory Test Report* or *Audit Test Report*), list of materials, EC Declaration of Conformity (in addition to the one accompanying the product), certificates / declarations concerning materials in contact with water.

iii) Issue of a further EC Declaration of Conformity,

- in addition to the one accompanying the product, it comprises references to European law and the main technical standards (e.g.: MD 2006/42/EC, EMCD 2004/108/EC, ErP 2009/125/EC).

N.B.: if the request is made after receipt of the product, communicate the code (name) and serial number (date + progressive number).

iv) Manufacturer's declaration of conformity

- relative to one of more types of products without indicating specific codes and serial numbers.

v) Other certificates and/or documentation on request

- subject to availability or feasibility.

vi) Duplication of certificates and/or documentation on request

- subject to availability or feasibility.

TECHNICAL APPENDIX

NPSH

The minimum operating values that can be reached at the pump suction end are limited by the onset of cavitation.

Cavitation is the formation of vapour-filled cavities within liquids where the pressure is locally reduced to a critical value, or where the local pressure is equal to, or just below the vapour pressure of the liquid.

The vapour-filled cavities flow with the current and when they reach a higher pressure area the vapour contained in the cavities condenses. The cavities collide, generating pressure waves that are transmitted to the walls. These, being subjected to stress cycles, gradually become deformed and yield due to fatigue. This phenomenon, characterized by a metallic noise produced by the hammering on the pipe walls, is called incipient cavitation.

The damage caused by cavitation may be magnified by electrochemical corrosion and a local rise in temperature due to the plastic deformation of the walls. The materials that offer the highest resistance to heat and corrosion are alloy steels, especially austenitic steel. The conditions that trigger cavitation may be assessed by calculating the total net suction head, referred to in technical literature with the acronym NPSH (Net Positive Suction Head).

The NPSH represents the total energy (expressed in m.) of the liquid measured at suction under conditions of incipient cavitation, excluding the vapour pressure (expressed in m.) that the liquid has at the pump inlet.

To find the static height h_z at which to install the machine under safe conditions, the following formula must be verified:

$$hp + h_z \geq (NPSH_r + 0.5) + hf + hp_v \quad ①$$

where:

hp is the absolute pressure applied to the free liquid surface in the suction tank, expressed in m. of liquid; hp is the quotient between the barometric pressure and the specific weight of the liquid.

hz is the suction lift between the pump axis and the free liquid surface in the suction tank, expressed in m.; h_z is negative when the liquid level is lower than the pump axis.

hf is the flow resistance in the suction line and its accessories, such as: fittings, foot valve, gate valve, elbows, etc.

hpv is the vapour pressure of the liquid at the operating temperature, expressed in m. of liquid. hp_v is the quotient between the Pv vapour pressure and the liquid's specific weight.

0,5 is the safety factor.

The maximum possible suction head for installation depends on the value of the atmospheric pressure (i.e. the elevation above sea level at which the pump is installed) and the temperature of the liquid.

To help the user, with reference to water temperature ($4^\circ C$) and to the elevation above sea level, the following tables show the drop in hydraulic pressure head in relation to the elevation above sea level, and the suction loss in relation to temperature.

Water temperature (°C)	20	40	60	80	90	110	120
Suction loss (m)	0,2	0,7	2,0	5,0	7,4	15,4	21,5

Elevation above sea level (m)	500	1000	1500	2000	2500	3000
Suction loss (m)	0,55	1,1	1,65	2,2	2,75	3,3

Friction loss is shown in the tables at pages 86-87 of this catalogue. To reduce it to a minimum, especially in cases of high suction head (over 4-5 m.) or within the operating limits with high flow rates, we recommend using a suction line having a larger diameter than that of the pump's suction port. It is always a good idea to position the pump as close as possible to the liquid to be pumped.

Make the following calculation:

Liquid: water at $\sim 15^\circ C$ $\gamma = 1 \text{ kg/dm}^3$

Flow rate required: $25 \text{ m}^3/\text{h}$

Head for required delivery: 70 m.

Suction lift: 3,5 m.

The selection is an 33SV3G075T pump whose NPSH required value is, at $25 \text{ m}^3/\text{h}$, of 2 m.

For water at $15^\circ C$

$hp = Pa / \gamma = 10,33 \text{ m}$, $hp_v = Pv / \gamma = 0,174 \text{ m}$ (0,01701 bar)

The Hf flow resistance in the suction line with foot valves is $\sim 1,2 \text{ m}$.

By substituting the parameters in formula ① with the numeric values above, we have:

$$10,33 + (-3,5) \geq (2 + 0,5) + 1,2 + 0,17$$

from which we have: $6,8 > 3,9$

The relation is therefore verified.

FLOW RESISTANCE

TABLE OF FLOW RESISTANCE IN BENDS, VALVES AND GATES

The flow resistance is calculated using the equivalent pipeline length method according to the table below:

ACCESSORY TYPE	DN											
	25	32	40	50	65	80	100	125	150	200	250	
	Equivalent pipeline length (m)											
45° bend	0,2	0,2	0,4	0,4	0,6	0,6	0,9	1,1	1,5	1,9	2,4	2,8
90° bend	0,4	0,6	0,9	1,1	1,3	1,5	2,1	2,6	3,0	3,9	4,7	5,8
90° smooth bend	0,4	0,4	0,4	0,6	0,9	1,1	1,3	1,7	1,9	2,8	3,4	3,9
Union tee or cross	1,1	1,3	1,7	2,1	2,6	3,2	4,3	5,3	6,4	7,5	10,7	12,8
Gate	-	-	-	0,2	0,2	0,2	0,4	0,4	0,6	0,9	1,1	1,3
Non return valve	1,1	1,5	1,9	2,4	3,0	3,4	4,7	5,9	7,4	9,6	11,8	13,9

G-a-pcv-en_a_th

The table is valid for the Hazen Williams coefficient C=100 (cast iron pipework);

for steel pipework, multiply the values by 1,41;

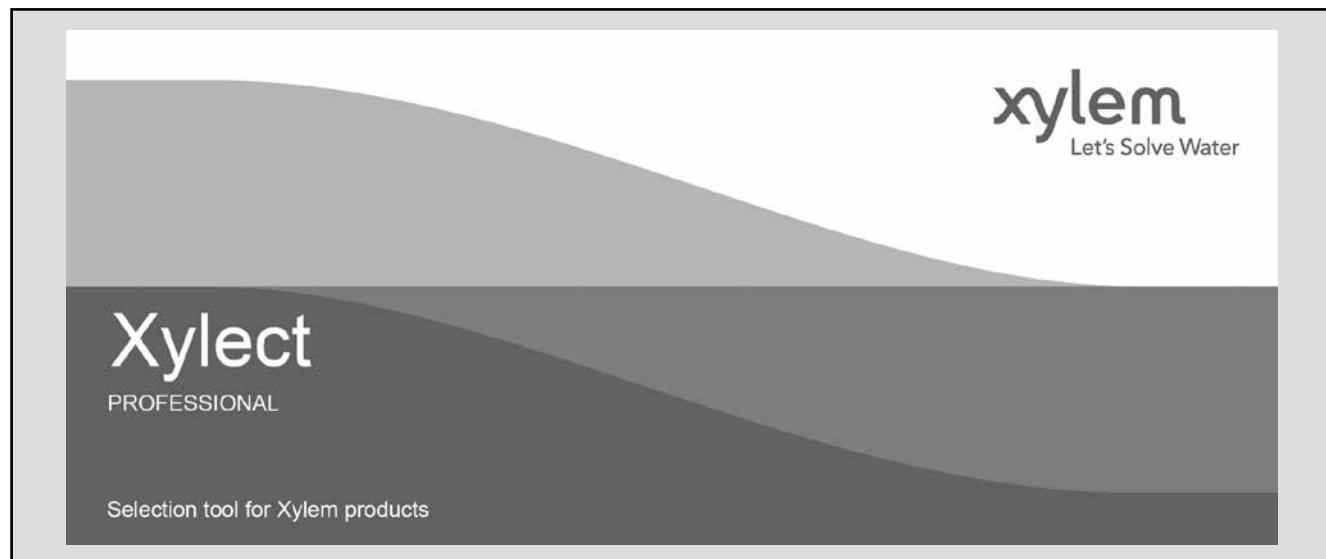
for stainless steel, copper and coated cast iron pipework, multiply the values by 1,85;

When the **equivalent pipeline length** has been determined, the flow resistance is obtained from the table of flow resistance.

The values given are guideline values which are bound to vary slightly according to the model, especially for gate valves and non-return valves, for which it is a good idea to check the values supplied by manufacturers.

FURTHER PRODUCT SELECTION AND DOCUMENTATION

Xylect™



Xylect™ is pump solution selection software with an extensive online database of product information across the entire Lowara, and Vogel range of pumps and related products, with multiple search options and helpful project management facilities. The system holds up-to-date product information on thousands of products and accessories.

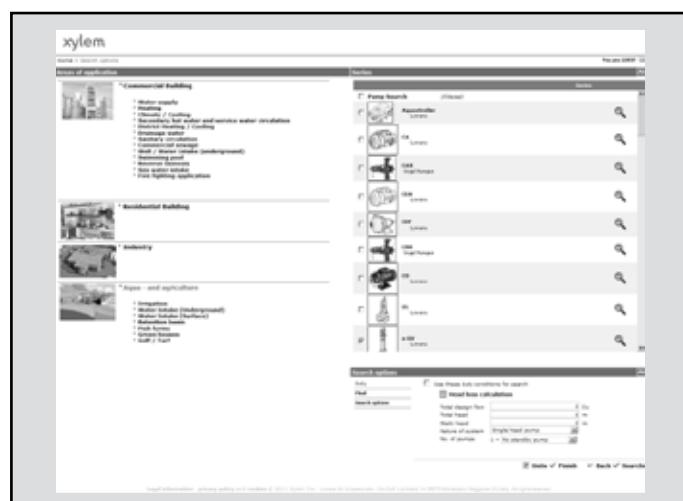
The possibility to search by applications and the detailed information output given makes it easy to make the optimal selection without having detailed knowledge about the Lowara and Vogel products.

The search can be made by:

- Application
- Product type
- Duty point

Xylect™ gives a detailed output:

- List with search results
- Performance curves (flow, head, power, efficiency, NPSH)
- Motor data
- Dimensional drawings
- Options
- Data sheet printouts
- Document downloads incl dxf files



The search by application guides users not familiar with the product range to the right choice.

FURTHER PRODUCT SELECTION AND DOCUMENTATION

Xylect™

The detailed output makes it easy to select the optimal pump from the given alternatives.

The best way to work with Xylect™ is to create a personal account. This makes it possible to:

- Set own standard units
- Create and save projects
- Share projects with other Xylect™ users

Every user have a My Xylect space, where all projects are saved.

For more information about Xylect™ please contact our sales network or visit www.xylect.com.

Dimensional drawings appear on the screen and can be downloaded in dxf format.

Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're approximately 12,900 people unified in a common purpose: creating innovative solutions to meet our world's water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.

For more information on how Xylem can help you, go to xyleminc.com.



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